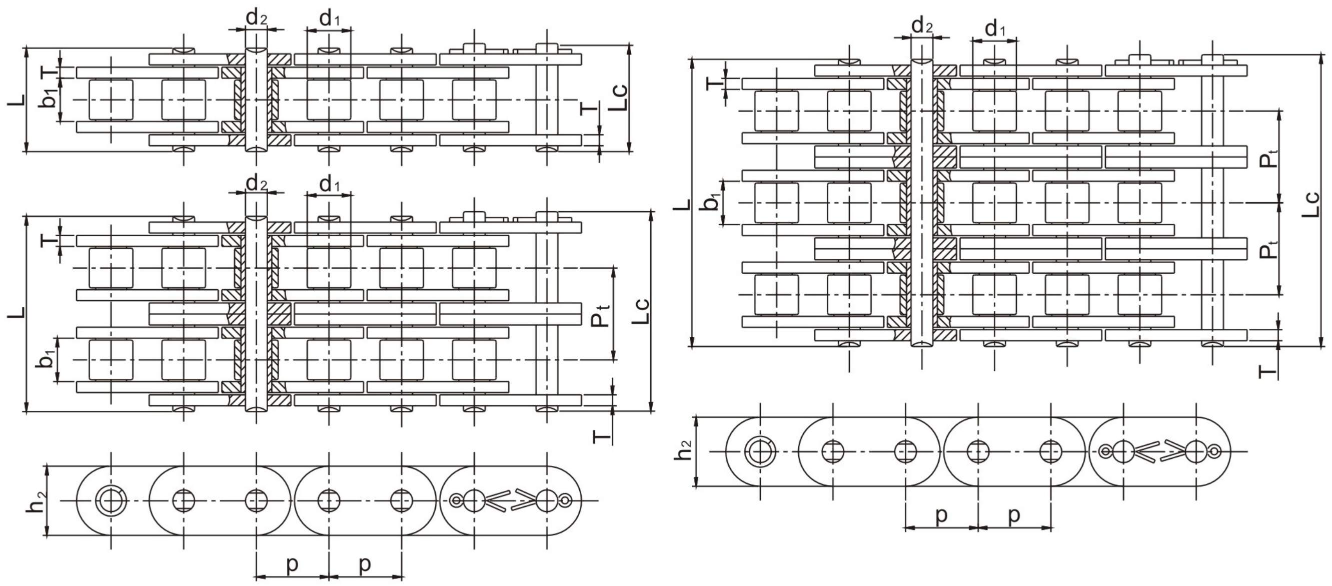
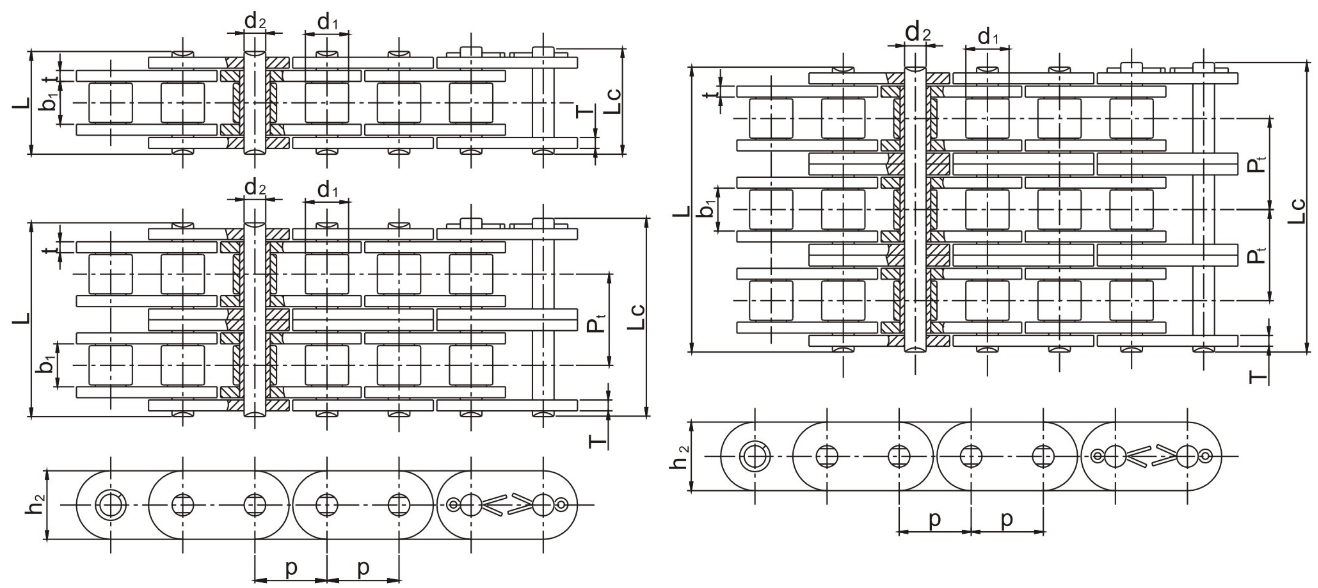
A系列直板滚子链
Roller chains with straight side plates (A series)



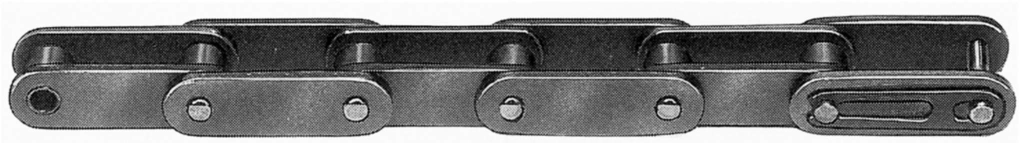
ISO/DIN 链号 ISO/DIN Chain No.	ANSI 链号 ANSI Chain No.	节距 Pitch P mm	滚子直径 Roller diameter d_1 max mm	内节内宽 Width between inner plates b_1 min mm	销轴直径 Pin diameter d_2 max mm	销轴长度 Pin length L max mm	销轴长度 Pin length Lc max mm	内链板高度 Inner plate depth h_2 max mm	排距 Transverse pitch Pt mm	链板厚度 Plate thickness T mm	抗拉强度 Ultimate tensile strength Q(ISO/DIN) min kN	平均抗拉强度 Average tensile strength Q_0 kN	每米重量 Weight per meter q ≈ kg/m
C08A-1	C40	12.70	7.95	7.85	3.96	16.60	18.80	12.00	-	1.50	13.80/14.10	17.00	0.73
C10A-1	C50	15.875	10.16	9.40	5.08	20.70	23.30	15.09	-	2.06	21.80/22.20	26.40	1.23
C12A-1	C60	19.05	11.91	12.57	5.94	25.90	28.30	18.00	-	2.44	31.10/31.80	38.80	1.78
C16A-1	C80	25.40	15.88	15.75	7.92	32.70	36.50	24.00	-	3.26	55.60/56.70	64.90	3.09
C20A-1	C100	31.75	19.05	18.90	9.53	40.40	44.70	30.00	-	4.00	86.70/88.50	101.80	4.56
C24A-1	C120	38.10	22.23	25.22	11.10	50.30	54.30	35.70	-	4.80	124.60/127.00	147.00	6.86
C28A-1	C140	44.45	25.40	25.22	12.70	54.40	59.00	41.00	-	5.56	169.00/172.40	197.70	8.49
C32A-1	C160	50.80	28.58	31.55	14.27	64.80	69.60	47.80	-	6.45	222.40/226.80	260.20	11.50
C08A-2	C40-2	12.70	7.95	7.85	3.96	31.00	33.20	12.00	14.38	1.50	27.60/28.20	33.60	1.43
C10A-2	C50-2	15.875	10.16	9.40	5.08	38.90	41.40	15.09	18.11	2.06	43.60/44.40	55.40	2.42
C12A-2	C60-2	19.05	11.91	12.57	5.94	48.80	51.10	18.00	22.78	2.44	62.30/63.60	83.20	3.53
C16A-2	C80-2	25.40	15.88	15.75	7.92	62.70	65.80	24.00	29.29	3.26	111.20/113.40	140.00	6.12
C20A-2	C100-2	31.75	19.05	18.90	9.53	76.40	80.50	30.00	35.76	4.00	173.50/177.00	202.90	9.08
C24A-2	C120-2	38.10	22.23	25.22	11.10	95.80	99.70	35.70	45.44	4.80	249.10/254.00	291.40	13.60
C28A-2	C140-2	44.45	25.40	25.22	12.70	103.30	107.90	41.00	48.87	5.65	338.10/344.80	395.50	16.86
C32A-2	C160-2	50.80	28.58	31.55	14.27	123.30	128.10	47.80	58.55	6.45	444.80/453.60	520.40	22.90
C08A-3	C40-3	12.70	7.95	7.85	3.96	45.40	47.60	12.00	14.38	1.50	41.40/42.30	50.00	2.14
C10A-3	C50-3	15.875	10.16	9.40	5.08	57.00	59.50	15.09	18.11	2.06	65.40/66.60	77.80	3.62
C12A-3	C60-3	19.05	11.91	12.57	5.94	71.50	73.90	18.00	22.78	2.44	93.40/95.40	111.10	5.28
C16A-3	C80-3	25.40	15.88	15.75	7.92	91.70	95.10	24.00	29.29	3.26	166.80/170.10	198.40	9.10
C20A-3	C100-3	31.75	19.05	18.90	9.53	112.20	116.30	30.00	35.76	4.00	260.20/265.50	309.60	13.60
C24A-3	C120-3	38.10	22.23	25.22	11.10	141.40	145.20	35.70	45.44	4.80	373.70/381.00	437.20	20.43
C28A-3	C140-3	44.45	25.40	25.22	12.70	152.20	156.80	41.00	48.87	5.56	507.10/517.20	593.30	25.23
C32A-3	C160-3	50.80	28.58	31.55	14.27	181.80	186.60	47.80	58.55	6.45	667.20/680.40	780.60	34.19

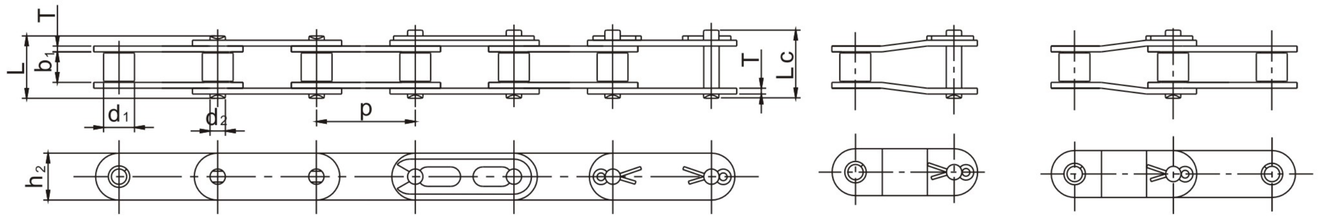
B系列直板滚子链
Roller chains with straight side plates (B series)



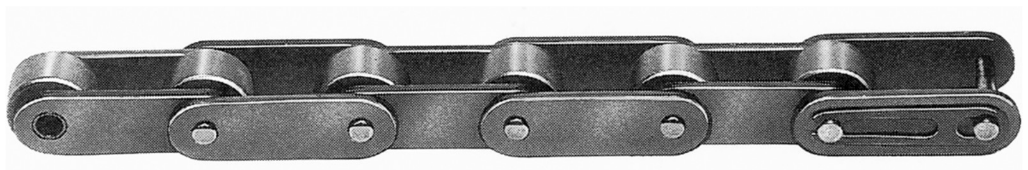
ISO/DIN 链号 ISO/DIN Chain No.	节距 Pitch P mm	滚子直径 Roller diameter d_1 max mm	内节内宽 Width between inner plates b_1 min mm	销轴直径 Pin diameter d_2 max mm	销轴长度 Pin length L max mm	销轴长度 Pin length Lc max mm	内链板高度 Inner Plate depth h_2 max mm	排距 Transverse pitch Pt mm	链板厚度 Plate thickness t/T mm	抗拉强度 Ultimate tensile strength Q(ISO/DIN) min kN	平均抗拉强度 Average tensile strength Q_0 kN	每米重量 Weight per meter q ≈ kg/m
C08B-1	12.70	8.51	7.75	4.45	16.70	18.20	11.80	-	1.60	17.80/18.00	19.50	0.80
C10B-1	15.875	10.16	9.65	5.08	19.50	20.90	14.70	-	1.70	22.20/22.40	26.90	1.06
C12B-1	19.05	12.07	11.68	5.72	22.50	25.20	16.00	-	1.85	28.90/29.00	31.00	1.32
C16B-1	25.40	15.88	17.02	8.28	36.10	39.10	21.00	-	4.09/3.10	60.00	70.00	2.90
C20B-1	31.75	19.05	19.56	10.19	41.30	45.00	26.40	-	4.60/3.60	95.00	101.30	4.16
C24B-1	38.10	25.40	25.40	14.63	53.40	57.80	33.20	-	5.80/4.80	160.00	174.00	7.47
C28B-1	44.45	27.94	30.99	15.90	65.10	69.50	36.70	-	7.50/6.50	200.00	214.00	9.90
C32B-1	50.80	29.21	30.99	17.81	66.00	71.00	42.00	-	7.00/6.00	250.00	267.50	10.45
C08B-2	12.70	8.51	7.75	4.45	31.20	32.20	11.80	13.92	1.60	31.10/32.00	37.40	1.45
C10B-2	15.875	10.16	9.65	5.08	36.10	37.50	14.70	16.59	1.70	44.50	57.80	2.00
C12B-2	19.05	12.07	11.68	5.72	42.00	44.70	16.00	19.46	1.85	57.80	65.70	2.62
C16B-2	25.40	15.88	17.02	8.28	68.00	71.00	21.00	31.88	4.09/3.10	106.00	124.50	5.80
C20B-2	31.75	19.05	19.56	10.19	77.80	81.50	26.40	36.45	4.60/3.60	170.00	210.00	8.23
C24B-2	38.10	25.40	25.40	14.63	101.70	106.20	33.20	48.36	5.80/4.80	280.00	304.50	14.77
C28B-2	44.45	27.94	30.99	15.90	124.60	129.10	36.70	59.56	7.50/6.50	360.00	385.20	19.68
C32B-2	50.80	29.21	30.99	17.81	124.60	129.60	42.00	58.55	7.00/6.00	450.00	477.00	20.62
C08B-3	12.70	8.51	7.75	4.45	45.10	46.10	11.80	13.92	1.60	44.50/47.50	50.20	2.10
C10B-3	15.875	10.16	9.65	5.08	52.70	54.10	14.70	16.59	1.70	66.70	79.60	2.87
C12B-3	19.05	12.07	11.68	5.72	61.50	64.20	16.00	19.46	1.85	86.70	101.80	3.89
C16B-3	25.40	15.88	17.02	8.28	99.80	102.90	21.00	31.88	4.09/3.10	160.00	188.00	8.70
C20B-3	31.75	19.05	19.56	10.19	114.20	117.90	26.40	36.45	4.60/3.60	250.00	266.60	11.34
C24B-3	38.10	25.40	25.40	14.63	150.10	154.60	33.20	48.36	5.80/4.80	425.00	462.20	22.10
C28B-3	44.45	27.94	30.99	15.90	184.20	188.70	36.70	59.56	7.50/6.50	530.00	561.80	29.47
C32B-3	50.80	29.21	30.99	17.81	183.20	188.20	42.00	58.55	7.00/6.00	670.00	710.20	30.85

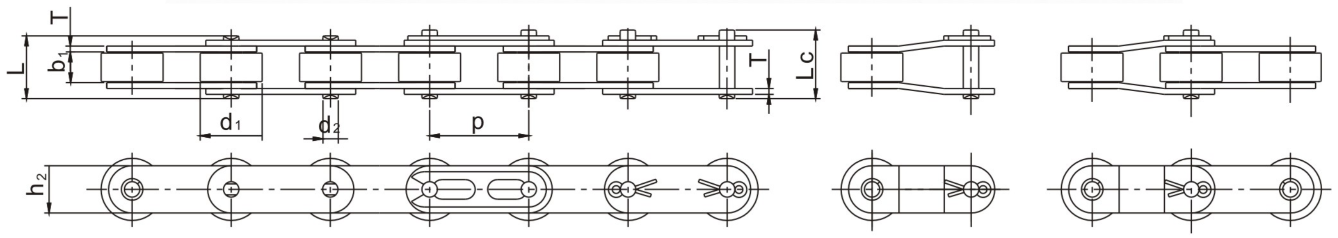
双节距输送链
Double pitch conveyor chains





小滚子型　Small Roller Type





大滚子型 Large Roller Type

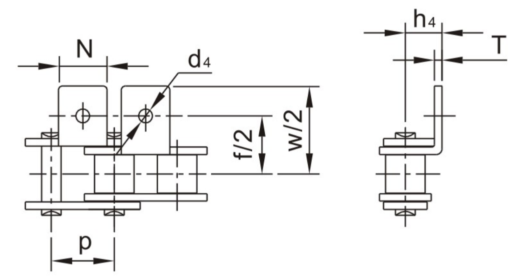
ISO/ DIN 链号 ISO/ DIN Chain No.	ANSI 链号 ANSI Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length		内链板高度 Inner plate depth	链板厚度 Plate thickness	抗拉强度 Ultimate tensile strength	平均抗拉强度 Average tensile strength	每米重量 Weight per meter
		P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T	Q(ISO/DIN) min	Q_0	q ≈
		mm	mm	mm	mm	mm	mm	mm	mm	kN	kN	kg/m
C208A	C2040	25.40	7.95	7.85	3.96	17.80	21.70	12.07	1.50	13.80/14.10	17.80	0.50
C208AL	C2042		15.88									0.84
C208B		25.40	8.51	7.75	4.45	17.00	20.90	11.81	1.60	17.80/18.00	19.60	0.55
C208BL			15.88									0.89
C210A	C2050	31.75	10.16	9.40	5.08	21.80	25.90	15.09	2.06	21.80/22.20	28.00	0.73
C210AL	C2052		19.05									1.27
C212A	C2060	38.10	11.91	12.57	5.94	26.90	31.50	18.08	2.44	31.10/31.80	39.00	1.12
C212AL	C2062		22.23									1.61
C212AH	C2060H	38.10	11.91	12.57	5.94	29.90	34.50	18.08	3.26	31.10/31.80	39.00	1.44
C212AHL	C2062H		22.23									2.07
C216A	C2080	50.80	15.88	15.75	7.92	33.50	38.90	24.13	3.26	55.60/56.70	71.50	2.08
C216AL	C2082		28.58									3.12
C216AH	C2080H	50.80	15.88	15.75	7.92	36.60	42.00	24.13	4.00	55.60/56.70	71.50	2.54
C216AHL	C2082H		28.58									3.58
C220A	C2100	63.50	19.05	18.90	9.53	41.40	47.20	30.18	4.00	86.70/88.50	102.00	3.01
C220AL	C2102		39.67									4.83
C220AH	C2100H	63.50	19.05	18.90	9.53	44.10	50.20	30.18	4.80	86.70/88.50	102.00	3.56
C220AHL	C2102H		39.67									5.38
C224A	C2120	76.20	22.23	25.22	11.10	50.30	54.30	35.70	4.80	124.60/127.00	156.90	4.66
C224AL	C2122		44.45									7.66
C224AH	C2120H	76.20	22.23	25.22	11.10	53.50	57.50	35.70	5.65	124.60/127.00	156.90	5.26
C224AHL	C2122H		44.45									8.26
C232A	C2160	101.60	28.58	31.75	14.27	64.80	69.60	47.80	6.45	222.40/226.80	269.70	8.15
C232AL	C2162		57.15									13.00
C232AH	C2160H	101.60	28.58	31.75	14.27	68.20	73.00	47.80	7.25	222.40/226.80	269.70	9.06
C232AHL	C2162H		57.15									12.77

输送链附件
Conveyor chains attachments

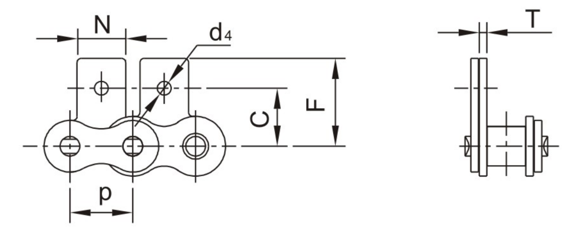
a、短节距滚子链输送用附件系列

Short pitch roller chains conveyor attachment series

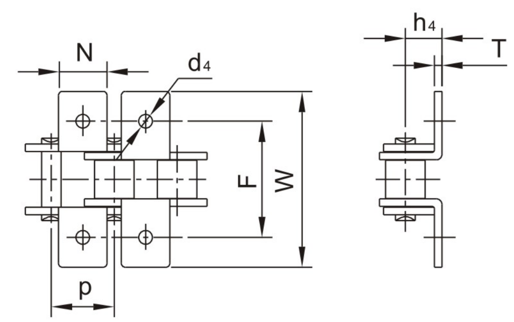
A-1型



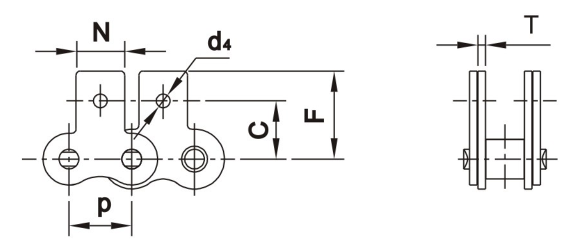
SA-1型



K-1型



SK-1型

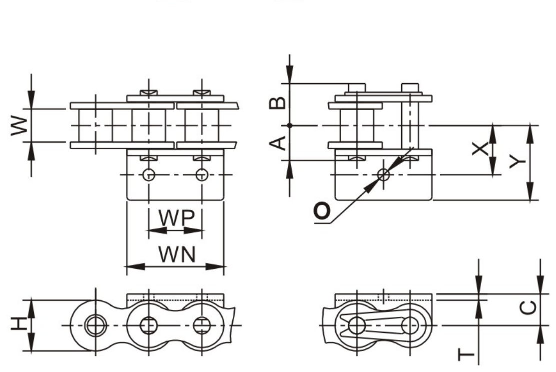


ISO/DIN 链号 ISO/DIN Chain No.	ANSI 链号 ANSI Chain No.	P	T	d_4	f	W	h_4	C	F	N
		mm	mm	mm	mm	mm	mm	mm	mm	mm
08A	40	12.70	1.50	3.60	25.40	34.10	7.94	12.70	17.30	9.50
10A	50	15.875	2.06	5.40	31.75	44.50	10.30	15.90	22.30	12.70
12A	60	19.05	2.44	5.20	38.10	54.40	11.90	18.25	26.30	15.90
16A	80	25.40	3.26	6.80	50.80	70.40	15.90	24.60	34.20	19.10
20A	100	31.75	4.00	8.70	63.50	89.40	19.85	31.75	44.60	25.40
24A	120	38.10	4.80	10.30	76.20	105.00	23.00	36.55	50.90	28.60
28A	140	44.45	5.60	11.40	88.90	123.00	28.60	44.50	62.00	34.90
32A	160	50.80	6.40	13.10	101.60	142.80	31.80	50.80	59.85	38.10
08B	-	12.70	1.50	4.30	25.40	36.40	8.89	14.70	20.45	11.00
10B	-	15.875	1.70	5.50	31.80	44.50	10.00	16.30	22.90	14.30
12B	-	19.05	1.85	6.40	38.10	52.20	13.46	21.20	28.40	15.90
16B	-	25.40	3.10	9.00	57.30	83.18	18.00	22.40	33.30	19.10

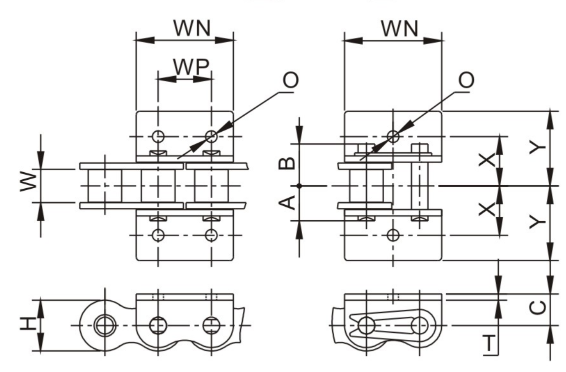
输送链附件
Conveyor chains attachments

b、特殊附板链A系列
Special attachment chains A series

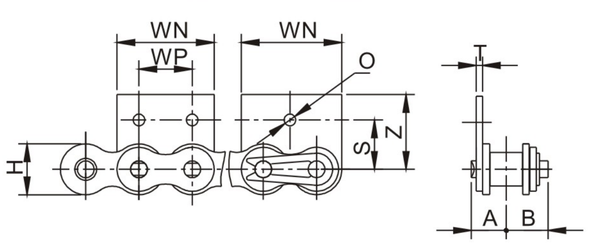
WA-1型,WA-2型



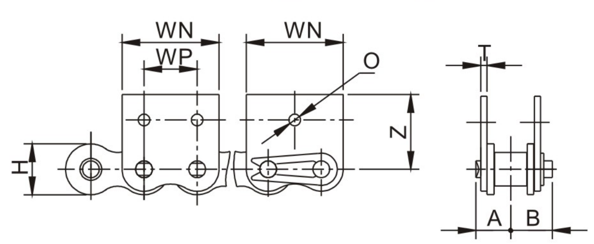
WK-1型,WK-2型



WSA-1型,WSA-2型



WSK-1型,WSK-2型



ISO/DIN 链号 ISO/DIN Chain No.	ANSI 链号 ANSI Chain No.	节距 Pitch	内节内宽 Width between inner plates	销轴长度 A A of pin length	销轴长度 B B of pin length	链板厚度 Plate thickness	内链板高度 Inner plate depth	抗拉强度 Ultimate tensile strength
		P	b_1(min)	A(max)	B(max)	T	H(max)	Q(min)
		mm	mm	mm	mm	mm	mm	kn
06C	35	9.525	4.68	6.15	8.15	1.30	8.70	7.90
08A	40	12.70	7.85	8.30	9.95	1.50	12.07	13.80
10A	50	15.875	9.40	10.25	12.18	2.06	15.09	21.80
12A	60	19.05	12.57	12.80	14.70	2.44	18.08	31.10
※C12AH	※C60H	19.05	12.57	14.60	16.50	3.26	18.08	31.10
16A	80	25.40	15.75	16.45	17.95	3.26	24.13	55.60
24A	120	38.10	25.22	25.40	28.10	4.80	36.20	124.60

ISO/DIN 链号 ISO/DIN Chain No.	ANSI 链号 ANSI Chain No.	尺寸参数表 Dimension chart							
		WN	WP	O	C	X	Y	S	Z
		mm	mm	mm	mm	mm	mm	mm	mm
06C	35	18.14	-	3.40	-	-	-	9.50	13.80
08A	40	24.40	9.50	4.50	7.90	12.70	17.40	12.70	17.30
10A	50	30.50	11.90	5.50/6.60	10.30	15.90	22.28	-	-
12A	60	36.60	14.30	6.60	11.90	19.05	27.20	-	-
※C12AH	※C60H	37.15	-	9.00	15.00	21.00	29.00	-	-
16A	80	48.40	19.10	9.00	15.90	25.40	35.20	-	-
24A	120	69.18	-	10.30	23.00	38.10	55.80	-	-

注：10A(50)中孔径6.60为单孔。24A(120)连接链节为开口销形式。

Chain No 10A(50),Hole "o"diameter 6.60 indicate only one hole, Chain No 24A(120),CLwith cotters.

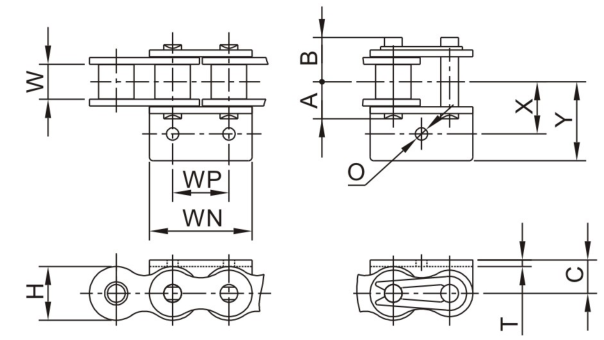
※C12AH(c60H) 表示直板链。

※C12AH(c60H) straight side plates.

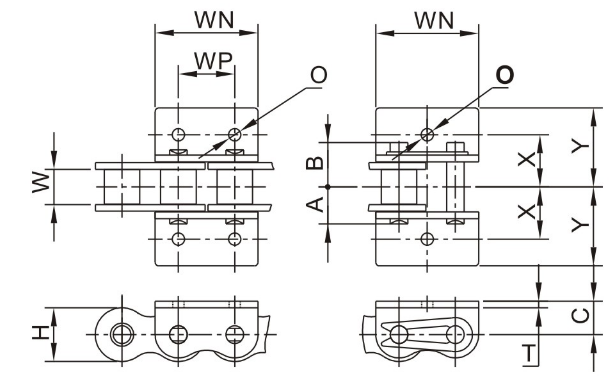
输送链附件
Conveyor chains attachments

c、特殊附板链B系列
Special attachment chains B series

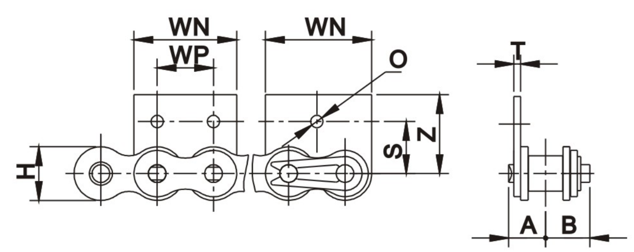
WA-1型,WA-2型



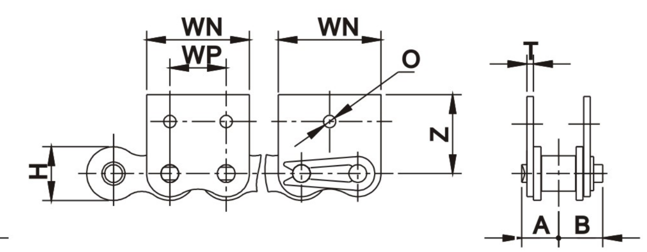
WK-1型,WK-2型



WSA-1型,WSA-2型



WSK-1型,WSK-2型



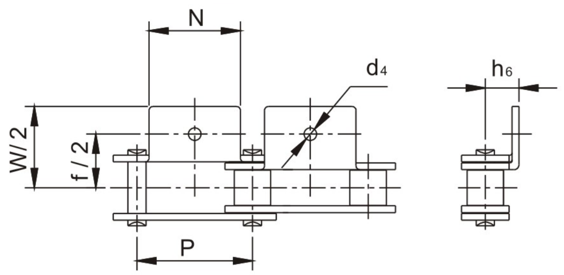
ISO/DIN 链号 ISO/DIN Chain No.	节距 Pitch	内节内宽 Width etween inner plates	销轴长度 A A of pin length	销轴长度 B B of pin length	链板厚度 Plate thickness	内链板高度 Inner plate depth	抗拉强度 Ultimate tensile strength
	P	b_1(min)	A(max)	B(max)	T	H(max)	Q(min)
	mm	mm	mm	mm	mm	mm	kN
08B	12.700	7.75	8.50	12.40	1.50	11.81	17.80
10B	15.875	9.65	9.80	13.90	1.70	14.73	22.20
12B	19.050	11.68	11.35	15.95	1.85	16.13	28.90
16B	25.400	17.02	18.05	23.45	3.10	21.08	42.30

ISO/DIN 链号 ISO/DIN Chain No.	尺寸参数表 Dimension chart							
	WN	WP	O	C	X	Y	S	Z
	mm	mm	mm	mm	mm	mm	mm	mm
08B	23.53	12.63	4.50	10.00	13.13	19.03	13.35	18.90
10B	29.52	15.80	5.50	10.40	15.88	22.30	17.20	26.75
12B	33.96	18.96/19.10	6.60/5.50	11.00	18.53	28.96	21.45/17.60	28.60/25.80
16B	46.38	25.30	9.00	18.00	28.65	41.59	23.15	34.00

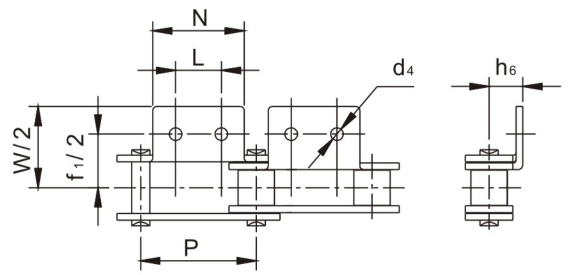
输送链附件
Conveyor chains attachments

d、双节距滚子链输送用附板
Double pitch roller chains conveyor attachments

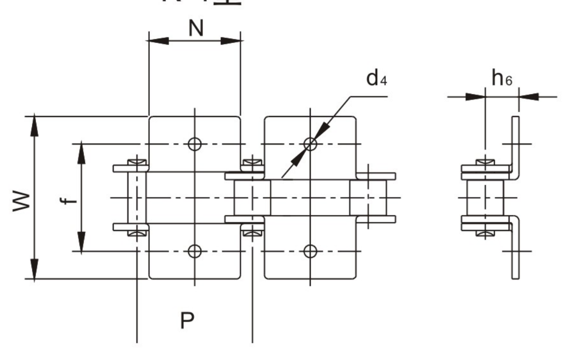
A-1型



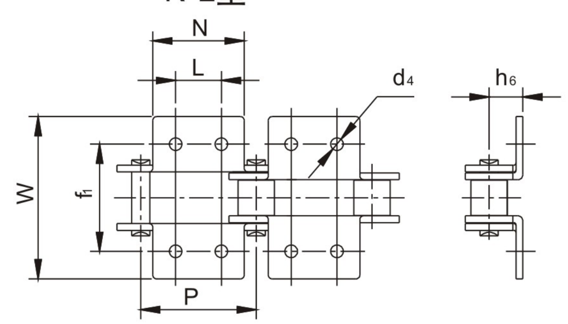
A-2型



K-1型



K-2型

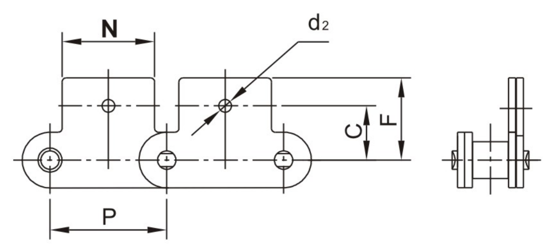


ISO/DIN 链号 ISO/DIN Chain No.	ANSI 链号 ANSI Chain No.	P	f	f_1	W	h_6	d_4	L	N
		mm	mm	mm	mm	mm	mm	mm	mm
C208A C208AL	C2040 C2042	25.40	25.40	25.40	38.20	9.10	3.60	9.50	19.10
C208B C208BL		25.40	25.40	25.40	39.60	9.10	4.50	12.70	23.20
C210A C210AL	C2050 C2052	31.75	31.80	31.80	47.80	11.10	5.20	11.90	23.80
C212A C212AL	C2060 C2062	38.10	42.90	42.90	67.80	14.70	5.50	14.30	28.60
C212AH C212AHL	C2060H C2062H	38.10	42.90	42.90	67.80	14.70	5.20	14.25	28.60
C216A C216AL	C2080 C2082	50.80	55.60	55.60	87.80	19.10	6.60	19.10	38.10
C216AH C216AHL	C2080H C2082H	50.80	55.60	55.60	87.80	19.10	6.80	19.05	38.10
C220A C220AL	C2100 C2102	63.50	66.60	66.60	107.50	23.40	8.40	23.80	47.60
C220AH C220AHL	C2100H C2102H	63.50	66.60	66.60	107.50	23.40	8.40	23.80	47.60
C224AH C224AHL	C2120H C2122H	76.20	79.30	79.30	121.40	27.80	10.30/14.00	28.60	57.20

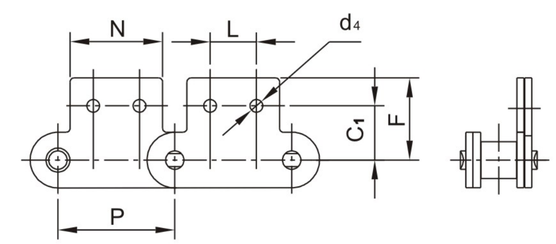
输送链附件
Conveyor chains attachments

d、双节距滚子链输送用附板
Double pitch roller chains conveyor attachments

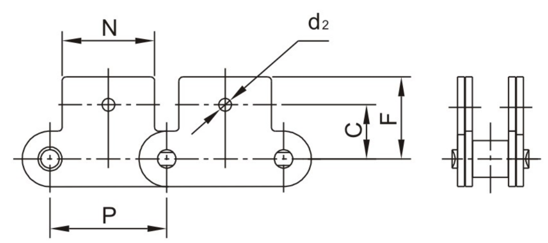
SA-1型



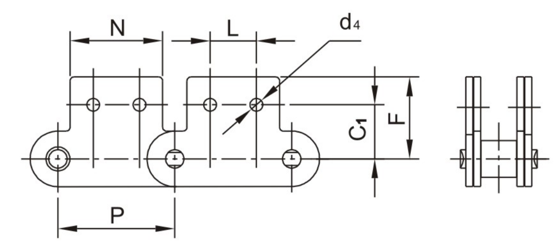
SA-2型



SK-1型

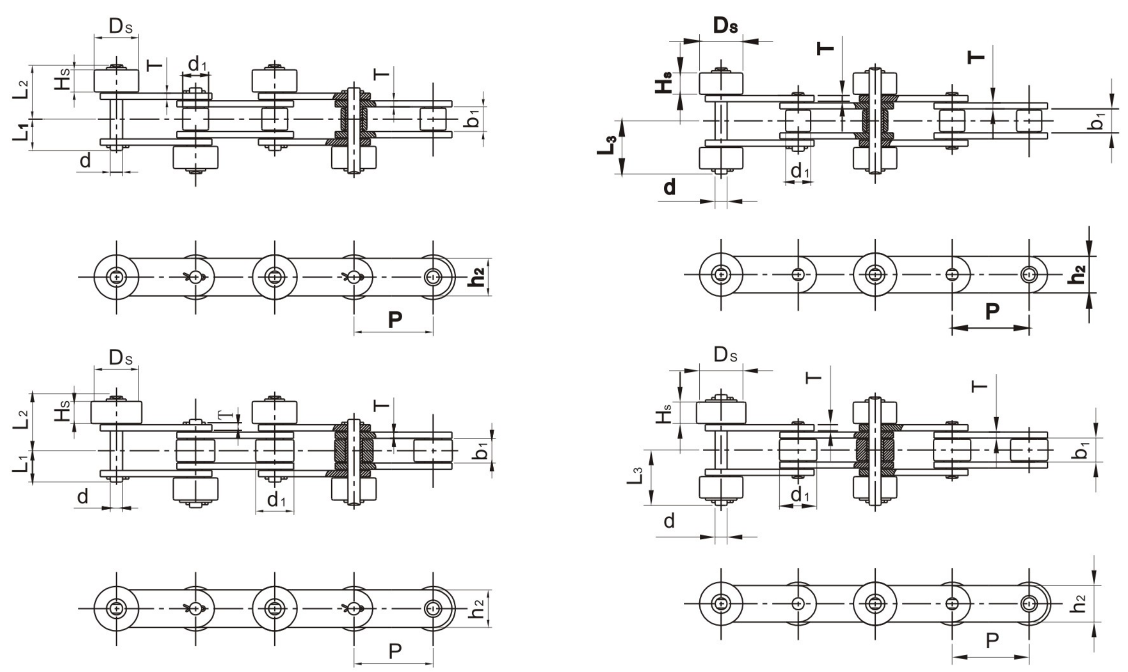


SK-2型



ISO/DIN 链号 ISO/DIN Chain No.	ANSI 链号 ANSI Chain No.	P	C	C_1	F	d_2	d_4	L	N
		mm	mm	mm	mm	mm	mm	mm	mm
C208A C208AL	C2040 C2042	25.40	11.10	13.50	19.80	5.20	3.60	9.50	19.10
C208B C208BL		25.40	11.10	13.50	20.50	5.50	4.50	12.70	23.20
C210A C210AL	C2050 C2052	31.75	14.25	15.90	24.10	6.80	5.20	11.90	23.80
C212A C212AL	C2060 C2062	38.10	17.50	19.10	32.90	9.20	5.50	14.30	28.60
C212AH C212AHL	C2060H C2062H	38.10	17.50	19.05	31.55	8.70	5.20	14.25	28.60
C216A C216AL	C2080 C2082	50.80	22.20	25.40	43.50	11.00	6.60	19.10	38.10
C216AH C216AHL	C2080H C2082H	50.80	22.20	25.40	40.30	11.00	6.80	19.05	38.10
C220A C220AL	C2100 C2102	63.50	28.60	31.80	50.40	13.00	8.40	23.80	47.60
C220AH C220AHL	C2100H C2102H	63.50	28.60	31.80	50.40	13.00	8.40	23.80	47.60

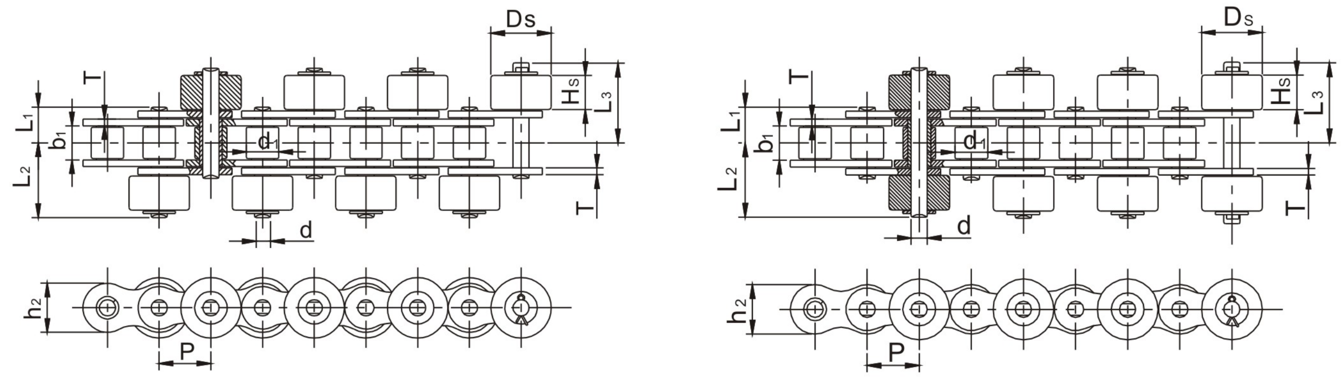
侧滚轮输送链
Side roller conveyor chains series



链号 Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	链板厚度 Plate thickness	内链板高度 Inner plate depth	销轴尺寸参数 Pin dimension				外滚轮尺寸 Outboard roller dimension	
	P	d_1 max	b_1 min	T	h_2 max	d	L_1	L_2	L_3	D_s	H_s
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
C2040-SR C2042-SR	25.40	7.95 15.88	7.85	1.50	12.07	3.96	8.30	17.70 23.10	19.90 24.50	15.88 23.00	7.80 13.00
C2050-SR C2052-SR	31.75	10.16 19.05	9.43	2.06	15.09	5.08	10.30	21.50 25.30	23.50 27.00	19.05 27.00	9.40 13.00
C2060-SR C2062-SR	38.10	11.91 22.23	12.57	3.26	18.08	5.94	14.95	29.65 30.05	32.05 32.45	22.23 30.00	12.60 13.00
C2080-SR C2082-SR	50.80	15.88 28.58	15.75	4.00	24.13	7.92	18.30	36.65	39.65	28.58	15.80
C2100-SR C2102-SR	63.50	19.05 39.67	18.90	4.80	30.18	9.53	22.05	44.20	47.30	39.69	19.00
C2060Ha-SR C2062Ha-SR	38.10	22.23	12.57	3.26	18.08	5.94	-	29.65/30.65	33.15/35.45	30.00/22.23	11.60/12.60

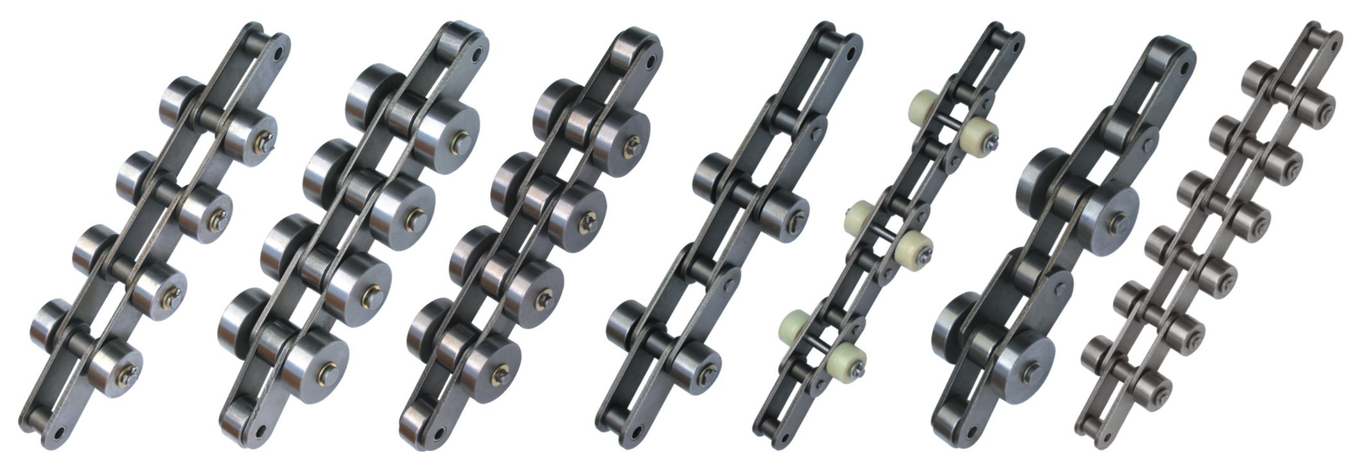
注：按客户要求外滚轮材料可采用工程塑料。
Note: According to customer require, outboard roller material may be engineered plastic

侧滚轮输送链
Side roller conveyor chains series

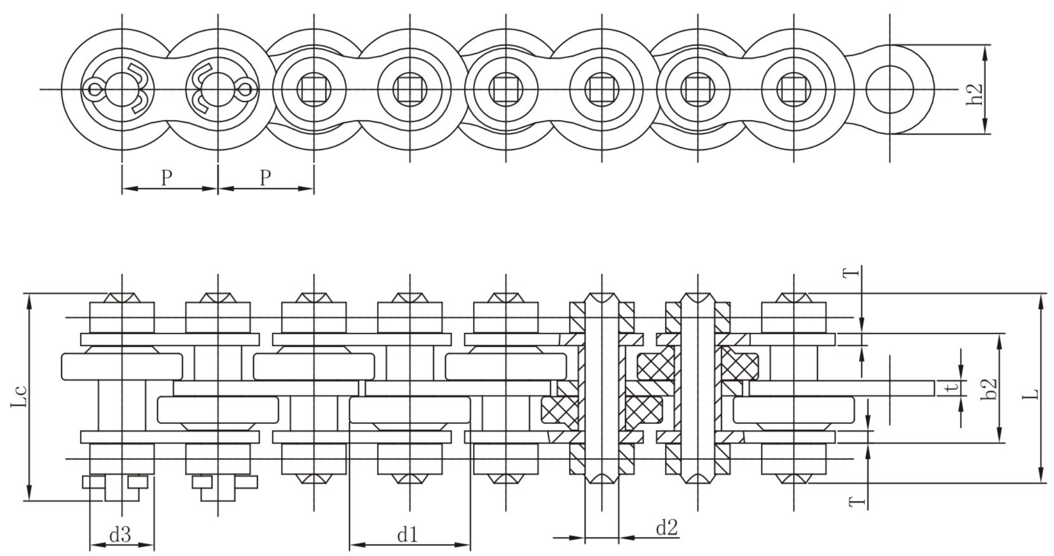


链号 Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	链板厚度 Plate thickness	内链板高度 Inner plate depth	销轴尺寸参数 Pin dimension				外滚轮尺寸 Outboard roller	
	P	d_1 max	b_1 min	T	h_2 max	d	L_1	L_2	L_3	D_s	H_s
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
40-SR	12.70	7.95	7.85	1.50	12.07	3.96	8.30	17.70	19.90	15.88	7.80
50-SR	15.875	10.16	9.43	2.06	15.09	5.08	10.30	21.50	23.50	19.05	9.40
60-SR	19.05	11.91	12.57	2.44	18.08	5.94	12.95	27.95	30.35	22.23	12.60
80-SR	25.40	15.88	15.75	3.26	24.13	7.92	16.35	35.05	37.95	28.58	15.80
100-SR	31.75	19.05	18.90	4.00	30.18	9.53	20.55	42.55	45.65	39.69	19.00

注：按客户要求外滚轮材料可采用工程塑料。
Note: According to customer require, outboard roller material may be engineered plastic

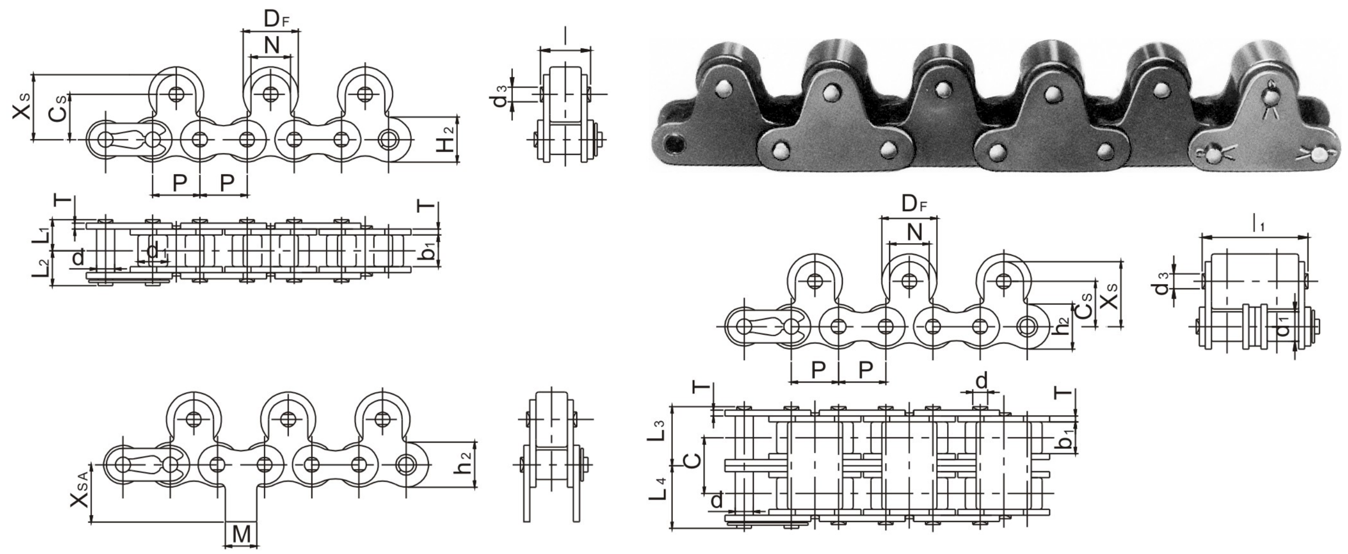


侧滚轮输送链
Side roller conveyor chains series



环球链号 Universal Chain No.	节距 Pitch	滚子直径 Roller diameter		销轴直径 Pin diameter	销轴长度 Pin length		内节外宽 Width between outer plates	链板高度 Inner plate depth	链板厚度 Plate thickness	抗拉强度 Ultimate tensile strength
	P	d_1 max	d_3 max	d_2 max	L max	Lc max	b2 max	h_2 max	T	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN
08BSa	12.7	16	8.5	4.45	25.1	27.45	14.5	11.8	1.6/2	8.9

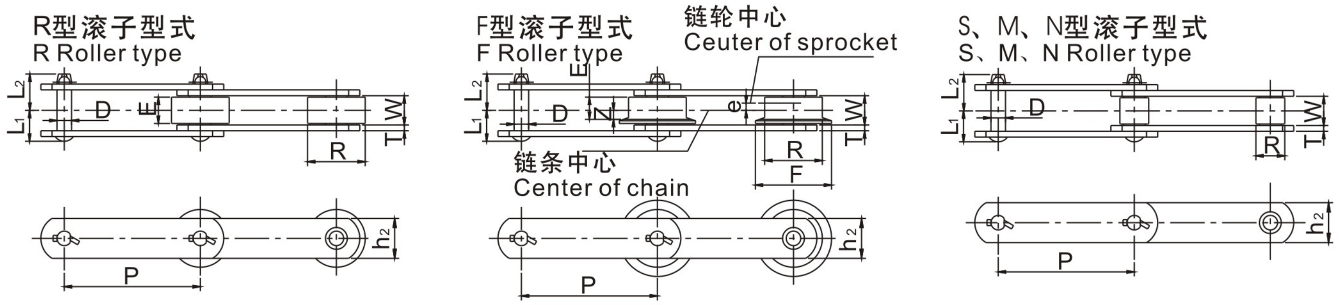
顶滚轮输送链
Top roller conveyor chains series



链号 Chain No.	节距 Pitch	内节内宽 Width between inner plates	滚子直径 Roller diameter	销轴尺寸 Pin dimension					链板尺寸 Plate dimension		排距 Transverse pitch	抗拉强度 Ultimate tensile strength	平均抗拉强度 Average tensile strength
	P	b_1	d_1	d	L_1	L_2	L_3	L_4	h_2	T	C	Q	Q_0
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kgf	kgf
40-TR	12.70	7.95	7.94	3.97	8.20	9.25	-	-	12.00	1.50	-	1,700	370
50-TR	15.875	9.53	10.16	5.09	10.30	11.85	-	-	15.00	2.06	-	2,800	650
60-TR	19.05	12.70	11.91	5.96	12.75	14.55	-	-	18.10	2.44	-	4,100	900
80-TR	25.40	15.88	15.88	7.94	16.23	19.82	-	-	24.10	3.26	-	7,000	1,500
100-TR	31.75	19.05	19.05	9.54	19.80	23.60	-	-	30.10	4.00	-	11,000	2,300
40-2-TR	12.70	7.95	7.94	3.97	-	-	15.40	16.45	12.00	1.50	14.40	3,440	630
50-2-TR	15.875	9.53	10.16	5.09	-	-	19.35	20.90	15.00	2.06	18.10	3,200	650
60-2-TR	19.05	12.70	11.91	5.96	-	-	24.15	25.95	18.10	2.44	22.80	4,400	900
80-2-TR	25.40	15.88	15.88	7.94	-	-	30.09	34.50	24.10	3.26	29.30	7,500	1,500
100-2-TR	31.75	19.05	19.05	9.54	-	-	37.70	41.50	30.10	4.00	35.80	11,500	2,300

附件尺寸 Attachment dimensions									每米重量 Weight per meter
D_F	C_S	N	X_S	X_{SA}	M	l	l_1	d_3	
mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/m
15.88	12.70	9.50	17.45	17.40	9.50	13.20	-	4.03	1.30
19.05	15.90	12.70	22.25	23.05	12.70	16.20	-	5.20	1.90
22.23	18.30	15.90	26.25	26.85	15.90	20.60	-	6.10	2.90
28.58	24.60	19.10	34.15	35.45	19.10	25.70	-	8.07	4.80
36.69	31.80	25.40	44.50	44.00	25.40	31.10	-	9.73	7.90
15.88	12.70	9.50	17.45	17.40	9.50	-	28.30	3.97	2.60
19.05	15.90	12.70	22.25	23.05	12.70	-	34.30	5.20	3.80
22.23	18.30	15.90	26.25	26.85	15.90	-	43.40	6.10	5.80
28.58	24.60	19.10	34.15	35.45	19.10	-	55.00	8.07	9.60
36.69	31.80	25.40	44.50	44.00	25.40	-	66.90	9.73	15.80

RF型输送链基本系列
RF type conveyor chains basic series



链号 Chain No.	滚子型式 Roller type	平均抗拉强度 Average tensile strength	节距 Pitch	滚子 Roller									内节内宽 Width between link plates
				R型 R Roller		F型 F Roller					S型 S Roller	M.N型 M N Roller	
			P	R	E	R	F	E	e	Z	R	R	W
		kN(kgf)	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
RF 0307	R·F·S	29(3,000)	75	31.8	15.5	31.8	42	12	1.8	4.3	15.9	-	16.1
RF 0310	R·F·S		100										
RF 430	R · S	54(5,500)	101.6	38.1	19	-	-	-	-	-	20.1	-	22.6
RF 0507	S	69(7,000)	75	40	19	40	50	14	2.5	4.5	22.2	-	22
RF 0510	R·F·S		100										
RF 0515	R·F·S		150										
RF 204	S	78(8,000)	66.27	-	-	-	-	-	-	-	22.2	-	27
RF 450	R·F·S·M	78(8,000)	101.6	44.5	23	44.5	55	18	2.5	6.5	22.2	25.4	27
RF 0815	R·F·S·M	78(8,000)	150	44.5	23	44.5	55	18	2.5	6.5	22.2	25.4	27
RF 650	R·F·S·M	78(8,000)	152.4	50.8	26	50.8	65	20	3	7	25.8	31.8	30.2
RF 1010	R · S ·M	113(11,500)	100	50.8	27	-	-	-	-	-	29	31.8	30
RF 1015	R·F·S·M		150			50.8	65	20	3	7			
RF 214	R · S · M	127(13,000)	101.6	44.5	27	-	-	-	-	-	31.8	34.9	31.6
RF 205	S	127(13,000)	78.11	-	-	-	-	-	-	-	31.8	-	37.1
RF 620	R·F·S·M	186(19,000)	152.4	57.2	32	57.2	70	25	3.5	9	34.9	38.1	37.1
RF 1220	R·F·S·M	186(19,000)	200	65	32	65	80	24	4	8	34.9	38.1	37.1
RF 1225	R·F·S·M		250										
RF 212	R · S · M	245(25,000)	152.4	69.9	32.5	-	-	-	-	-	40.1	44.4	37.1
RF 1720	R·F·S·M	245(25,000)	200	80	44	80	100	34	5	12	40.1	44.5	51.4
RF 1725	R·F·S·M		250										
RF 1730	R·F·S·M		300										
RF 2620	S·M		200	-	-	-	-	-	-	-			
RF 2625	R·F·S·M	314(32,000)	250	100	50	100	125	38	6	13	44.5	50.8	57.2
RF 2630	R·F·S·M		300										
RF 2645	R·F·S·M		450										
RF 3625	S·M		250	-	-	-	-	-	-	-			
RF 3630	R·F·S·M	475(48,500)	300	125	56	125	150	42	7	14	50.8	57.2	66.7
RF 3645	R·F·S·M		450										
RF36600	R·F·S·M		600										
RF 5230	R·F·S	500(51,000)	300	140	65	140	170	49	8	16.5	57.2	-	77
RF 5245	R·F·S		450										
RF 5260	R·F·S		600										
RF 6030	R·F·N	500(51,000)	300	140	68	140	170	49	8	16.5	-	70	77
RF 6035	R·F·N		350										
RF 6040	R·F·N		400										

注：S、M、和N滚子外径小于链板高度，选择滚子取决于应用场合。M滚子外径大于S滚子，等同于N滚子。但对于带N滚子链条的销轴外径稍大于常M滚子链条的销轴。

Note:S,M and N Rollers:

The outside diameter of the S,M andn rollers are less than the height of the link plate and are specified depending on the application. The M Roller is a little Larger than the S Roller, but the Same size as the N Roller size .For chain with the N Roller, the PIN diameter is a little larger than that of the M Roller chain.

RF型输送链基本系列
RF type conveyor chains basic series

链号 Chain No.	连接链板 Link plate		销 Pin				每米重量 ght per meter				附件型式 Attachment type						
	h_2	T	D	L_1+L_2	L_1	L_2	R 型 R Roller	F 型 F Roller	S 型 S Roller	M N 型 M N Roller	A-1 K-2	A-2 K-2	A-2 (Welded)	A-3 (Welded)	SA-2 SK-2	G-2	G-4
	mm	mm	mm	mm	mm	mm	kg/m	kg/m	kg/m	kg/m							
RF 03075	22	3.2	8.0	38	18	20	2.7	2.8	1.9	-	R·F·S	R·F·S			R·S		
RF 03100							2.3	2.4	1.7	-							
RF 430	25.4	4.8(5.0)	9.7	55	25.5	29.5	4.3	-	3.0	-	R·S	R·S			R·S		
RF 05075	32	4.5	11.3	53.5	25	28.5	-	-	4.2	-	S	S					
RF 05100							5.0	5.2	3.7	-	R·F·S	R·F·S			R·S	R·S	
RF 05150							4.1	4.1	3.2	-						R·F·S	
RF 204	28.6	6.3(6.0)	11.3	65.5	31	34.5	-	-	5.6	-	S	S	-	-		-	
RF 450	28.6	6.3(6.0)	11.3	65.5	31	34.5	6.8	7.2	4.6	4.9	R·F·S·M	R·F·S·M			R·S·M		
RF 08150	28.6	6.3(6.0)	11.3	65.5	31	34.5	5.5	5.6	4.0	4.2	R·F·S·M	R·F·S·M			R·S·M		
RF 650	38.1	6.3(6.0)	11.3	69	32.5	36.5	7.7	8.0	6.0	6.4	R·F·S·M	R·F·S·M			R·S·M	R·F·S·M	S·M
RF 10100	38.1	6.3(6.0)	14.5	69	33	36	9.8	-	6.8	7.1	R·S·M	R·S·M			R·S·M	S·M	
RF 10150							7.9	8.1	5.9	6.1	R·F·S·M	R·F·S·M				R·F·S·M	S·M
RF 214	38.1	7.9	15.9	77.5	37.5	40	10.4	-	8.7	9.1	R·S·M	R·S·M			R·S·M		
RF 205	38.1	7.9	15.9	83.5	40.5	43	-	-	10.4	-	-	S	-	-		-	
RF 6205	44.5	7.9	15.9	83.5	40.5	43	12.1	12.4	9.3	9.6	R·F·S·M	R·F·S·M			R·S·M	R·F·S·M	S·M
RF 12200	44.5	7.9	15.9	83.5	40.5	43	11.4	11.9	8.4	8.7							S·M
RF12250							10.3	10.6	7.8	8.0	R·F·S·M	R·F·S·M			R·S·M	R·F·S·M	
RF 212	50.8	9.5(10)	19.1	95.5	44.5	51	17.1	-	12.6	13.1	R·S·M	R·S·M			R·S·M		
RF 17200	50.8	9.5(10)	19.1	109.5	51.5	58	18.8	19.8	12.0	12.6	R·F·S·M	R·F·S·M				R·F·S·M	S·M
RF17250							16.5	17.3	11.1	11.6			R·F·S·M			R·F·S·M	
RF17300							15.0	15.7	10.5	10.9							
RF 26200	63.5	9.5(10)	22.2	116.5	55.5	61	-	-	16.0	17.0		S·M					S·M
RF26250							25.3	26.2	14.7	15.5		R·F·S·M					S·M
RF 26300							22.3	23.6	13.8	14.5			R·F·S·M			R·F·S·M	S·M
RF26450							18.0	18.9	12.4	12.9			R·F·S·M	R·F·S·M			
RF 36250	76.2	12.7	25.4	146	68	78	-	-	24.4	25.5							S·M
RF36300							39.0	40.1	22.9	23.8			R·F·S·M				S·M
RF 36450							30.7	31.9	20.2	20.8			R·F·S·M	R·F·S·M		R·F·S·M	
RF36600							26.9	27.8	19.0	19.5			R·F·S·M	R·F·S·M		R·F·S·M	
RF 52300	76.2	16	31.8	172	82	90	48.8	52.5	29.7	-			R·F·S				
RF 52450							37.5	39.3	26.2	-			R·F·S	R·F		R·F·S	
RF 52600							32.9	34.3	24.4	-			R·F·S	R·F		R·F·S	
RF 60300	90	12.7	35.0	160.5	77	83.5	52.4	55.1	-	31.0			R·F·N				
RF 60350							47.2	49.5	-	28.8			R·F·N	R·F·N			
RF 60400							48.8	45.8	-	27.7			R·F·N	R·F·N			
													R·F·N	R·F·N			

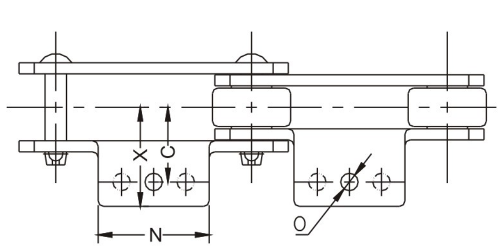
注：1、括号内T厚度为不锈钢链板厚。

2、附件类型标出的R、F、S、M表示该类附件可适用的滚子。

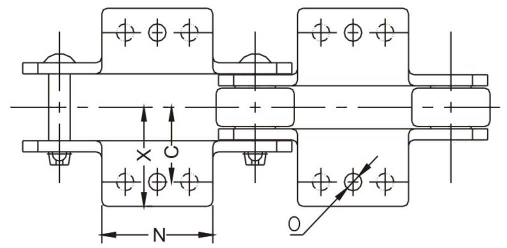
Notes:1.Thickness of link plate T in( ) is for stainless steel.

2.R.F.S.M and N in the column of attachment type show Rollers available for attachment type.

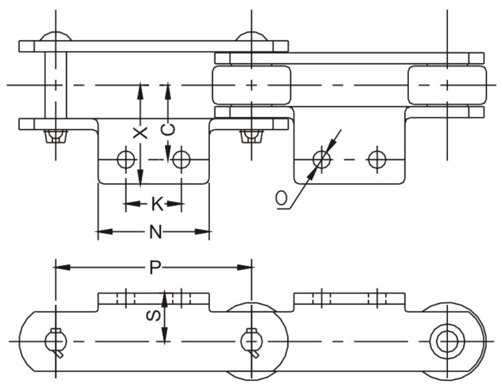
RF型输送链A/K附件
RF conveyor chains A/K attachments



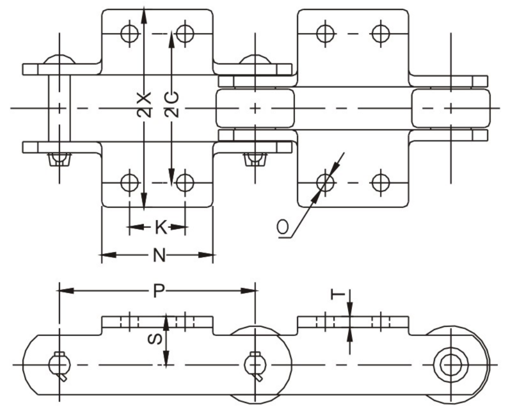
A-1附件
A-1 Attachment



K-1附件
K-1 Attachment



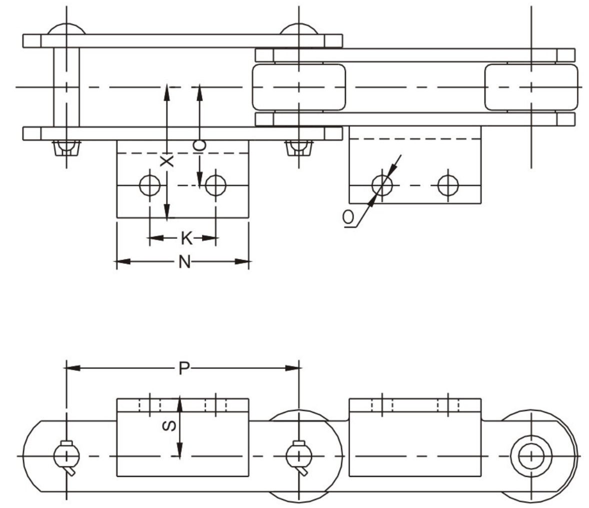
A-2附件
A-2 Attachment



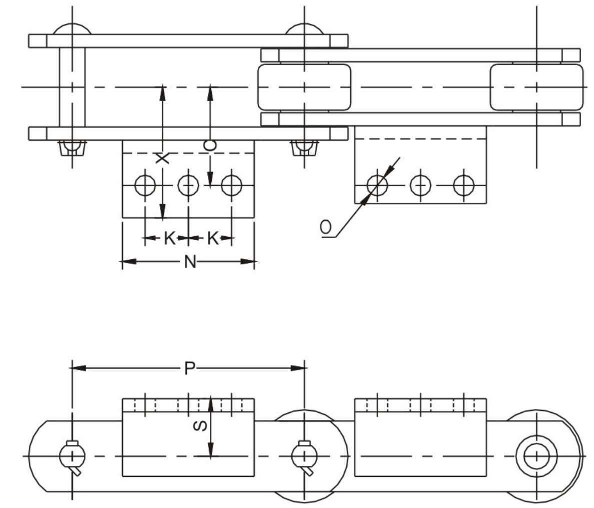
K-2附件
K-2 Attachment

链 号 Chain No.	滚 子 形 式 roller type	节 距 Pitch P	附 件 尺 寸 Attachment dimension									螺 栓 规 格 Size of Bolt	每件附加重量 公斤/每件 Additional Mass per A Attachment kg/att
			S	C	2C	X	2X	K	N	T	O		
RF03075	R·F·S	75	20	30	60	46	92	30	55	3.2	10	M8	0.05
RF03100	R·F·S	100	20	30	60	46	92	40	65	3.2	10	M8	0.06
RF430	R·S	101.6	22	40	80	54	108	40	70	4.8(5.0)	12	M10	0.11
RF05075	S	75	22	35	70	52	104	30	55	4.5	10	M8	0.07
RF05100	R·F·S	100	22	35	70	52	104	40	65	4.5	10	M8	0.08
RF05150	R·F·S	150	22	35	70	52	104	60	85	4.5	10	M8	0.10
RF204	S	66.27	24	45	90	59	118	-	35	6.3(6.0)	12	M10	0.08
RF450	R·F·S·M	101.6	28	50	100	64	128	40	70	6.3(6.0)	12	M10	0.18
RF08150	R·F·S·M	150	28	50	100	64	128	60	90	6.3(6.0)	12	M10	0.22
RF650	R·F·S·M	152.4	32	50	100	64	128	60	90	6.3(6.0)	12	M10	0.22
RF10100	R·S·M	100	28	50	100	65	130	40	70	6.3(6.0)	12	M10	0.16
RF10150	R·F·S·M	150	28	50	100	65	130	60	90	6.3(6.0)	12	M10	0.20
RF214	R·S·M	101.6	35	55	110	73	146	40	80	7.9	15	M12	0.28
RF205	S	78.11	35	60	120	75	150	30	65	7.9	12	M10	0.23
RF6205	R·F·S·M	152.4	38	60	120	79	158	60	100	7.9	15	M12	0.37
RF12200	R·F·S·M	200	38	60	120	79	158	80	120	7.9	15	M12	0.45
RF12250	R·F·S·M	250	38	60	120	79	158	125	170	7.9	15	M12	0.62
RF212	R·S·M	152.4	45	65	130	83	166	60	100	9.5(10.0)	15	M12	0.49
RF17200	R·F·S·M	200	45	75	150	98	196	80	120	9.5(10.0)	15	M12	0.66
RF17250	R·F·S·M	250	45	75	150	98	196	125	170	9.5(10.0)	15	M12	0.86

RF型输送链A–2/A–3附件
RF conveyor chains A-2/A-3 attachments



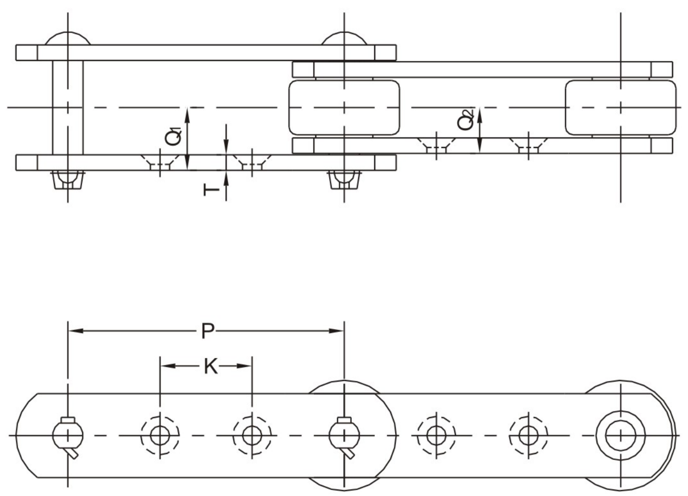
A-2附件
A-2 Attachment

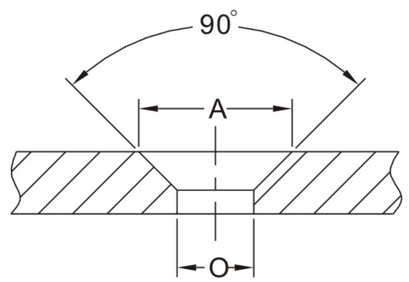


A-3附件
A-3 Attachment

	链 号 Chain No.	滚 子 形 式 roller type	节 距 Pitch P	附 件 尺 寸 Attachment dimension						角 钢 Angle Steel	螺 栓 规 格 Size of Bolt	重量/每附件 Additional Mass per Attachment kg/att
				S	C	X	K	N	O			
A-2 Att.	RF17300	R·F·S·M	300	45	75	111	180	220	15	L65×65×6	M12	1.34
	RF26300	R·F·S·M	300	55	80	124	180	220	15	L75×75×9	M12	2.22
	RF60300	R·F·N	300	90	115	165	110	160	24	L100×100×13	M20	3.30
	RF90350	N	350	100	140	210	100	180	28	L130×130×15	M24	5.20
	RF90400	R·F·N	400	100	140	210	150	230	28	L130×130×15	M24	6.60
	RF120400	R·N	400	120	150	220	120	200	28	L130×130×15	M24	5.80
A-3 Att.	RF26450	R·F·S·M	450	55	80	124	140	320	15	L75×75×9	M12	3.26
	RF36450	R·F·S·M	450	70	100	160	140	330	19	L100×100×10	M16	5.07
	RF36600	R·F·S·M	600	70	100	160	180	410	19	L100×100×10	M16	6.26
	RF52450	R·F	450	80	120	171	140	330	24	L100×100×13	M20	6.30
	RF52600	R·F	600	80	120	171	180	410	24	L100×100×13	M20	7.80
	RF60350	R·F·N	350	90	115	165	80	220	24	L100×100×13	M20	4.20
	RF60400	R·F·N	400	90	115	165	100	260	24	L100×100×13	M20	6.00
	RF90500	R·F·N	500	100	140	210	130	340	28	L130×130×15	M24	9.80
	RF120600	R·F·N	600	220	150	220	160	400	28	L130×130×15	M24	11.50

RF型输送链G–2附件
RF conveyor chains G-2 attachments

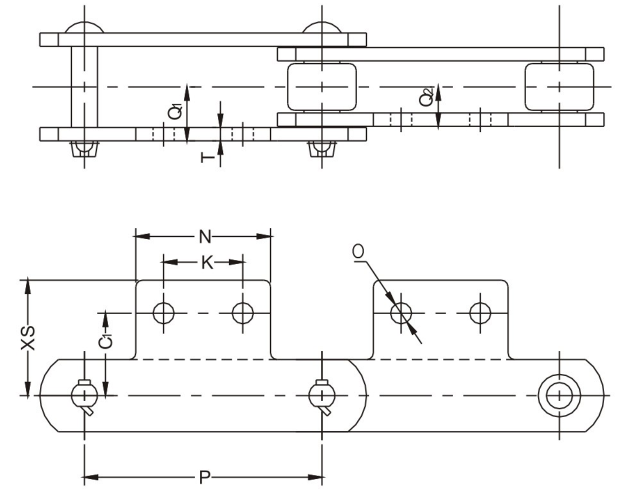




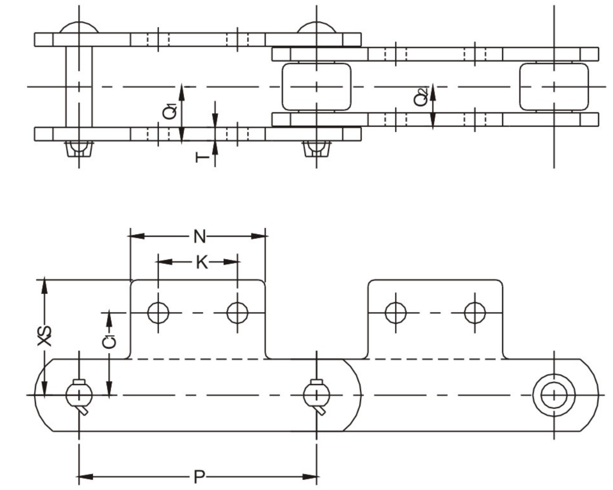
G-2附件
G-2 Attachment

链号 Chain No.	滚子形式 roller type	节距 Pitch P	附件尺寸 Attachment dimension						螺栓最大长度 Max.Legth of Bolt		螺栓规格 Size of Bolt
			K	T	Q_1	Q_2	A	O	外节 Pin Link	内节 Roller Link	
RF05100	R·S	100	40	4.5	21	15.5	15	10	36	26	M8
RF05150	R·F·S	150	60	4.5	21	15.5	15	10	36	26	M8
RF650	R·F·S·M	152.4	60	6.3(6.0)	28.5(28)	21.5(21)	20	12	49	35	M10
RF10100	S·M	100	30	6.3(6.0)	28.5(28)	21.5(21)	20	12	49	35	M10
RF10150	R·F·S·M	150	60	6.3(6.0)	28.5(28)	21.5(21)	20	12	49	35	M10
RF6205	R·F·S·M	152.4	50	7.9	35.5	26.5	26	15	63	45	M12
RF12200	R·F·S·M	200	80	7.9	35.5	26.5	26	15	63	45	M12
RF12250	R·F·S·M	250	125	7.9	35.5	26.5	26	15	63	45	M12
RF17200	R·F·S·M	200	70	9.5(10.0)	45.5(46.5)	35(35.5)	26	15	81	61	M12
RF17250	R·F·S·M	250	110	9.5(10.0)	45.5(46.5)	35(35.5)	26	15	81	61	M12
RF17300	R·F·S·M	300	150	9.5(10.0)	45.5(46.5)	35(35.5)	26	15	81	61	M12
RF26300	R·F·S·M	300	140	9.5(10.0)	48(49)	35(35.5)	26	15	88	67	M12
RF26450	R·F·S·M	450	220	9.5(10.0)	48(49)	35(35.5)	26	15	88	67	M12
RF36450	R·F·S·M	450	220	12.7	60	46	32	19	105	75	M16
RF36600	R·F·S·M	600	300	12.7	60	46	32	19	105	75	M16
RF52450	R·F·S	450	200	12.7	71.5	45.5	38	24	125	90	M20
RF52600	R·F·S	600	300	16	71.5	45.5	38	24	125	90	M20

RF型输送链SA–2/SK–2附件
RF conveyor chains SA-2/SK-2 attachments



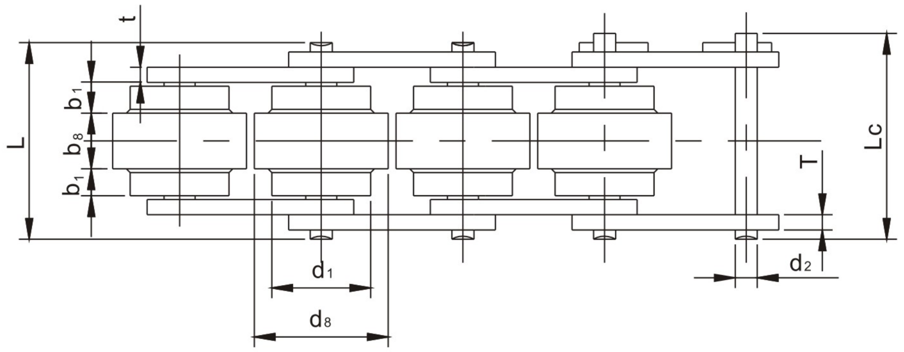
SA-2附件
SA-2 Attachment

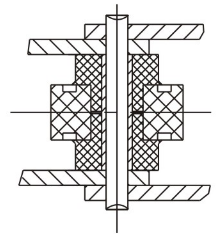


SK-2附件
SK-2 Attachment

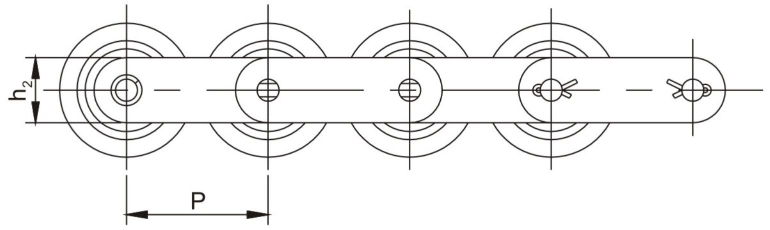
链号 Chain No.	滚子形式 roller type	节距 Pitch P	附件尺寸 Attachment dimension								螺栓规格 Size of Bolt	重量/每附件 Additional Mass per SA-2 attachment kg/att
			C_1	XS	Q_1	Q_2	K	N	T	O		
RF03075	R·S	75	33	49	15.5	11.5	30	55	3.2	10	M8	0.05
RF03100	R·S	100	33	49	15.5	11.5	40	65	3.2	10	M8	0.06
RF430	R·S	101.6	37.6	51.6	22(22.5)	16(16.5)	40	70	4.8(5.0)	12	M10	0.11
RF05100	R·S	100	33.4	50.7	21	15.5	40	65	4.5	10	M8	0.08
RF05150	R·S	150	33.4	50.7	21	15.5	60	85	4.5	10	M8	0.10
RF450	R·S·M	101.6	47.6	60.7	27(26.5)	20(19.5)	40	70	6.3(6.0)	12	M10	0.18
RF08150	R·S·M	150	46.1	58.7	27(26.5)	20(19.5)	60	90	6.3(6.0)	12	M10	0.22
RF650	R·S·M	152.4	50	63	28.5(28)	21.5(21)	60	90	6.3(6.0)	12	M10	0.22
RF10100	R·S·M	100	46.1	61	28.5(28)	21.5(21)	40	70	6.3(6.0)	12	M10	0.16
RF10150	R·S·M	150	46.1	61	28.5(28)	21.5(21)	60	90	6.3(6.0)	12	M10	0.20
RF214	R·S·M	101.6	50	70	32.5	23.5	40	80	7.9	15	M12	0.28
RF6205	R·S·M	152.4	55	75.7	35.5	26.5	60	100	7.9	15	M12	0.37
RF12200	R·S·M	200	55	75.7	35.5	26.5	80	120	7.9	15	M12	0.45
RF12250	R·S·M	250	55	75.7	35.5	26.5	125	165	7.9	15	M12	0.62
RF212	R·S·M	152.4	60	83.6	38(39.5)	28(28.5)	60	100	9.5(10.0)	15	M12	0.49

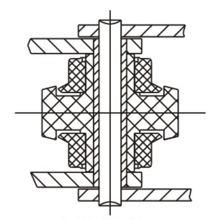
倍速链
Double plus speed chains



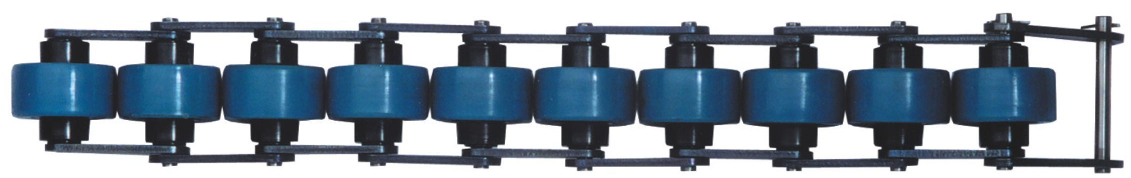


滚轮结构1
Type 1



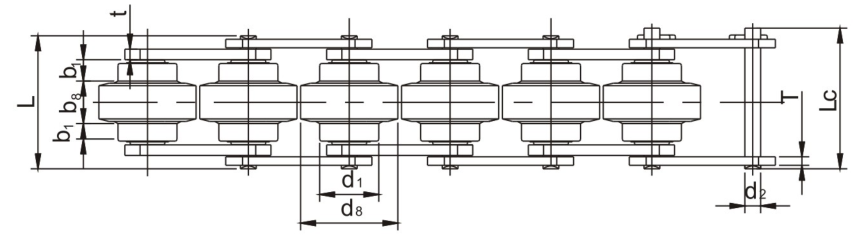


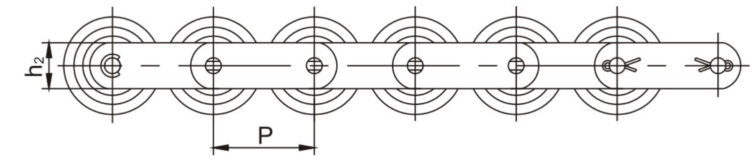
滚轮结构2
Type 2



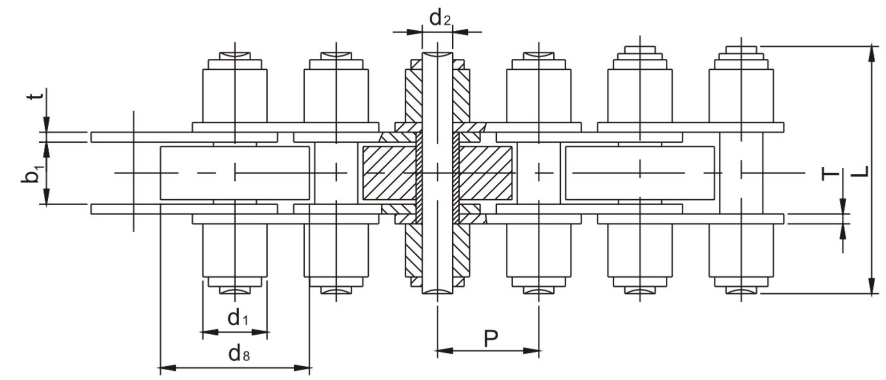
JB 链号 JB Chain No.	节距 Pitch	滚子尺寸 Roller dimensions				销轴尺寸 Pin dimensions			链板尺寸 Plate dimensions			每米重量 Weight per meter
	P	d_1 max	d_8 max	b_1 max	b_8 max	d_2 max	L max	Lc max	h_2 max	T max	t max	q ≈
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/m
BS25-C206B	19.05	11.91	18.30	4.00	8.00	3.28	24.00	25.60	8.20	1.30	1.50	0.52
BS25-C208A	25.40	15.88	24.60	5.70	10.30	3.96	31.00	32.80	11.70	1.50	1.50	0.79
BS25-C210A	31.75	19.05	30.60	7.10	13.00	5.08	39.50	41.20	15.00	2.06	2.06	1.36
BS25-C212A	38.10	22.23	36.60	8.50	15.50	5.94	48.80	50.50	18.00	3.25	3.25	2.19
BS30-C206B	19.05	9.00	18.30	4.50	9.10	3.28	26.30	29.60	7.28	1.30	1.50	0.50
BS30-C208A	25.40	11.91	24.60	6.10	12.50	3.96	35.60	39.50	9.60	1.50	2.00	0.83
BS30-C210A	31.75	14.80	30.60	7.50	15.00	5.08	43.00	47.10	12.20	2.00	2.40	1.27
BS30-C212A	38.10	18.0	37.00	9.75	20.00	5.94	58.10	62.70	15.00	3.00	4.00	2.14

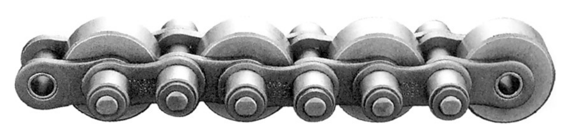
倍速链
Double plus speed chains

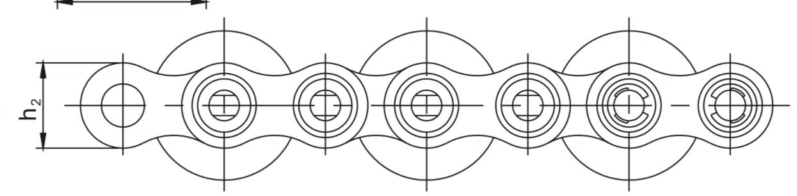




链号 Chain No.	节距 Pitch	滚子尺寸 Roller dimensions				销轴尺寸 Pin dimensions			链板尺寸 Plate dimensions			每米重量 Weight per meter
	P	d_1 max	d_8 max	b_1 max	b_8 max	d_2 max	L max	Lc max	h_2 max	T max	t max	q ≈
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/m
RF2030VRP	19.05	11.91	18.30	4.00	8.00	3.59	24.10	25.30	9.00	1.50	1.50	0.60
RF2040VRP	25.40	15.88	24.60	5.70	10.30	3.97	31.60	32.80	12.00	1.50	2.00	1.00
RF2050VRP	31.75	19.05	30.60	7.10	13.00	5.09	39.10	40.80	15.00	2.00	2.40	1.40
RF2060VRP	38.10	22.23	36.60	7.80	14.40	5.94	50.20	52.90	17.20	3.20	4.00	2.00
RF2080VRP	50.80	28.58	48.00	15.00	20.00	7.92	71.60	74.00	23.00	4.00	4.00	3.90

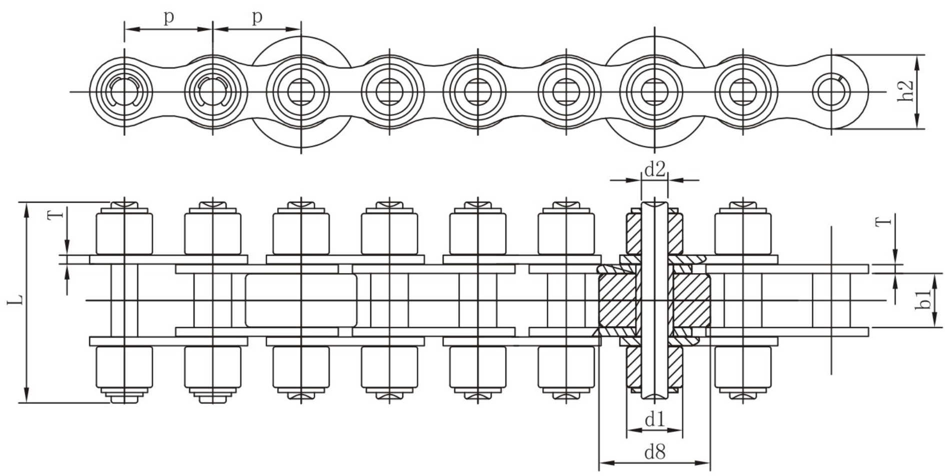




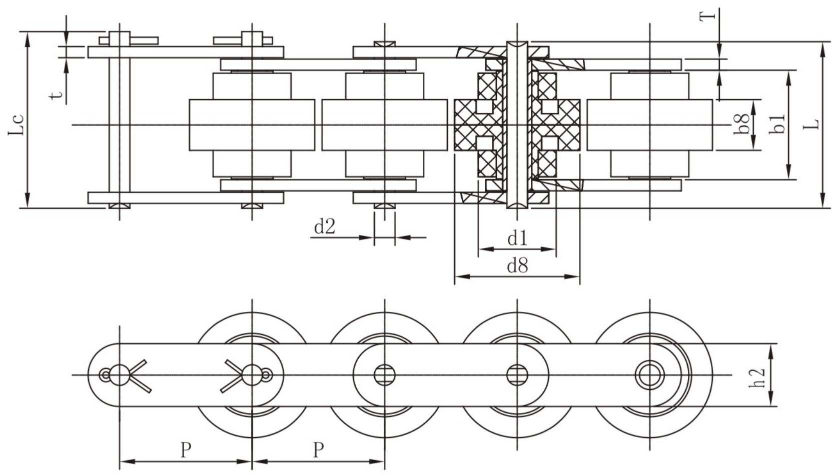


链号 Chain No.	节距 Pitch	滚子直径 Roller diameter		内节内宽 Width between inner plates	销轴尺寸 Pin dimensions		链板尺寸 Plate dimensions		抗拉强度 Ultimate tensile strength	平均抗拉强度 Average tensile strength
	P	d_1 max	d_8 max	b_1 min	d_2 max	L max	h_2 max	T/t max	Q min	Q_0
	mm	mm	mm	mm	mm	mm	mm	mm	kN	kN
08BS	12.70	8.51	16.0	7.75	4.45	27.0	11.81	1.5/1.6	18.0	19.8
12BS	19.05	12.07	28.0	11.68	5.72	45.4	16.13	1.85	28.9	31.7
12BS-P26	19.05	12.07	26.0	11.68	5.72	43.0	16.13	1.85	29.0	31.9

倍速链
Double plus speed chains

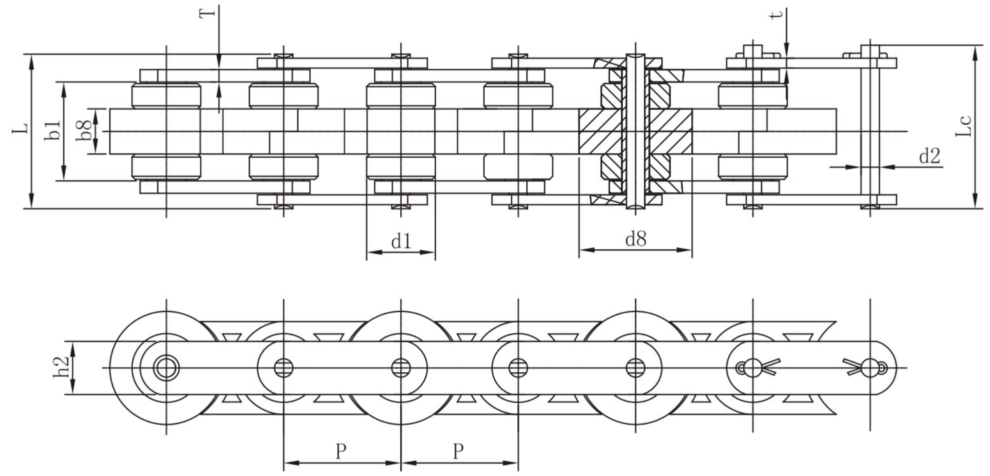


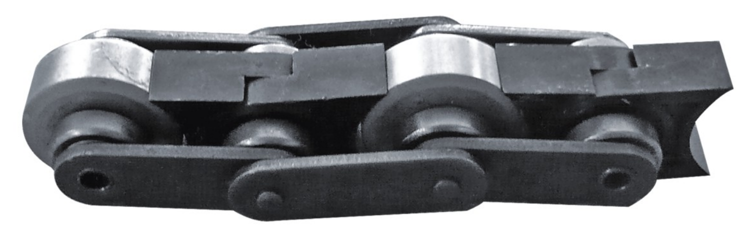
环球链号 Universal Chain No.	节距 Pitch	滚子直径 Roller diameter		内节内宽 Width between inner plates	销轴尺寸 Pin dimensions		链板尺寸 plate dimensions		抗拉强度 Ultimate tensile strength
	P	d_1 max	d_8 max	b_1 min	d_2 max	L max	h_2 max	T max	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	kN
12BSa	19.05	12.07	27.6	11.68	5.72	44.6	16	1.9	28.9



环球链号 Universal Chain No.	节距 Pitch	滚子直径 Roller diameter			内节内宽 Width between inner plates	销轴尺寸 Pin dimensions			链板尺寸 plate dimensions		抗拉强度 Ultimate tensile strength
	P	d_1 max	d_8 max	b_8 max	b_1 min	d_2 max	L max	L_c max	h_2 max	T max	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN
BS25-C2060H	38.1	22.23	36	15	31.5	5.94	47.9	50.15	18.08	3.2	31.1
BS25-C2060Ha	38.1	22.23	36.6	15.6	32.6	5.94	49.2	51.45	18.08	3.2	31.1
2060VRP-B	38.1	22.23	37	15	/	5.94	50.2	52.9	18.08	4/3.2	31.1

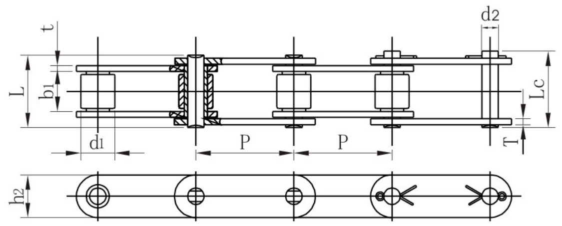
倍速链
Double plus speed chains



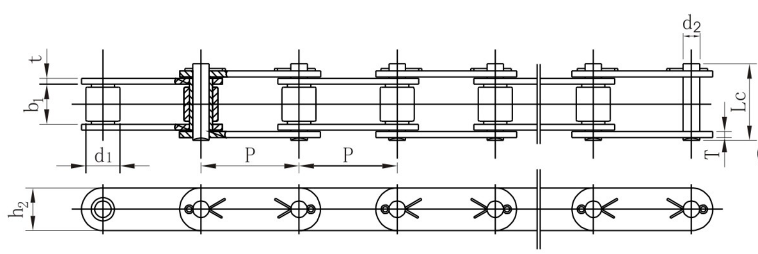


环球链号 Universal Chain No.	节距 Pitch	滚子直径 Roller diameter			内节内宽 Width between inner plates	销轴尺寸 Pin dimensions			链板尺寸 plate dimensions		抗拉强度 Ultimate tensile strength
	P	d_1 max	d_8 max	b_8 max	b_1 min	d_2 max	L max	L_c max	h_2 max	T max	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN
C2060VRPd	38.1	22	35.8	14.9	32	5.94	50.2	52.9	18.08	4/3.2	31.1

木材输送链 Lumber conveyor chains

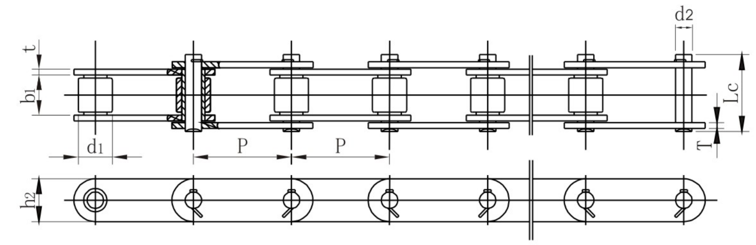


链号 Chain No.	节距 Pitch P mm	滚子直径 Roller diameter d1 max mm	内节内宽 Width between inner plates b1 min mm	销轴直径 Pin diameter d2 max mm	销轴长度 Pin length L max mm	销轴长度 Pin length Lc max mm	内链板高度 Lnner plate depth h2 max mm	链板厚度 Plate thickness t/T mm	抗拉强度 Ultimate tensile strength Q min kN	平均抗拉强度 Average tensile strength Q0 kN	每米重量 Weight per meter q ≈ kg/m
81X	66.27	23.0	26.97	11.10	49.0	51.81	28.90	4.00	106.7	129.0	3.78
81Xa	66.27	23.0	26.97	11.10	48.3	52.4	28.90	4.00	92.9	106.7	3.80
81XH	66.27	23.0	26.97	11.10	60.1	63.4	31.35	7.40/5.65	151.9	175.7	5.88
81XHa	66.27	23.0	26.97	11.10	60.7	65.3	31.35	7.90/5.57	162	186.2	5.88
81XHd	66.27	23.0	26.97	11.10	61.3	64.4	31.35	8.0/5.6	162	186	6.02
81XHH	66.27	23.0	26.97	11.10	66.6	69.3	32.26	8.1/7.9	191.1	212.6	6.70
81XHHa	66.27	23.0	26.97	11.10	65.3	70.72	31.35	7.90	247.3	284.2	6.75



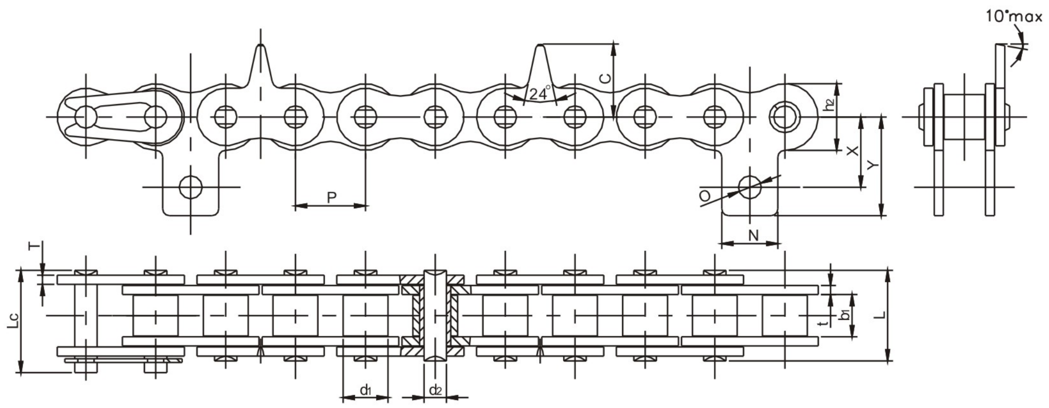
链号 Chain No.	节距 Pitch P mm	滚子直径 Roller diameter d1 max mm	内节内宽 Width between inner plates b1 min mm	销轴直径 Pin diameter d2 max mm	销轴长度 Pin length L max mm	销轴长度 Pin length Lc max mm	内链板高度 Lnner plate depth h2 max mm	链板厚度 Plate thickness t/T mm	抗拉强度 Ultimate tensile strength Q min kN	平均抗拉强度 Average tensile strength Q0 kN	每米重量 Weight per meter q ≈ kg/m
81XHb	66.27	23.0	26.97	11.10	-	67.6	31.35	7.40/5.65	151.9	175.7	5.88

木材输送链 Lumber conveyor chains

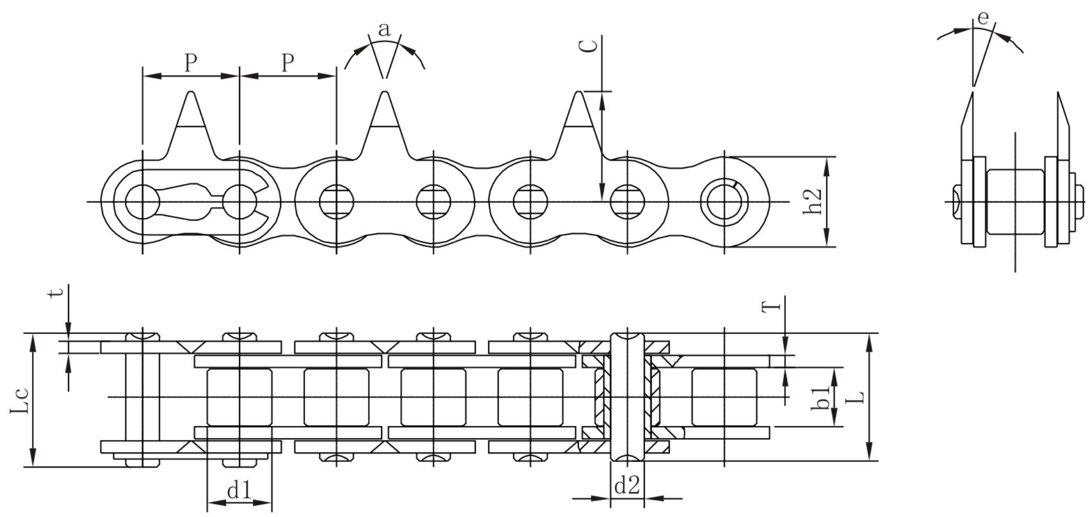


链号 Chain No.	节距 Pitch P mm	滚子直径 Roller diameter d1 max mm	内节内宽 Width between inner plates b1 min mm	销轴直径 Pin diameter d2 max mm	销轴长度 Pin length L max mm	销轴长度 Pin length Lc max mm	内链板高度 Lnner plate depth h2 max mm	链板厚度 Plate thickness t/T mm	抗拉强度 Ultimate tensile strength Q min kN	平均抗拉强度 Average tensile strength Q0 kN	每米重量 Weight per meter q ≈ kg/m
81XHc	66.27	23.0	26.97	11.10	-	65.3	31.35	7.40/5.65	151.9	175.7	5.88

尖齿链 Sharptop chains

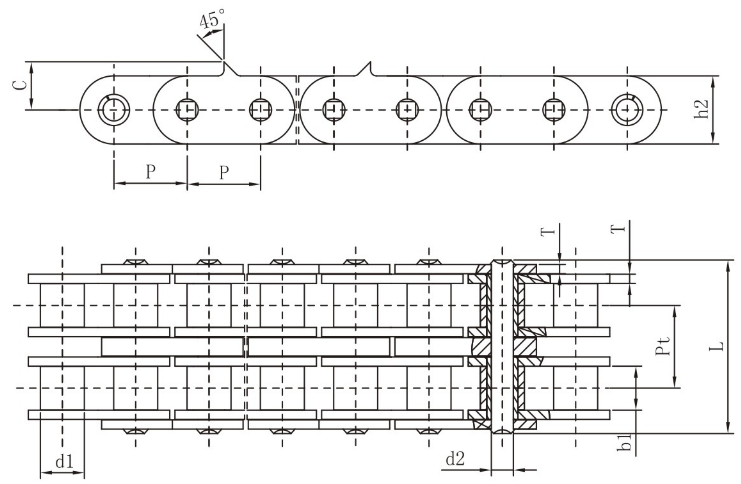


环球链号 Universal Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length		尺 寸 参 数 表 Dimension chart					内链板高度 Lnner plate depth	链板厚度 Plate thickness	抗拉强度 Ultimate tensile strength	每米重量 Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	C	X	Y	O	N	h_2 max	t/T	Q min	q ≈
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
C50	15.875	10.16	9.40	5.08	20.5	23.15	16.51	15.9	22.3	5.2	12.7	15.09	2.06	21.8	1.36

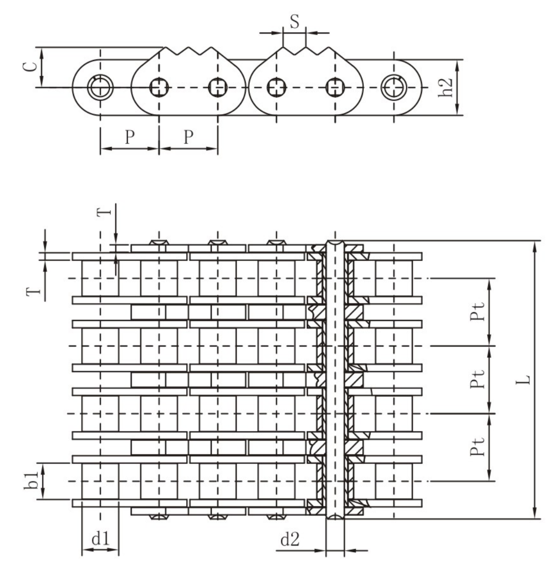


环球链号 Universal Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length		附件尺寸 Attachment dimension			内链板高度 Lnner plate depth	链板厚度 Plate thickness	抗拉强度 Ultimate tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	a	C	e	h_2 max	t/T	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN
08BSS-2LSTD	12.7	8.51	7.8	4.45	16.95	18.9	37°	14.5	15°	11.8	1.7/1.5	12

尖齿链 Sharptop chains

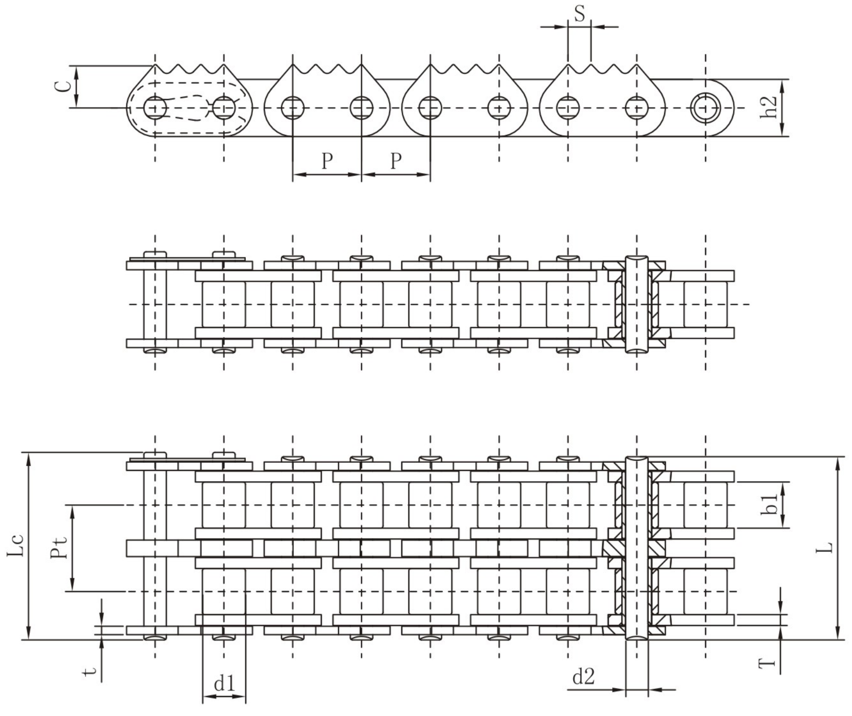


环球链号 Universal Chain No.	节距 Pitch	尺寸参数表 Dimension chart								抗拉强度 Ultimate tensile strength	每米重量 Weight per meter
	P	d_1 max	b_1 min	h_2	T	d_2 max	Pt	C	L	Q min	q ≈
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
C100-2-4LSTD	31.75	19.05	18.9	29.62	4	9.54	35.76	20.88	75.01	173.5	9.38



环球链号 Universal Chain No.	节距 Pitch	尺寸参数表 Dimension chart									抗拉强度 Ultimate tensile strength	每米重量 Weight per meter
	P	d1 max	b1 min	h2	T	d2 max	Pt	C	L	S	Q min	q ≈
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
C80-4-2LSTD	25.4	15.88	15.75	23.97	3.2	7.92	29.29	17.4	120.24	9.85	222.4	12.89

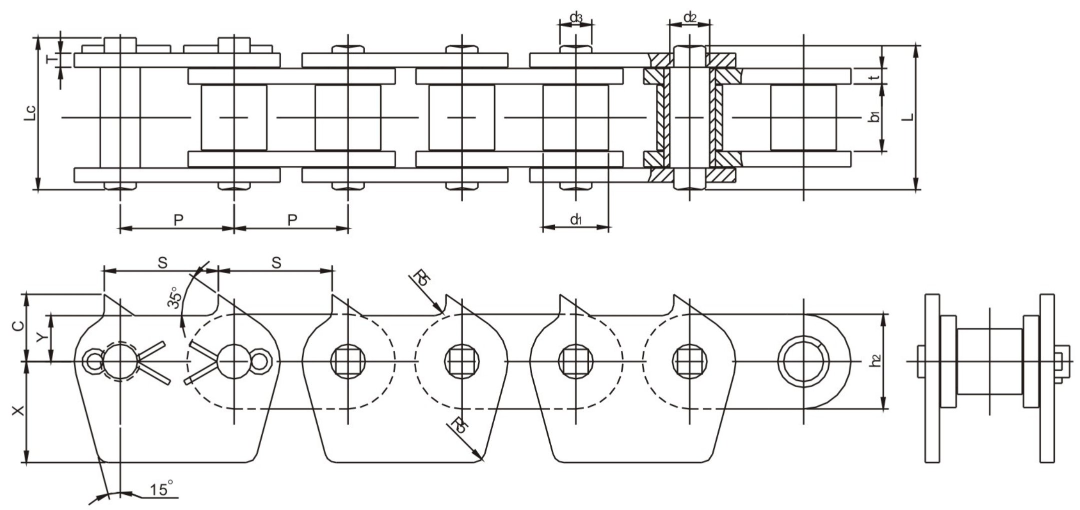
尖齿链 Sharptop chains



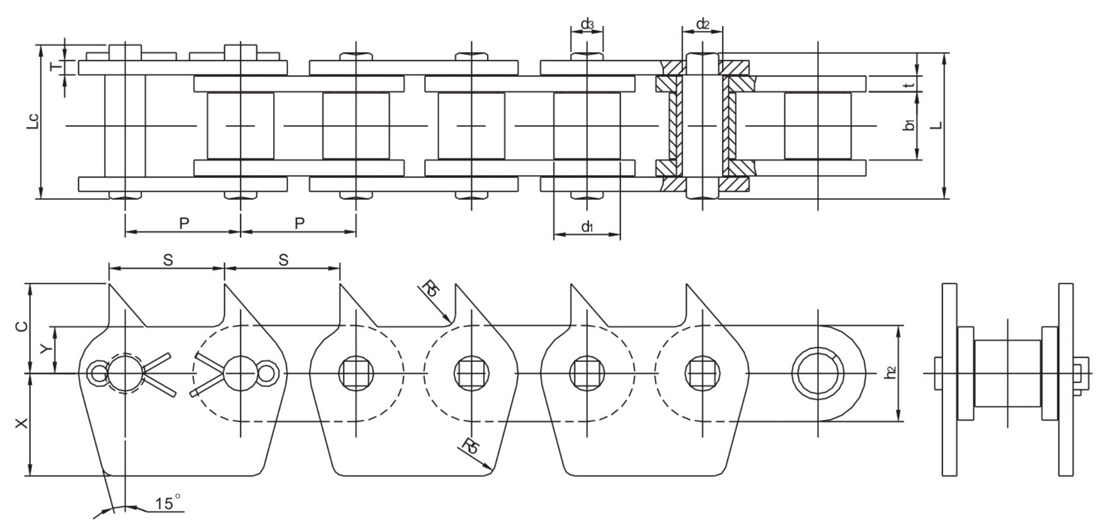
环球链号 Universal Chain No.	节距 Pitch	尺寸参数表 Dimension chart										抗拉强度 Ultimate tensile strength	每米重量 Weight per meter
	P	d_1 max	b_1 min	h_2	t/T	d_2 max	Pt	C	L	Lc	S	Q min	q ≈
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
C16B-1-2LSTD-4	25.4	15.88	17.02	21.08	3.1/4	8.28	/	16.0	35.65	37.27	8.4	60	3.17
C16B-2-2LSTD-4	25.4	15.88	17.02	21.08	3.1/4	8.28	31.88	16.0	67.55	69.15	8.4	60	7.4

UNIVERSAL CHAINS

尖齿链 Sharptop chains

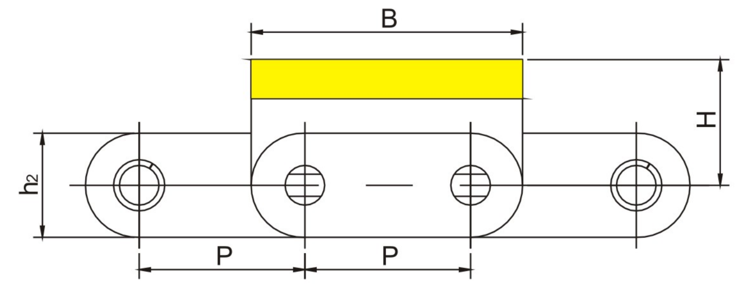


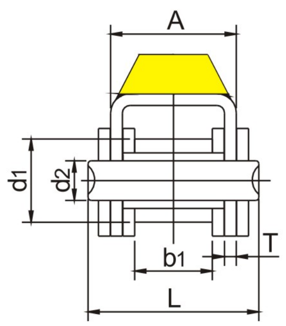
环球链号 Universal Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length		尺寸参数表 Dimension chart					内链板高度 Lnner plate depth	链板厚度 Plate thickness	抗拉强度 Ultimate tensile strength	每米重量 Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	C	X	Y	S	d_3	h_2 max	t/T	Q min	q ≈
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
32BJ2a	50.8	29.21	30.99	17.81	64.2	67.7	30	45	20.5	50.8	15.42	42.2	6.96/6.30	280	12.02



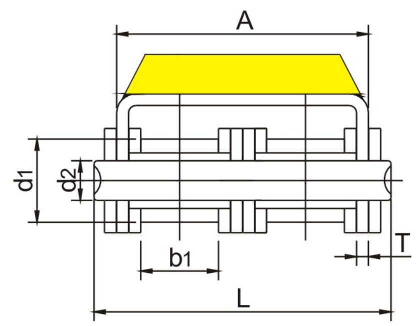
环球链号 Universal Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length		尺寸参数表 Dimension chart					内链板高度 Lnner plate depth	链板厚度 Plate thickness	抗拉强度 Ultimate tensile strength	每米重量 Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	C	X	Y	S	d_3	h_2 max	t/T	Q min	q ≈
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
32BJ2b	50.8	29.21	30.99	17.81	64.2	67.7	39.52	45	20.5	50.8	15.42	42.2	6.96/6.30	280	12.03

带硫化橡胶滚子链
Roller chains with vulcanized elastomer prefiles





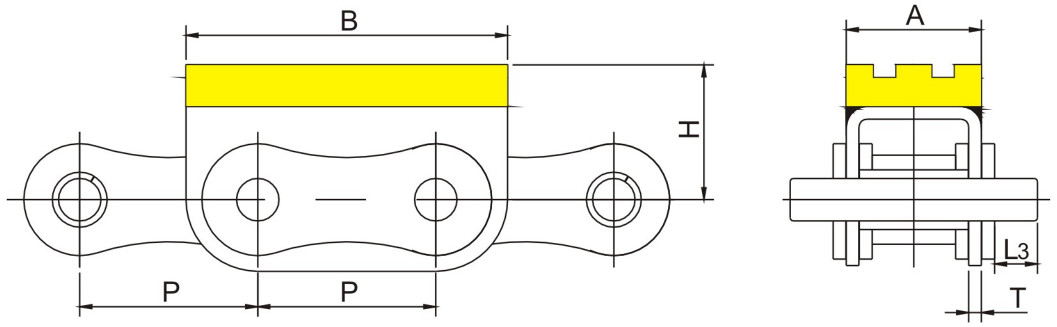
带D1部件
With D1 profile



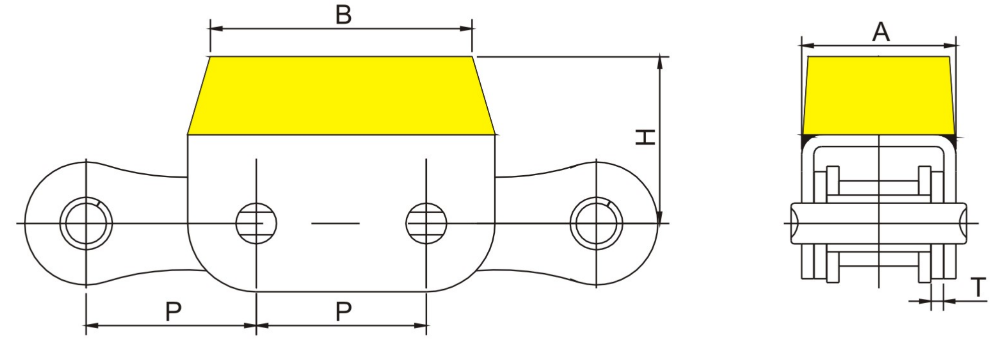
带D2部件
With D2 profile

环球链号 Universal Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin Length	附链板尺寸 Plate and attachment dimension					抗拉强度 Ultimate tensile strength	每米重量 Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	A	B	H	T	Q min	q ≈
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	KN	Kg/m
C08B-D1	12.70	8.51	7.75	4.45	20.0	11.8	14.6	24.2	12.3	1.60	18.0	1.30
C08B-D2	12.70	8.51	7.75	4.45	34.3	11.8	28.4	24.2	12.3	1.50	32.0	2.29
C10B-D1	15.875	10.16	9.65	5.08	23.2	14.7	16.8	30.0	17.0	1.60	19.0	1.75
C10B-D2	15.875	10.16	9.65	5.08	39.7	14.7	33.3	30.0	17.0	1.50	44.5	2.95
C12B-D1	19.05	12.07	11.68	5.72	25.7	16.0	19.6	36.0	21.0	1.85	29.0	2.15
C16A-D1	25.40	15.88	15.75	7.92	37.2	24.0	27.5	46.0	20.0	2.42	42.0	4.34
C16B-D1	25.40	15.88	17.02	8.28	39.7	21.0	29.05	49.0	21.4	1.60	58.0	4.11
C20B-D1	31.75	19.05	19.56	10.19	48.0	26.4	36.0	57.0	27.0	3.50	85.0	6.65
C24B-D1	38.10	25.40	25.40	14.63	61.6	33.2	47.0	72.6	34.0	4.50	160.0	11.63

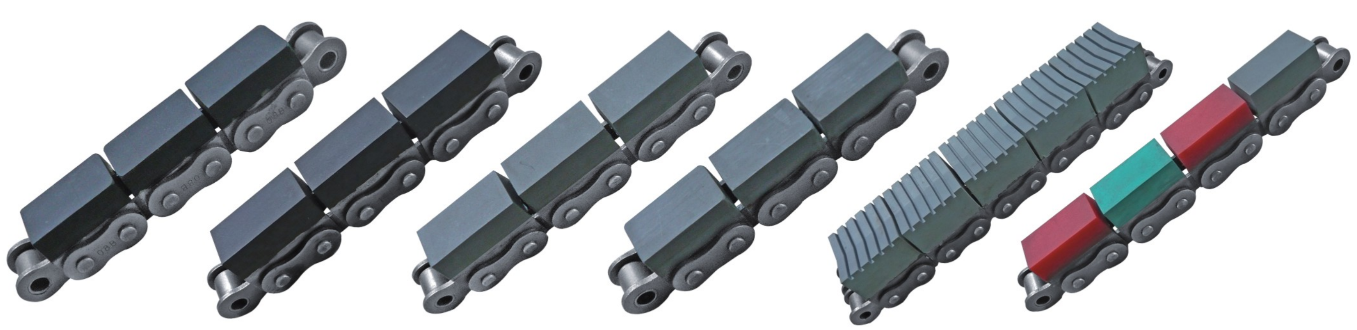
带硫化橡胶滚子链
Roller chains with vulcanized elastomer prefiles



环球链号 Universal Chain No.	P	A	B	H	T	ß
	mm	mm	mm	mm	mm	mm
16A-D1F3	25.40	27.5	49.0	21.4	2.42	8.25



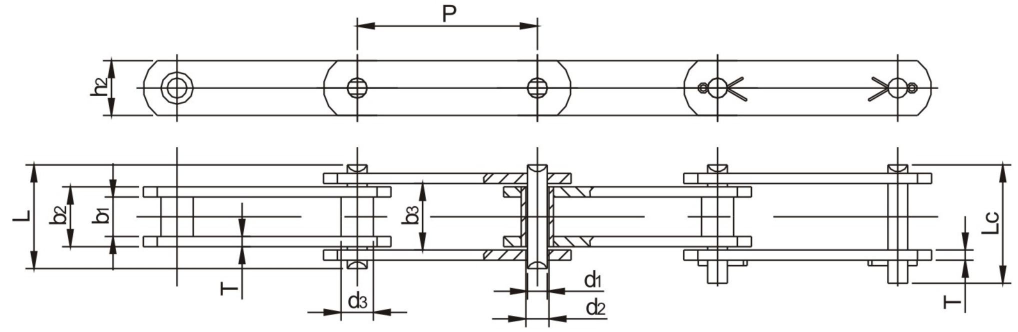
环球链号 Universal Chain No.	P	A	B	H	T
	mm	mm	mm	mm	mm
24A-D1F1	38.1	55.5	70	46.5	4.8



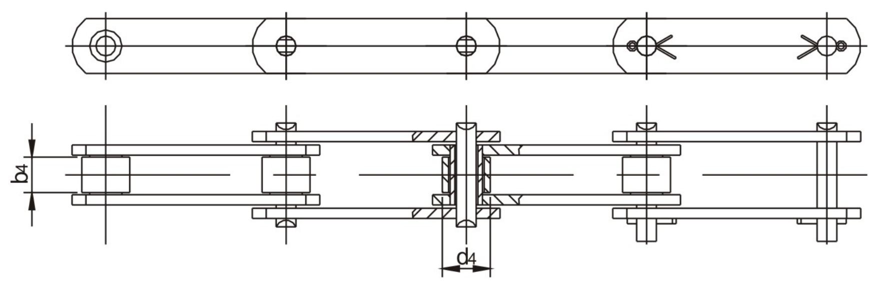
米制输送链
Conveyor chains (M series)

1）单排链

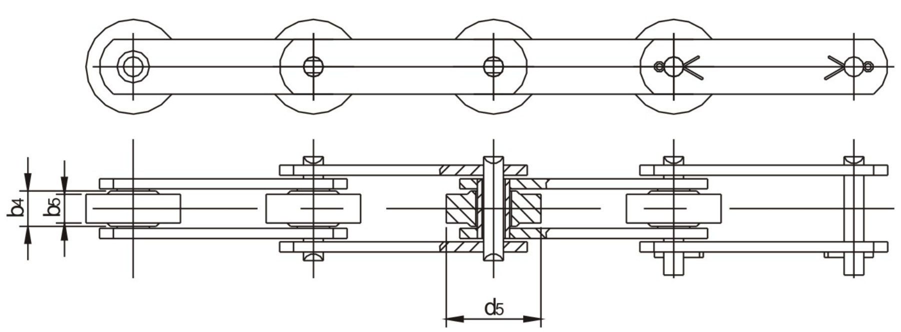
无滚子型
Without roller type



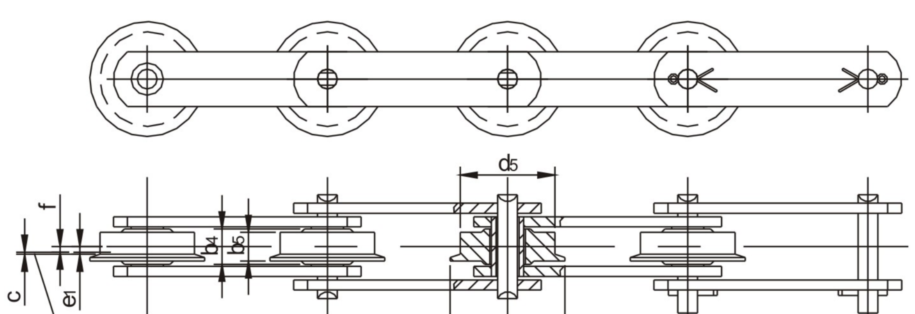
带有A型小滚子型
With A small roller type



带有B和C型大滚子
With B&C large roller type



带有F和G型带边滚子
With F&G flange roller type



导轨外边缘
Outer flange of guide way

米制输送链
Conveyor chains (M series)

表1(char t 1)

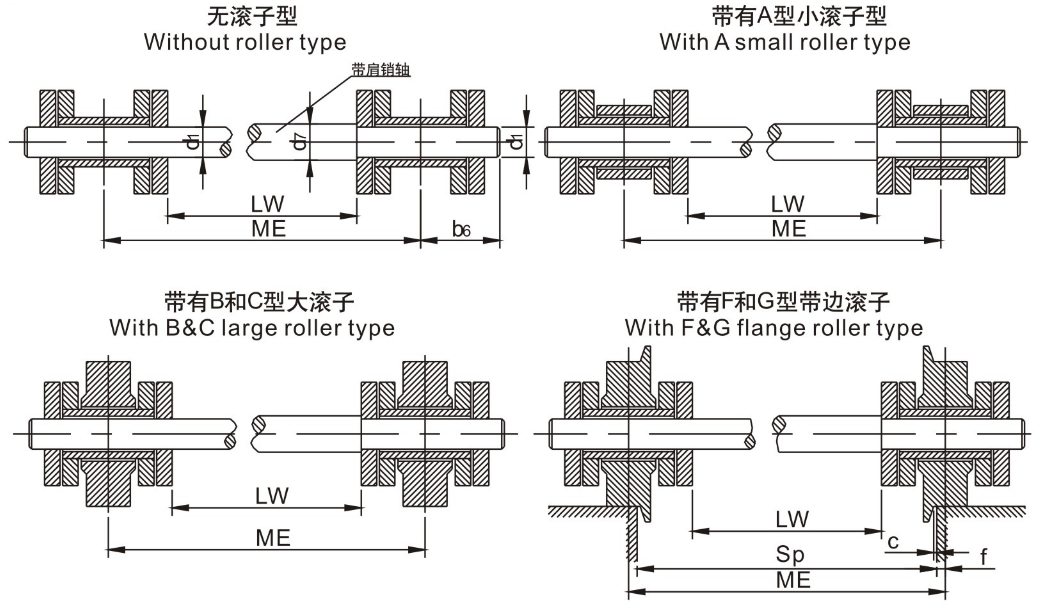
ISO链号 ISO Chain No.	节 距 pitch P	尺 寸 参 数 表 Dimension chart b_1 min	b_2 max	b_3 min	b_4 max	b_5 max	b_6 max	d_1 max	d_2 min	d_3 max	d_4 max
M20	40 · 50 · 63 · 80 100 · 125 · 160	16	22	22.2	15	14	24.5	6	6.1	9	12.5
M28	50 · 63 · 80 · 100 125 · 160 · 200	18	25	25.2	17	16	28	7	7.1	10	15
M40	63 · 80 · 100 · 125 160 · 200 · 250	20	28	28.3	19	18	31.5	8.5	8.6	12.5	18
M56	63 · 80 · 100 · 125 160 · 200 · 250	24	33	33.3	23	22	36	10	10.1	15	21
M80	80 · 100 · 125 · 160 200 · 250 · 315	28	39	39.4	27	26	43	12	12.1	18	25
M112	80 · 100 · 125 · 160 200 · 250 · 315	32	45	45.5	31	29	50.5	15	15.1	21	30
M160	100 · 125 · 160 · 200 250 · 315 · 400	37	52	52.5	36	34	58.5	18	18.1	25	36
M224	125 · 160 · 200 · 250 315 · 400 · 500	43	60	60.6	42	40	67	21	21.2	30	42
M315	160 · 200 · 250 · 315 400 · 500 · 630	48	70	70.7	47	45	77	25	25.2	36	50
M450	00 · 250 · 315 · 400 500 · 630 · 800	56	82	82.8	55	51	92.5	30	30.2	42	60
M630	50 · 315 · 400 · 500 630 · 800 · 1000	66	96	97	65	61	107	36	36.2	50	70
M900	50 · 315 · 400 · 500 630 · 800 · 1000	78	112	113	76	70	127	44	44.2	60	85

续表1 (continue chart 1)

ISO链号 ISO Chain No.	尺 寸 参 数 表 Dimension chart d_5 max	d_6 max	d_7 max	e_1=c+f c	f	h_2	Lc max	L max	T	支 承 面 积 Bearing area S cm^2(每 排)	抗 拉 强 度 Ultimate tensile strength Q(min) (/kN) 单 排	双 排
M20	25	30	7	1	3	18	49	35	2.5	1.32	20	40
M28	30	36	8.5	1	3.5	20	56	40	3	1.75	28	56
M40	36	42	10	1	3.5	25	63	45	3.5	2.38	40	80
M56	42	50	12	1.5	4.5	30	72	52	4	3.30	56	112
M80	50	60	15	2	5	35	86	62	5	4.68	80	160
M112	60	70	18	2.5	5	40	101	73	6	6.75	112	224
M160	70	85	21	3	5.5	50	117	85	7	9.36	160	320
M224	85	100	25	3	7	60	134	98	8	12.6	224	448
M315	100	120	30	3	7.5	70	154	112	10	17.5	315	630
M450	120	140	35	3.5	8	80	185	135	12	24.6	450	900
M630	140	170	42	3.5	11	100	214	154	14	34.56	630	1260
M900	170	210	50	3.5	13.5	120	254	180	16	49.28	900	1800

米制输送链
Conveyor chains (M series)

2）双排链



ISO 链号 ISO Chain No.	滚子形式 Roller type	轨距 Gauge Pitch												
		Sp	250	315	400	500	630	800	1000	1250	1400	1600	1800	2000
M20	A、B、F、	ME	256	321	406	506	-	-	-	-	-	-	-	-
		LW	229	294	379	479	-	-	-	-	-	-	-	-
M28		ME	257	322	407	507	-	-	-	-	-	-	-	-
		LW	225	290	375	475	-	-	-	-	-	-	-	-
M40		ME	257	322	407	507	637	-	-	-	-	-	-	-
		LW	221	286	371	471	601	-	-	-	-	-	-	-
M56		ME	259	324	409	509	639	-	-	-	-	-	-	-
		LW	217	282	367	467	597	-	-	-	-	-	-	-
M80		ME	260	325	410	510	640	810	-	-	-	-	-	-
		LW	210	275	360	460	590	760	-	-	-	-	-	-
M112	A、B、C、F、G	ME	260	325	410	510	640	810	1010	-	-	-	-	-
		LW	202	267	352	452	582	752	952	-	-	-	-	-
M160		ME	261	326	411	511	641	811	1011	1261	-	-	-	-
		LW	194	259	344	444	574	744	944	1194	-	-	-	-
M224		ME	264	329	414	514	644	814	1014	1264	1414	1614	1814	2014
		LW	187	252	337	437	567	737	937	1187	1337	1537	1737	1937
M315		ME	265	330	415	515	645	815	1015	1265	1415	1615	1815	2015
		LW	174	239	324	424	554	724	924	1174	1324	1524	1724	1924
M450		ME	-	331	416	516	646	816	1016	1266	1416	1616	1816	2016
		LW	-	223	308	408	538	708	908	1158	1308	1508	1708	1908
M630		ME	-	337	422	522	652	822	1022	1272	1422	1622	1822	2022
		LW	-	211	296	396	526	696	896	1146	1296	1496	1696	1896
M900		ME	-	-	427	527	657	827	1027	1277	1427	1627	1827	2027
		LW	-	-	281	381	511	681	881	1131	1281	1481	1681	1881

米制M系列带附板输送链
Conveyor chains with attachments (M series)

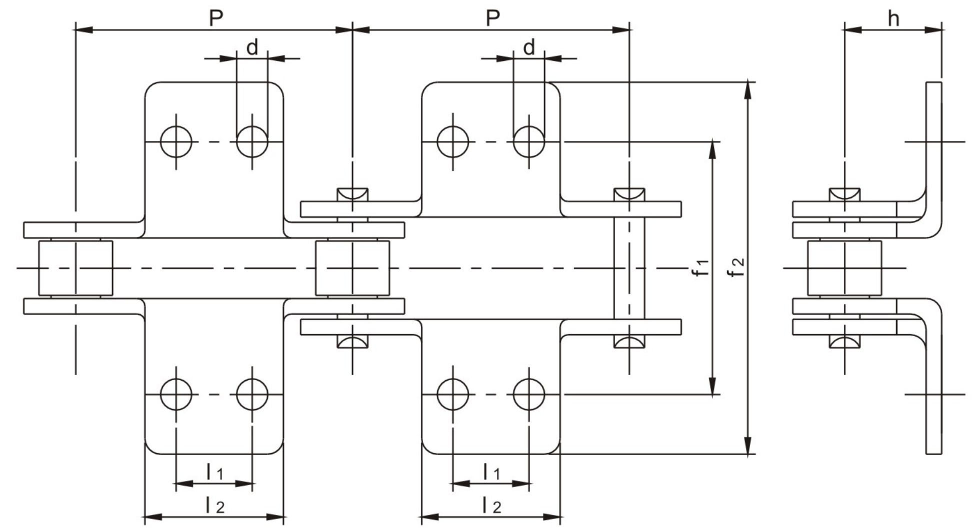


表1 (chart 1)

ISO链号 ISO Chain No.		节距 Pitch P										d	f_1	f_2 max	h
		40	50	63	80	100	125	160	200	250	315				
M20	l_1	-	-	20	35	50	50	50	-	-	-	6.6	54	84	16
	$l_2$max	14	14	35	50	65	65	65	-	-	-				
M28	l_1	-	-	-	25	40	65	65	65	-	-	9	64	100	20
	$l_2$max	-	20	20	45	60	85	85	85	-	-				
M40	l_1	-	-	-	20	40	65	65	65	65	-	9	70	112	25
	$l_2$max	-	-	20	40	60	85	85	85	85	-				
M56	l_1	-	-	-	-	25	50	85	85	85	-	11	88	140	30
	$l_2$max	-	-	22	22	50	75	110	110	110	-				
M80	l_1	-	-	-	-	-	50	85	125	125	125	11	96	160	35
	$l_2$max	-	-	-	22	22	75	110	150	150	150				

表2 (chart 2)

ISO链号 ISO Chain No.		节距 Pitch P												d	f_1	f_2 max	h
		80	100	125	160	200	250	315	400	500	630	800	1000				
M112	l_1	-	-	35	65	100	100	100	-	-	-	-	-	14	110	184	40
	l_2	28	28	65	95	130	130	130	-	-	-	-	-				
M160	l_1	-	-	-	50	85	145	145	145	-	-	-	-	14	124	200	45
	l_2	-	30	30	80	115	175	175	175	-	-	-	-				
M224	l_1	-	-	-	-	65	125	190	190	190	-	-	-	18	140	228	55
	l_2	-	-	35	35	100	160	225	225	225	-	-	-				
M315	l_1	-	-	-	-	50	100	155	155	155	155	-	-	18	160	250	65
	l_2	-	-	-	35	85	135	190	190	190	190	-	-				
M450	l_1	-	-	-	-	-	85	155	240	240	240	240	-	18	180	280	75
	l_2	-	-	-	-	40	125	195	280	280	280	280	-				
M630	l_1	-	-	-	-	-	-	100	190	300	300	300	300	24	230	380	90
	l_2	-	-	-	-	-	50	150	240	350	350	350	350				
M900	l_1	-	-	-	-	-	-	65	155	240	240	240	240	30	280	480	110
	l_2	-	-	-	-	-	60	125	215	300	300	300	300				

米制MT系列带附板输送链
Conveyor chains (MT series)

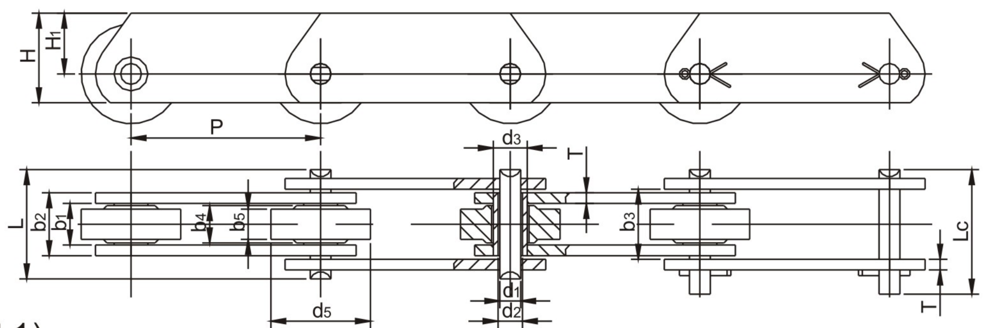


表1 (chart 1)

滚子型式 DIN 8169 Roller type DIN 8169	ISO链号 ISO Chain No.	节距 Pitch												尺寸参数表 Dimension chart			
		P												b_1 min	b_2 max	b_3 min	b_4 max
B	MT20	40	50	63	80	100	125	160	-	-	-	-	-	16	22	22.2	15
	MT28	-	50	63	80	100	125	160	200	-	-	-	-	18	25	25.2	17
	MT40	-	-	63	80	100	125	160	200	250	-	-	-	20	28	28.3	19
	MT56	-	-	63	80	100	125	160	200	250	-	-	-	24	33	33.3	23
	MT80	-	-	-	80	100	125	160	200	250	315	-	-	28	39	39.4	27
B,C	MT112	-	-	-	80	100	125	160	200	250	315	-	-	32	45	45.5	31
	MT160	-	-	-	-	100	125	160	200	250	315	-	-	37	52	52.5	36
	MT224	-	-	-	-	-	125	160	200	250	315	400	-	43	60	60.6	42
B,C	MT315	-	-	-	-	-	-	160	200	250	315	400	-	48	70	70.7	47
	MT450	-	-	-	-	-	-	-	200	250	315	400	500	56	82	82.8	55
	MT630	-	-	-	-	-	-	-	-	250	315	400	500	66	96	97	65
	MT900	-	-	-	-	-	-	-	-	250	315	400	500	78	112	113	76

续表1 (continue chart 1)

滚子型式 DIN 8169 Roller type DIN 8169	ISO链号 ISO Chain No.	尺寸参数表 Dimension chart										抗拉强度 Ultimate tensile strength	支承面积 Bearing area
		b_5 max	d_1 max	d_2 min	d_3 max	d_5 max	H	H_1	Lc max	L max	T	Q (min) kN	S cm^2
B	MT20	14	6	6.1	9	25	25	16	49	35	2.5	20	1.32
	MT28	16	7	7.1	10	30	30	20	56	40	3	28	1.75
	MT40	18	8.5	8.6	12.5	36	35	22.5	63	45	3.5	40	2.38
	MT56	22	10	10.1	15	42	45	30	72	52	4	56	3.30
	MT80	26	12	12.1	18	50	50	32.5	86	62	5	80	4.68
B,C	MT112	29	15	15.1	21	60	60	40	101	73	6	112	6.75
	MT160	34	18	18.1	25	70	70	45	117	85	7	160	9.36
	MT224	40	21	21.2	30	85	90	60	134	98	8	224	12.6
B,C	MT315	45	25	25.2	36	100	100	65	154	112	10	315	17.5
	MT450	51	30	30.2	42	120	120	80	185	135	12	450	24.6
	MT630	61	36	36.2	50	140	140	90	214	154	14	630	34.56
	MT900	70	44	44.2	60	170	180	120	254	180	16	900	49.28

米制空心销轴输送链（MC系列）
Hollow pin conveyor chains (MC series)

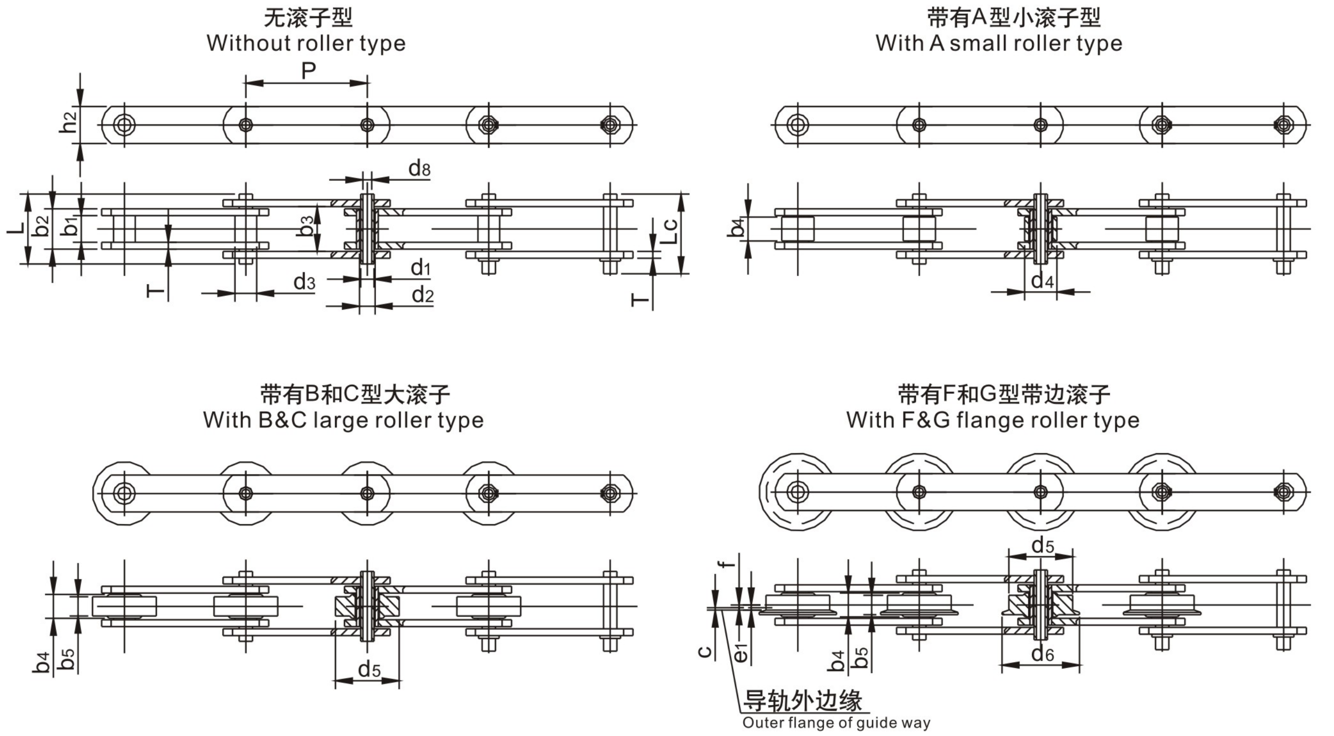


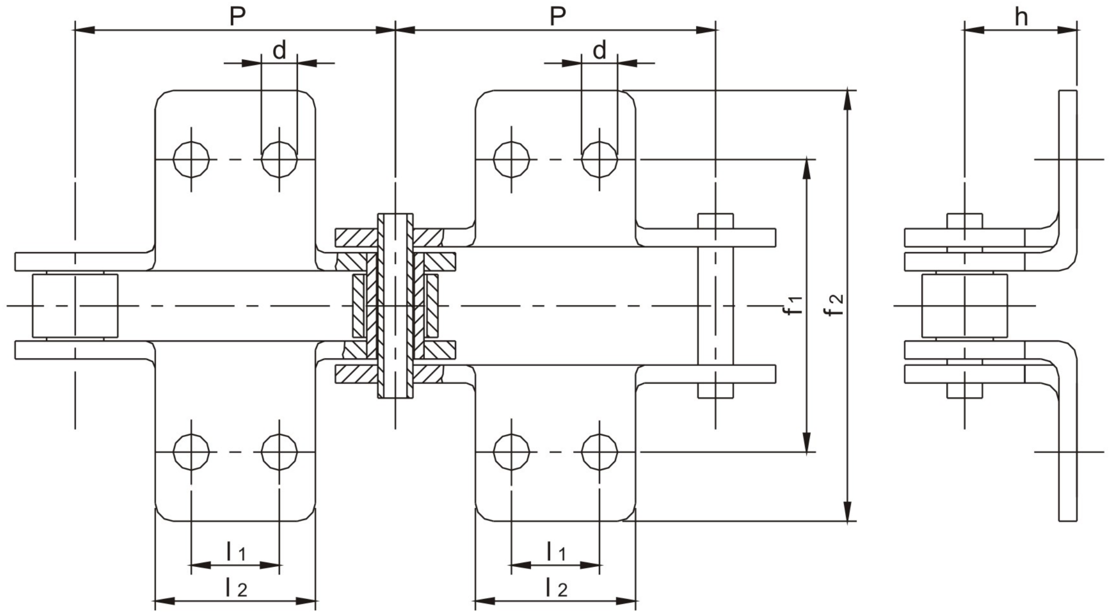
表1 (chart 1)

滚子型式 DIN8169 Roller type DIN 8169	ISO链号 ISO Chain No.	节距 pitch						尺寸参数表 Dimension chart							
		P						b_1 min	b_2 max	b_3 min	b_4 max	b_5 max	d_1 max	d_2 min	d_3 max
A,B,F	MC28	63	80	100	125	160	-	20	28	28.3	19	18	13	13.1	17.5
	MC56	80	100	125	160	200	250	24	33	33.3	23	22	15.5	15.6	21
A,B,C,F,G	MC112	100	125	160	200	250	315	32	45	45.5	31	29	22	22.2	29
	MC224	160	200	250	315	400	500	43	60	60.6	42	40	31	31.2	41

续表1 (continue chart 1)

滚子型式 DIN8169 Roller type DIN 8169	ISO链号 ISO Chain No.	尺寸参数表 Dimension chart										抗拉强度 Ultimate tensile strength	支承面积 Bearing area
		d_4 max	d_5 max	d_6 max	d_8 min	$e_1=c+f$		h_2	Lc max	L max	T	Q (min) (/kN)	S cm^2
						c	f						
A,B,F	MC28	25	36	42	8.2	1	3.5	25	47	42	3.5	28	3.64
	MC56	30	50	60	10.2	1.5	4.5	35	54	48	4	56	5.11
A,B,C,F,G	MC112	42	70	85	14.3	2.5	5	50	73	67	6	112	9.9
	MC224	60	100	120	20.3	3	7	70	96	90	8	224	18.6

米制MC系列空心销轴带附板输送链
Hollow pin conveyor chains with attachments (MC series)



ISO 链号 ISO Chain No.		节 距 Pitch P										d	f_1	f_2 max	h
		63	80	100	125	160	200	250	315	400	500				
MC28	l_1	-	20	40	65	65	-	-	-	-	-	9	70	112	25
	$l_2$max	20	40	60	85	85	-	-	-	-	-				
MC56	l_1	-	-	-	50	85	125	125	-	-	-	11	88	152	35
	$l_2$max	-	25	25	75	110	150	150	-	-	-				
MC112	l_1	-	-	-	-	50	85	145	145	-	-	14	110	192	45
		-	-	30	30	80	115	175	175	-	-				
MC224	l_1	-	-	-	-	-	50	100	155	155	155	18	140	220	65
	$l_2$max	-	-	-	-	35	85	135	190	190	190				

米制带高附板空心销轴链送链（MCT系列）
Hollow pin conveyor chains with high attachment plates (MCT series)

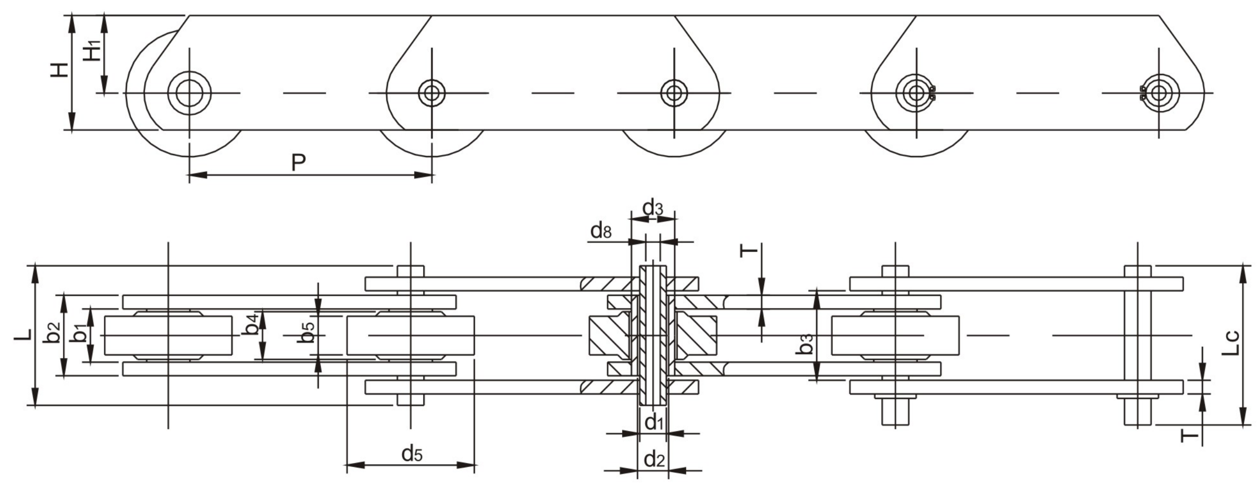


表1 (chart 1)

滚子型式 DIN 8169 Roller type DIN 8169	ISO 链号 ISO Chain No.	节 距 Pitch P										尺寸参数表 Dimension chart b_1 min	b_2 max	b_3 min	b_4 max	b_5 max
B	MCT28	63	80	100	125	160	-	-	-	-	-	20	28	28.3	19	18
	MCT56	-	80	100	125	160	200	250	-	-	-	24	33	33.3	23	22
B,C	MCT112	-	-	100	125	160	200	250	315	-	-	32	45	45.5	31	29
	MCT224	-	-	-	-	160	200	250	315	400	500	43	60	60.6	42	40

续表1 (continue chart 1)

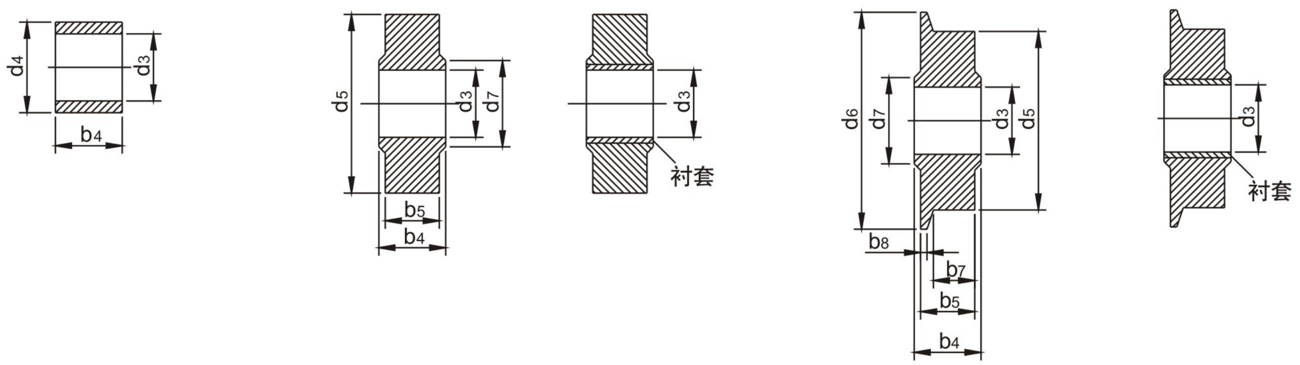
滚子型式 DIN 8169 Roller type DIN 8169	ISO 链号 ISO Chain No.	尺寸参数表 Dimension chart d_1 max	d_2 min	d_3 max	d_5 max	d_8 min	H	H_1	Lc max	L max	T	抗拉强度 Ultimate tensile strength Q (min) kN	支承面积 Bearing area S cm^2
B	MCT28	13	13.1	17.5	36	8.2	35	22.5	47	42	3.5	28	3.64
	MCT56	15.5	15.6	21	50	10.2	50	32.5	54	48	4	56	5.11
B,C	MCT112	22	22.2	29	70	14.3	70	45	73	67	6	112	9.90
	MCT224	31	31.2	41	100	20.3	100	65	96	90	8	224	18.60

用于ISO–M、MT、MC和MCT型实心和空心销轴输送链滚子

Rollers for conveyor chains of ISO-types M,MT,MC and MCT with solid and hollow pins

小滚子Small roller　　大滚子Large roller　　带边滚子Flange roller

A型(A Type)　B型(B Type)　C型(C Type)　F型(F Type)　G型(G Type)



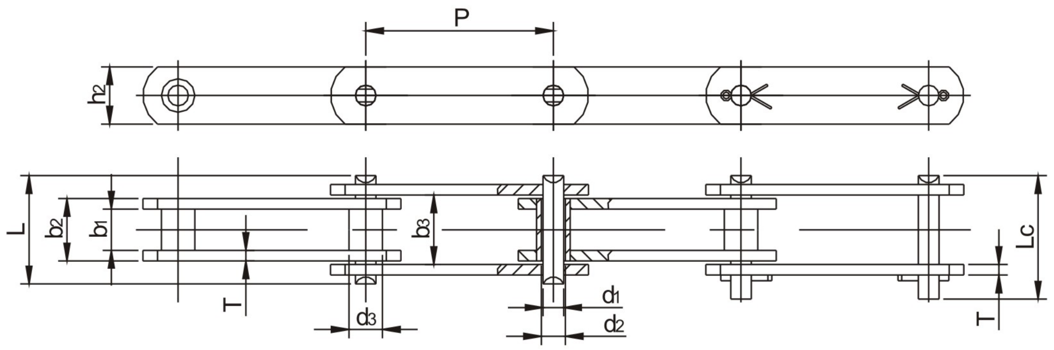
滚子型式 Roller type	ISO链号 ISO Chain No.	b_4 max	b_5 max	b_7 min	b_8 max	d_3 min	d_4 max	d_5 max	d_6 max	d_7 ≈
A、B、F	M20	15	14	11	2.5	9.1	12.5	25	30	18
	M28	17	16	12.5	3	10.1	15	30	36	20
	M40	19	18	13.5	3.5	12.6	18	36	42	25
	M56	23	22	17	4	15.1	21	42	50	30
	M80	27	26	20	5	18.1	25	50	60	35
A、B、C、F、G	M112	31	29	22	6	21.1	30	60	70	40
	M160	36	34	25.5	7	25.2	36	70	85	50
	M224	42	40	30	8	30.2	42	85	100	60
	M315	47	45	33	10	36.2	50	100	120	60
	M450	55	51	37	12	42.2	60	120	140	70
	M630	65	61	45	13.5	50.2	70	140	170	85
	M900	76	70	52	15	60.2	85	170	210	110
A、B、F	M28	19	18	13.5	3.5	17.6	25	36	42	25
	M56	23	22	17	4	21.1	30	50	60	35
A、B、C、F、G	M112	31	29	22	6	29.2	42	70	85	50
	M224	42	40	30	8	41.2	60	100	120	70

FV型输送链

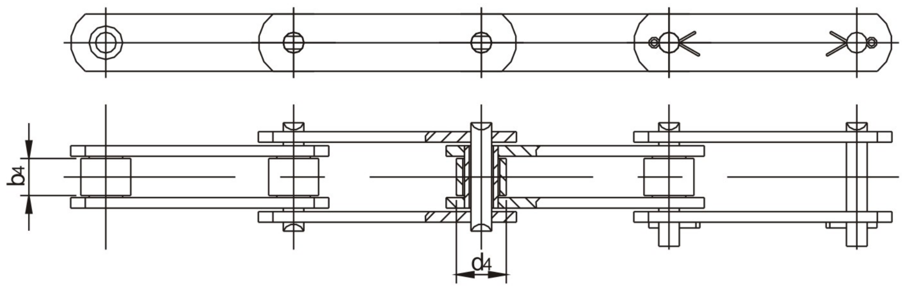
Conveyor chains (FV series)

1）单排链

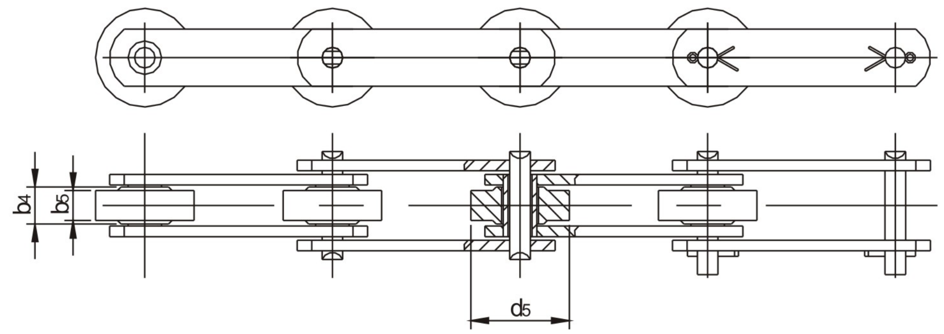
无滚子型
Without roller type



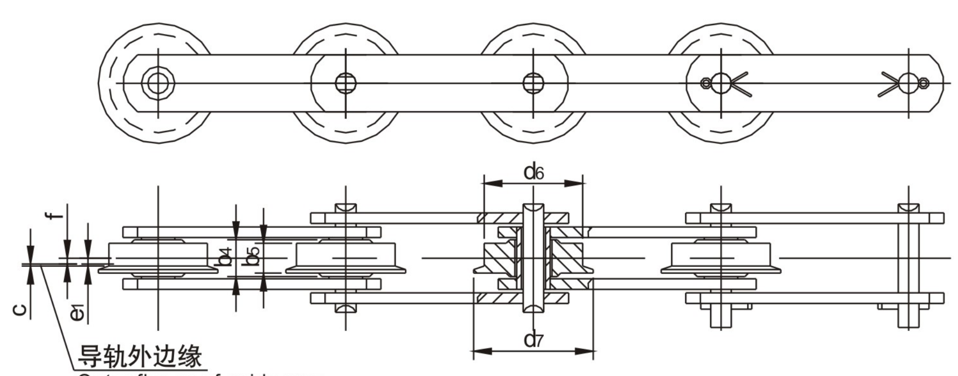
带有A型小滚子型
With A small roller type



带有B和C型大滚子
With B&C large roller type



带有D和E型带边滚子
With D&E flange roller type



FV型输送链
Conveyor chains (FV series)

表1 (chart 1)

ISO链号 ISO Chain No.	节 距 pitch	尺 寸 参 数 表 Dimension chart									
	P	b_1 min	b_2 max	b_3 min	b_4 max	b_5 max	b_6 max	d_1 max	d_2 min	d_3 max	d_4 max
FV40	40 · 63 · 100	18	24.5	25	17	16	22	10	10.1	15	20
FV63	63 · 100 · 125 · 160	22	30.5	31	21	20	27.5	12	12.1	18	26
FV90	63 · 100 · 125 160 · 200 · 250	25	35.5	36	24	23	31	14	14.1	20	30
FV112	100 · 125 · 160 · 200 · 250	30	42.5	43	29	28	36	16	16.1	22	32
FV140	100 · 125 · 160 200 · 250 · 315	35	47.5	48	34	32	40	18	18.1	26	36
FV180	125 · 160 · 200 250 · 315 · 400	45	61.5	62.5	44	42	50	20	20.2	30	42
FV250	125 · 160 · 200 250 · 315 · 400	55	72	73	54	50	57	26	26.2	36	50
FV315	160 · 200 · 250 · 315 · 400	65	86	87	64	60	66.5	30	30.2	42	60
FV400	160 · 200 · 250 · 315 · 400	70	96	97	68	64	75.5	32	32.2	44	60
FV500	160 · 200 · 250 315 · 400 · 500	80	106	107	78	72	80.5	36	36.2	50	70
FV630	200 · 250 · 315 · 400 · 500	90	116	117	88	80	86.5	42	42.2	56	80

续表1 (continue chart 1)

ISO链号 ISO Chain No.	尺 寸 参 数 表 Dimension chart										支 承 面 积 Bearing area	抗 拉 强 度 Ultimate tensile strength	
	d_5 max	d_6 max	d_7 max	d_8 max	e_1=c+f c	e_1=c+f f	h_2	Lc max	L max	T	S cm^2 (每 排)	Q(min) (/kN) 单 排	Q(min) (/kN) 双 排
FV40	32	40	48	15	1	3	26	44	37	3	2.5	40	80
FV63	40	50	60	18	1.5	3.5	30	55	46	4	3.7	63	126
FV90	48	63	73	20	2	4.5	35	62	53	5	5	90	180
FV112	55	72	87	22	2.5	5	40	72	63	6	6.8	112	224
FV140	60	80	95	26	3	6	45	80	68	6	8.6	140	280
FV180	70	100	120	30	3	10	50	100	86	8	12.3	180	360
FV250	80	125	145	36	3.5	11.5	60	114	98	8	18.7	250	500
FV315	90	140	170	42	3.5	14.5	70	133	117	10	25.8	315	630
FV400	100	150	185	44	3.5	16.5	70	151	131	12	30.7	400	800
FV500	110	160	195	50	3.5	17.5	80	161	141	12	38.2	500	1000
FV630	120	170	210	56	4.5	17.5	100	173	153	12	48.7	630	1260

FV型输送链
Conveyor chains (FV series)

2）双排链

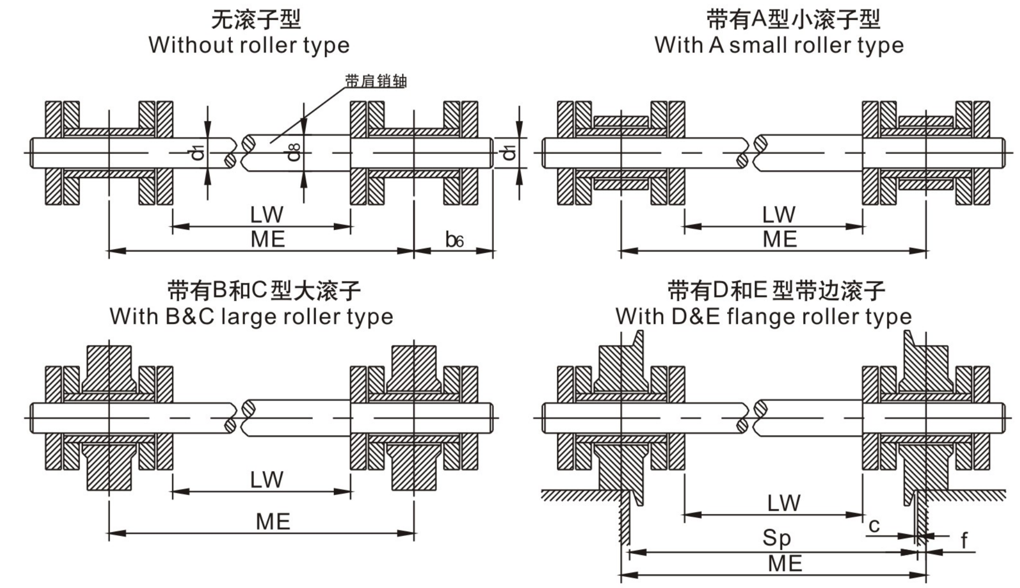
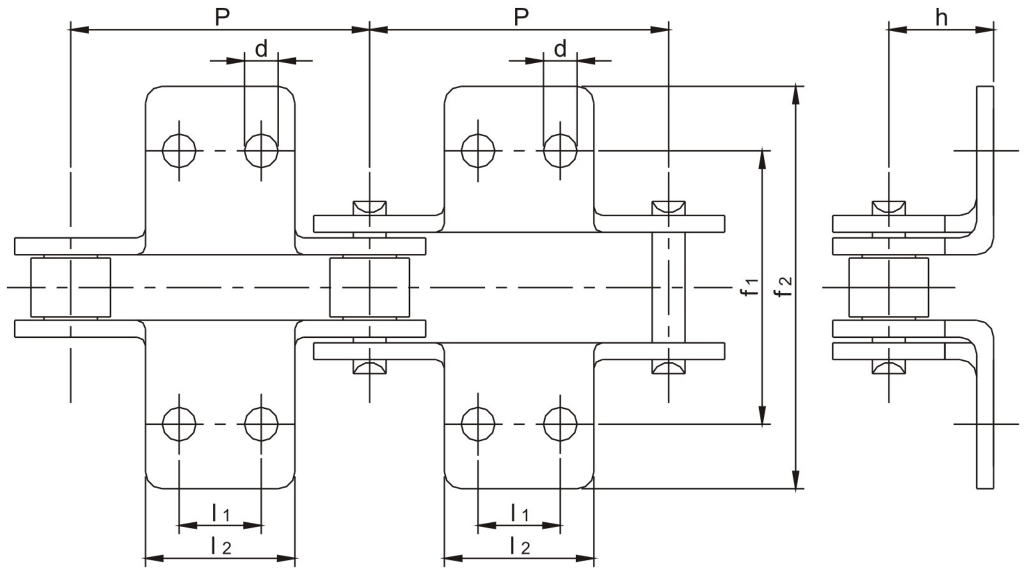


表2 (chart 2)

ISO 链号 ISO Chain No.	轨 距 Gauge Pitch												
	Sp	250	315	400	500	630	800	1000	1250	1400	1600	1800	2000
FV40	ME	256	321	406	506	636	-	-	-	-	-	-	-
	LW	225	290	375	475	605	-	-	-	-	-	-	-
FV63	ME	257	322	407	507	637	807	-	-	-	-	-	-
	LW	218	283	368	468	598	768	-	-	-	-	-	-
FV90	ME	259	324	409	509	639	809	1009	-	-	-	-	-
	LW	213	278	363	463	593	763	963	-	-	-	-	-
FV112	ME	260	325	410	510	640	810	1010	1260	-	-	-	-
	LW	205	270	355	455	585	755	955	1205	-	-	-	-
FV140	ME	262	327	412	512	642	812	1012	1262	-	-	-	-
	LW	202	267	352	452	582	752	952	1202	-	-	-	-
FV180	ME	270	335	420	520	650	820	1020	1270	1420	1620	1820	2020
	LW	191.5	256.5	341.5	441.5	571.5	741.5	941.5	1191.5	1341.5	1541.5	1741.5	1941.5
FV250	ME	273	338	423	523	653	823	1023	1273	1423	1623	1823	2023
	LW	184	249	334	434	564	734	934	1184	1334	1534	1734	1934
FV315	ME	279	344	429	529	659	829	1029	1279	1429	1629	1829	2029
	LW	172	237	322	422	552	722	922	1172	1322	1522	1722	1922
FV400	ME	-	348	433	533	663	833	1033	1283	1433	1633	1833	2033
	LW	-	227	312	412	542	712	912	1762	1312	1512	1712	1912
FV500	ME	-	350	435	535	665	835	1035	1285	1435	1635	1835	2035
	LW	-	219	304	404	534	704	904	1154	1304	1504	1704	1904
FV630	ME	-	-	435	535	665	835	1035	1285	1435	1635	1835	2035
	LW	-	-	294	394	524	694	894	1144	1294	1494	1694	1894

FV型带附板输送链
Conveyor chains with attachments (FV series)



ISO 链号 ISO Chain No.		节距 Pitch P 63	100	125	160	200	250	315	400	500	d	f_1	f_2 max	h
FV40	l_1	-	30	-	-	-	-	-	-	-	6.6	50	100	20
	l_{2}max	31	50	-	-	-	-	-	-	-				
FV63	l_1	-	30	40	50	-	-	-	-	-	9	68	110	30
	l_{2}max	40	50	60	70	-	-	-	-	-				
FV90	l_1	-	30	40	50	60	65	-	-	-	9	80	130	35
	l_{2}max	-	50	60	70	80	85	-	-	-				
FV112	l_1	-	30	40	50	65	80	-	-	-	11	100	140	40
	l_{2}max	-	50	65	75	90	105	-	-	-				
FV140	l_1	-	30	40	50	65	80	100	-	-	11	100	170	45
	l_{2}max	-	55	65	75	90	105	125	-	-				
FV180	l_1	-	-	35	50	65	80	100	100	-	13.5	128	190	45
	l_{2}max	-	-	65	80	95	110	130	130	-				
FV250	l_1	-	-	-	50	65	80	100	100	-	13.5	138	230	55
	l_{2}max	-	-	50	80	95	110	130	130	-				
FV315	l_1	-	-	-	-	65	80	100	100	-	13.5	170	260	60
	l_{2}max	-	-	-	50	95	110	130	130	-				
FV400	l_1	-	-	-	-	60	80	100	100	-	17.5	190	290	65
	l_{2}max	-	-	-	50	100	120	140	140	-				
FV500	l_1	-	-	-	-	50	80	100	100	100	17.5	200	300	70
	l_{2}max	-	-	-	50	90	120	140	140	140				
FV630	l_1	-	-	-	-	-	70	100	100	100	17.5	230	350	80
	l_{2}max	-	-	-	-	50	110	140	140	140				

FVT带高附板输送链
Conveyor chains with high attachment plates (FVT series)

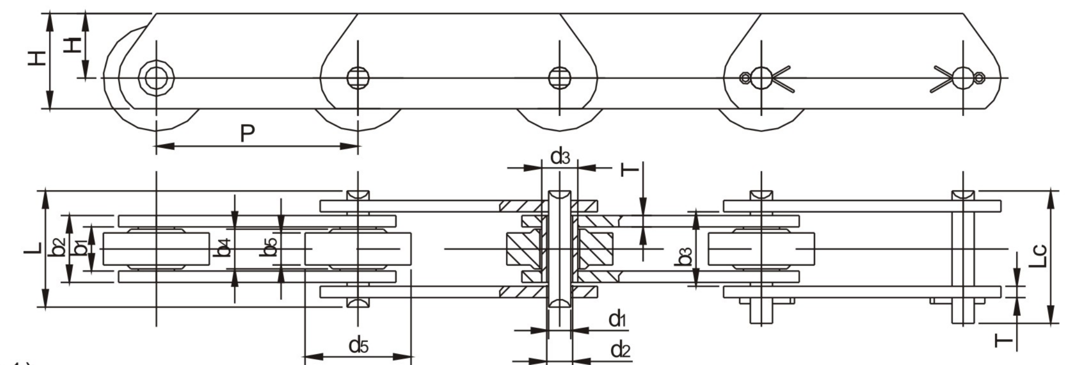


表1 (chart 1)

ISO 链号 ISO Chain No.	节距 Pitch P										尺寸参数表 Dimension chart b_1 min	b_2 max	b_3 min	b_4 max
FVT40	40	63	100	-	-	-	-	-	-	-	18	24.5	25	17
FVT63	-	63	100	125	160	-	-	-	-	-	22	30.5	31	21
FVT90	-	63	100	125	160	200	250	-	-	-	25	35.5	36	24
FVT112	-	-	100	125	160	200	250	-	-	-	30	42.5	43	29
FVT140	-	-	100	125	160	200	250	315	-	-	35	47.5	48	34
FVT180	-	-	-	125	160	200	250	315	400	-	45	61.5	62.5	44
FVT250	-	-	-	125	160	200	250	315	400	-	55	72	73	54
FVT315	-	-	-	-	160	200	250	315	400	-	65	86	87	64
FVT400	-	-	-	-	160	200	250	315	400	-	70	96	97	68
FVT500	-	-	-	-	160	200	250	315	400	500	80	106	107	78
FVT630	-	-	-	-	-	200	250	315	400	500	90	116	117	88

续表1 (continue chart 1)

ISO 链号 ISO Chain No.	尺寸参数表 Dimension chart b_5 max	d_1 max	d_2 min	d_3 max	d_5 max	H	H_1	Lc max	L max	T	抗拉强度 Ultimate tensile strength Q (min) kN	支承面积 Bearing area S cm^2
FVT40	16	10	10.1	15	32	35	22	44	37	3	40	2.5
FVT63	20	12	12.1	18	40	40	25	55	46	4	63	3.7
FVT90	23	14	14.1	20	48	45	27.5	62	53	5	90	5
FVT112	28	16	16.1	22	55	50	30	72	63	6	112	6.8
FVT140	32	18	18.1	26	60	60	37.5	80	68	6	140	8.6
FVT180	42	20	20.2	30	70	70	45	100	86	8	180	12.3
FVT250	50	26	26.2	36	80	80	50	114	98	8	250	18.7
FVT315	60	30	30.2	42	90	90	55	133	117	10	315	25.8
FVT400	64	32	32.2	44	100	90	55	151	131	12	400	30.7
FVT500	72	36	36.2	50	110	100	60	161	141	12	500	38.2
FVT630	80	42	42.2	56	120	120	70	173	153	12	630	48.7

FV型空心销轴输送链
Hollow pin conveyor chains (FVC series)

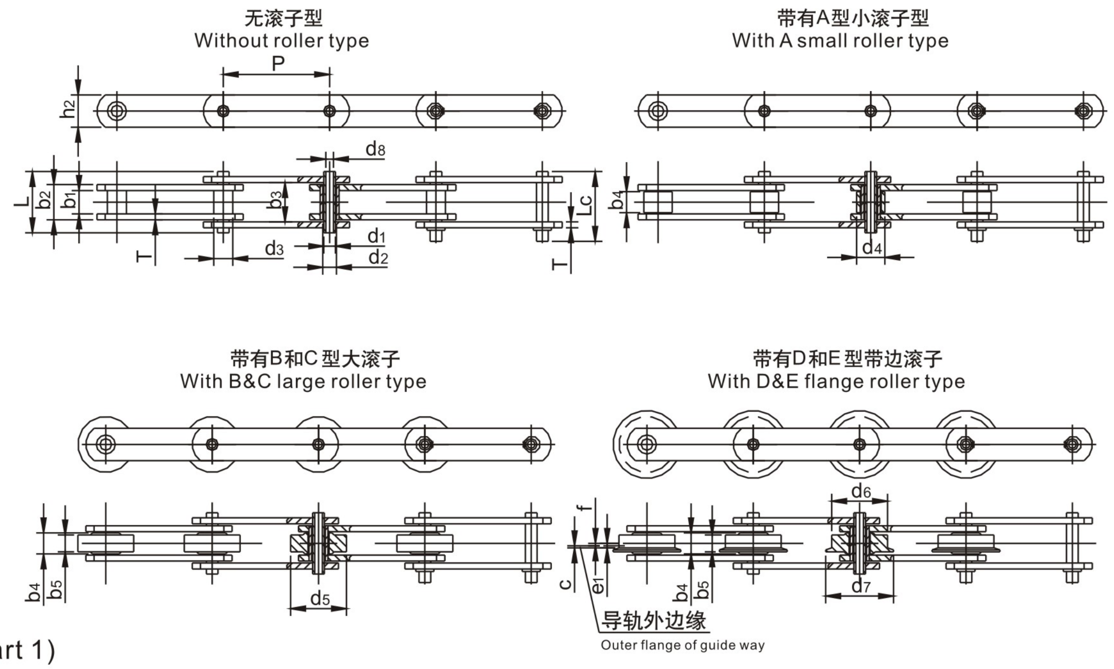


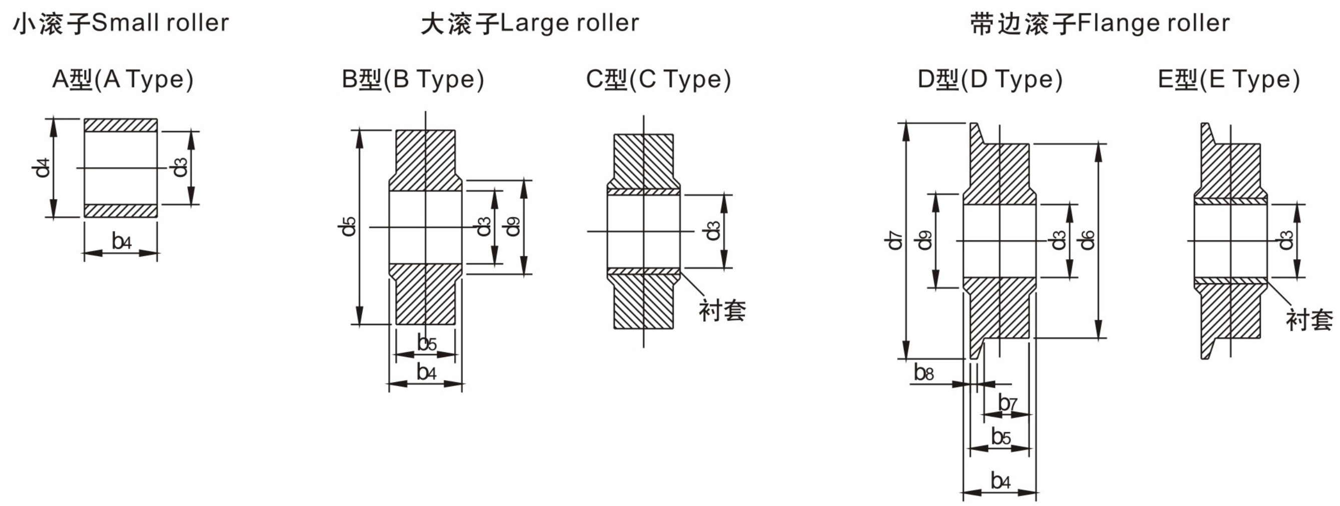
表1 (chart 1)

ISO 链号 ISO Chain No.	节距 pitch P						尺寸参数表 Dimension chart b1 min	b2 max	b3 min	b4 max	b5 max	d1 max	d2 min	d3 max
FVC63	63	100	125	160	-	-	22	30.5	31	21	20	12	12.1	18
FVC90	63	100	125	160	200	250	25	35.5	36	24	23	14	14.1	20
FVC112	100	125	160	200	250	-	30	42.5	43	29	28	16	16.1	22
FVC140	100	125	160	200	250	315	35	47.5	48	34	32	18	18.1	26
FVC180	125	160	200	250	315	400	45	61.5	62.5	44	42	20	20.2	30
FVC250	125	160	200	250	315	400	55	72	73	54	50	26	26.2	36
FVC315	160	200	250	315	400	-	65	86	87	64	60	30	30.2	42

续表1 (continue chart 1)

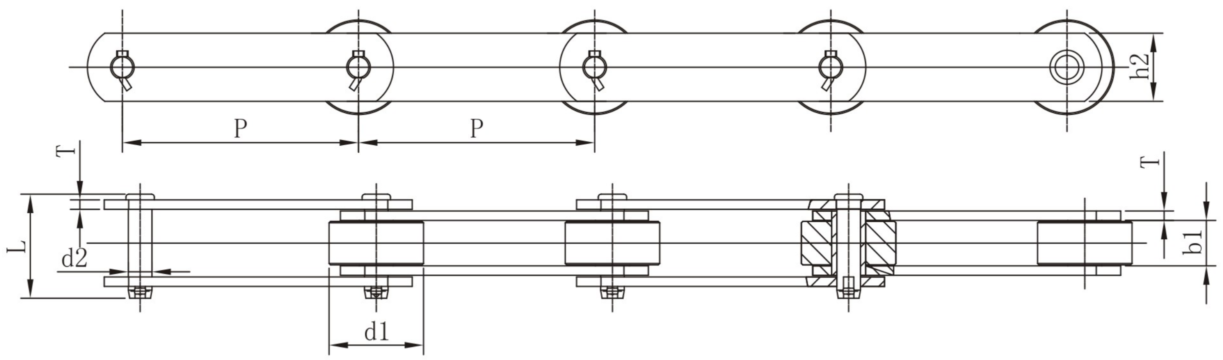
ISO 链号 ISO Chain No.	尺寸参数表 Dimension chart d4 max	d5 max	d6 max	d7 max	d8 max	e1 =c+f c	e1 =c+f f	h2	Lc max	L max	T	支承面积 Bearing area S cm2	抗拉强度 Ultimate tensile strength Q(min) (/kN)
FVC63	26	40	50	63	8	1.5	3.5	30	51.5	46	4	3.7	46
FVC90	30	48	63	78	10	2	4.5	35	56.5	53	5	5	73
FVC112	32	55	72	90	11	2.5	5	40	64.0	63	6	6.8	90
FVC140	36	60	80	100	12	3	6	45	69.5	68	6	8.6	110
FVC180	42	70	100	125	14	3	10	50	88.0	86	8	12.3	145
FVC250	50	80	125	155	18	3.5	11.5	60	104.5	98	8	18.7	215
FVC315	60	90	140	175	20	3.5	14.5	70	121.5	117	10	25.8	295

用于ISO-FV,FVT和FVC型实心和空心销轴输送链滚子
Rollers for conveyor chains of ISO-types FV,FVT and FVC with solid and hollow pins



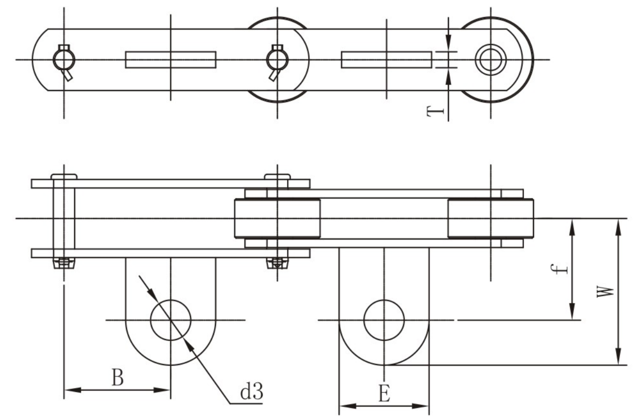
ISO 链号 ISO Chain No.	b4 max	b5 max	b7 min	b8 max	d3 min	d4 max	d5 max	d6 max	d7 max	d9 ≈
FV40	17	16	12	3	15.1	20	32	40	48	26
FV63	21	20	15	4	18.1	26	40	50	60	30
FV90	24	23	18	4	20.1	30	48	63	73	35
FV112	29	28	21.5	5	22.2	32	55	72	87	40
FV140	34	32	25	5.5	26.2	36	60	80	95	45
FV180	44	42	34	6.5	30.2	42	70	100	120	50
FV250	54	50	40	8	36.2	50	80	125	145	60
FV315	64	60	48	10	42.2	60	90	140	170	70
FV400	68	64	52	10	44.2	60	100	150	185	70
FV500	78	72	57	12	50.2	70	110	160	195	80
FV630	88	80	62	14	56.2	80	120	170	210	100

直板型糖机链
Sugar chains with straight plate

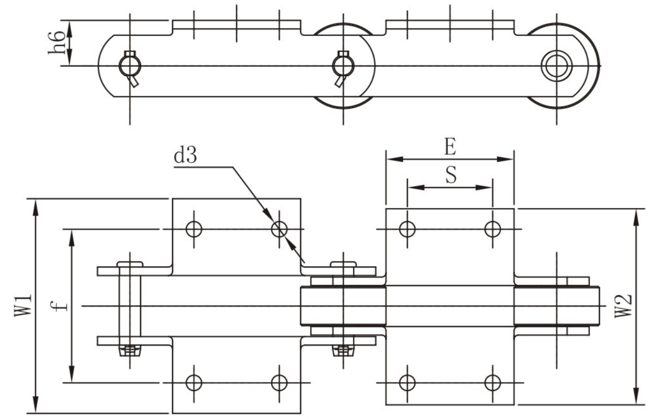


环球链号 Universal Chain No.	节距 Pitch	内节内宽 Width between inner plates	滚子直径 Roller diameter	销轴 Pin			链板高度 Inner plate depth	链板厚度 Plate thickness	抗拉强度 Ultimate tensile strength	每米重量 Weight per meter
	P	b1 max	d_1 max	d_2 max	L max	Type	h_2 max	T	Q min	q ≈
	mm	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
09040	101.6	29.3	50.8	17.46	78.5	A	44.5	8	178.4	13.16
09041	101.6	31.8	57.15	15.88	72.8	B/C	38.1	6.4	72.3	11.67
09050	127	38.4	69.85	19	96.5	B/C	50.8	9.6	180	19.22
09060	152.4	37.7	69.85	18.9	94.3	A/D	50.8	9.5	250	17.2
09061	152.4	37.7	69.85	18.9	95.2	A	57.2	9.5	377.9	18.74
09062	152.4	37.8	69.85 76.2 73	22.23	97.1	D	57.2	9.5	444.5	18.5 19.5 19.2
09063	152.4	38	76.2	23.83	102	A	60.3	10.3	622.3	21.88
09064	152.4	38	76.2	23.83	102	D	61.9	10.3	635	22.2

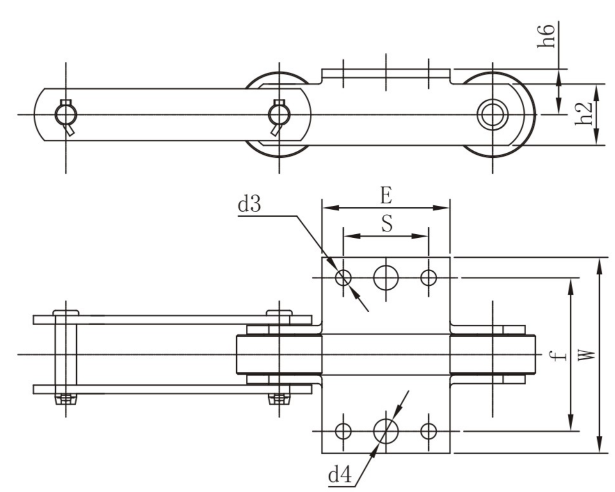
糖机链附件
Sugar chains attachments



环球链号 Universal Chain No.	B	f	W	E	d3	T
	mm	mm	mm	mm	mm	mm
09060	76.2	67	87.4	45	21	15
09061	76.2	67	87.4	45	21	15
09062	76.2	67	87.4	45	21	15



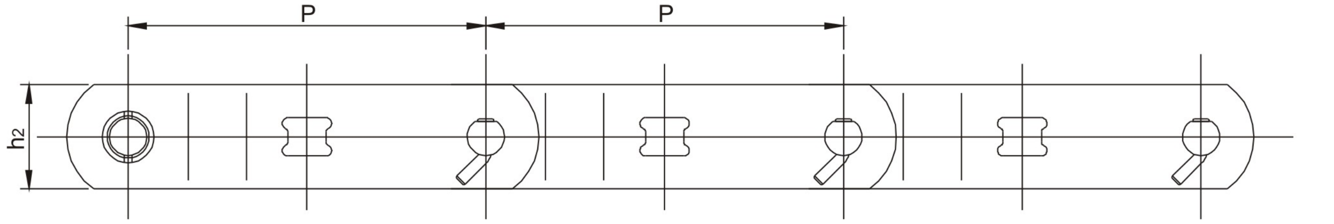
环球链号 Universal Chain No.	h6	S	E	d3	f	W1	W2
	mm	mm	mm	mm	mm	mm	mm
09060	41.3	76.2	114.3	13	111.1	171.5	151.1
09061	41.3	76.2	114.3	13	111.1	165.1	144.7
09062	41.3	76.2	114.3	11.1/13/14	111.1	165.1	144.7
09063	44.5	76.2	114.3	14.3/12.7	111.1	165.1	143.1

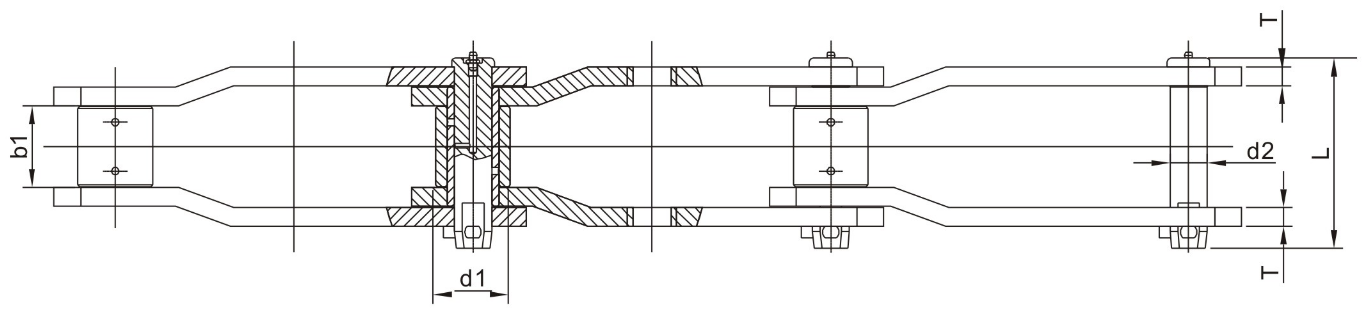


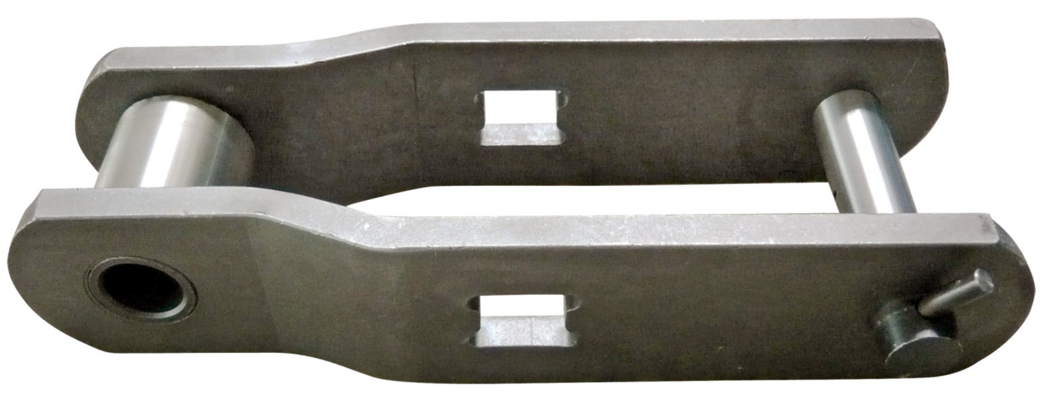
环球链号 Universal Chain No.	h6	S	E	d3	d4	f	W	h2
	mm	mm	mm	mm	mm	mm	mm	mm
09041	36	50.8	82.6	10.3	15	101.6	133.6	44.4
09050	39.6	50.8	82.6	10.3	13.5	103.4	139.4	50.8

弯板型糖机链（2614型）

☆Cranked-link sugar chains (2614 type)



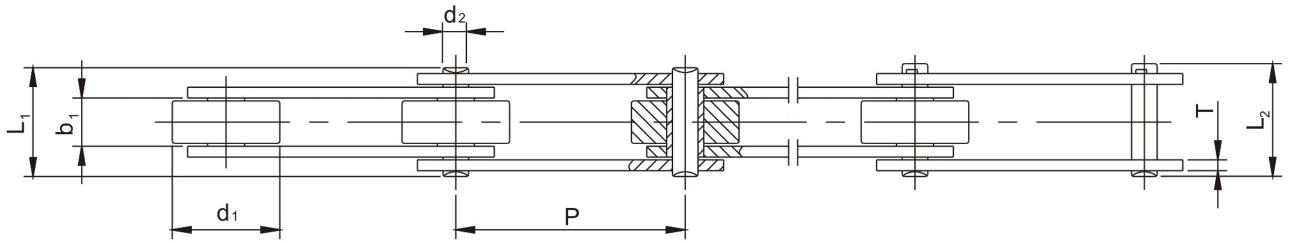


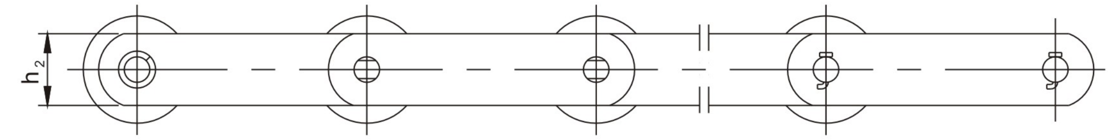


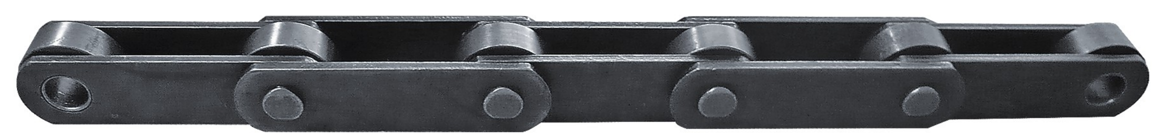
环球链号 Universal Chain No.	节距 Pitch	内节内宽 Width between inner plates	滚子直径 Roller diameter	销轴直径 Pin diameter	销轴长度 Pin length	链板高度 Inner plate depth	链板厚度 Plate thickness	抗拉强度 Ultimate tensile strength
	P	b_1 min	d_1 max	d_2 max	L max	h_2	T	Q min
	mm	mm	mm	mm	mm	mm	mm	KN
2614M14	304.8	69.85	63.5	31.75	161.9	88.9	15.88	900

棕油链

Palm chains

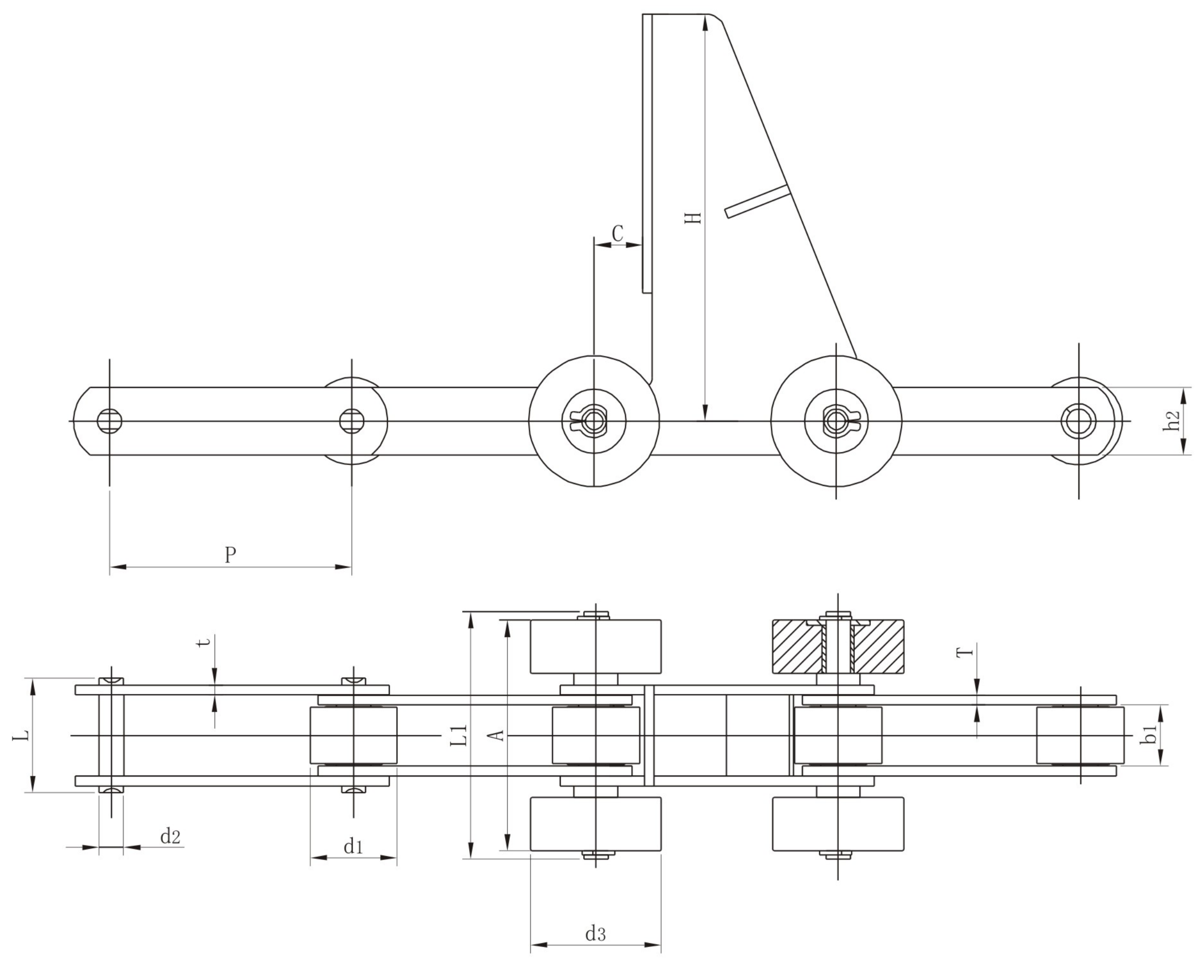






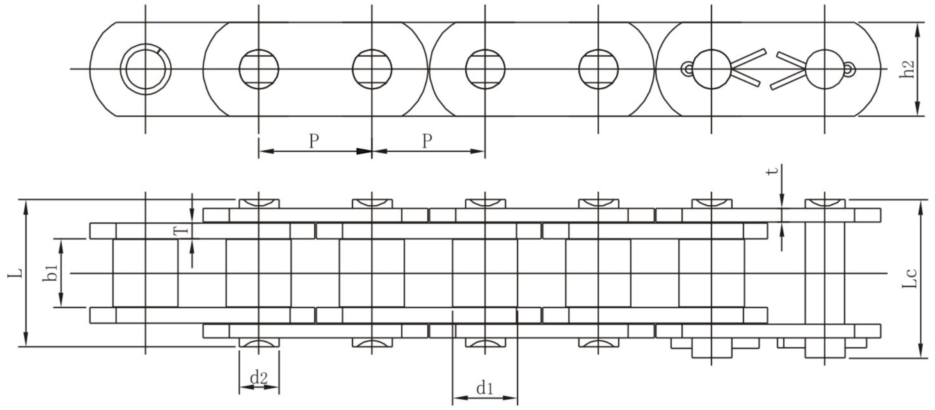
链号 Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length		链板高度 plate depth	链板厚度 Plate thickness	平均抗拉强度 Average tensile strength	每米重量 Weight per meter
	P	d_1 max	b_1 min	d_2 max	L_1 max	L_2 max	h_2 max	T	Q_0	q ≈
	mm	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
RF90R-S	101.60	47.60	21.40	11.32	47.50	51.50	31.80	4.80	80.36	6.10
RF94R-S	101.60	50.80	30.00	14.50	63.60	67.00	38.10	6.30	112.70	9.90
SC150040	101.60	47.60	19.10	19.05	48.00	53.30	40.00	5.10	66.64	7.13

钢厂（铸造厂）输送链
Conveyor chains for steel plant

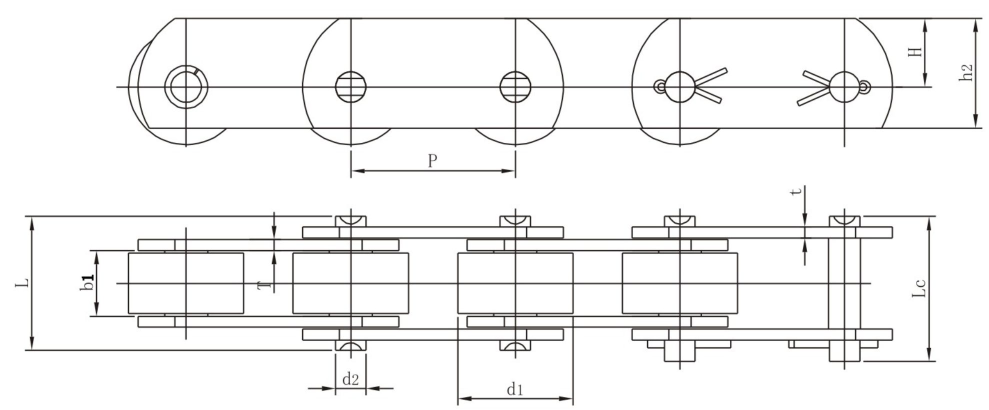


环球链号 Universal Chain No.	节距 Pitch	滚子直径 Roller diameter		内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin Length		链板附板尺寸参数 Plate and attachment dimension					抗拉强度 Ultimate tensile strength	每米重量 Weight per meter
	P	d1 max	d3 max	b1 min	d2 max	L max	L' max	h2 max	t/T	A	C	H	Q min	q ≈
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	KN	Kg/m
KM P250	250.0	90.0	135.0	63.0	25.0	116.0	255.0	70.0	10.0	240.0	50.0	420.0	300.0	33.51

钢厂（铸造厂）输送链
Conveyor chains for steel plant

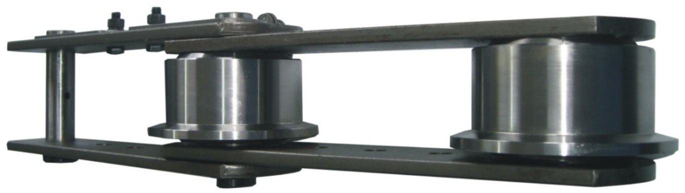


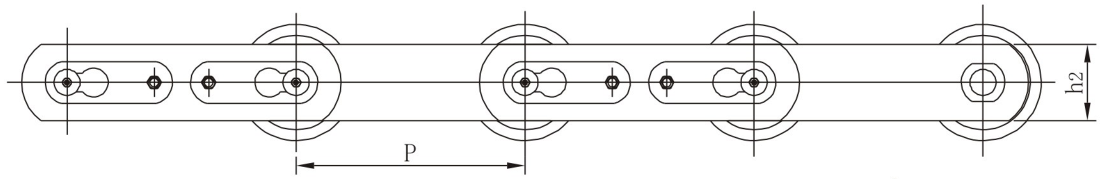
环球链号 Universal Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin Length		链板高度 Plate depth	链板厚度 Plate thickness	抗拉强度 Ultimate tensile strength	每米重量 Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T	Q min	q ≈
	mm	mm	mm	mm	mm	mm	mm	mm	KN	Kg/m
C50.8	50.80	29.21	30.99	17.81	67.40	75.30	42.29	6.0/7.0	120.0	10.93

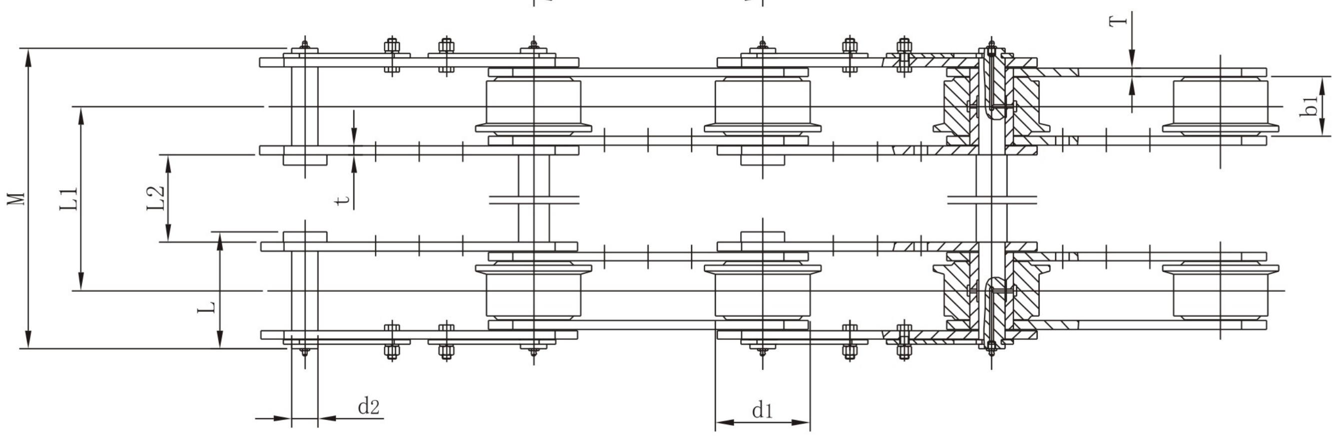


环球链号 Universal Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin Length		链板高度 Plate depth		链板厚度 Plate thickness	抗拉强度 Ultimate tensile strength	每米重量 Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	H max	t/T	Q min	q ≈
	mm	mm	mm	mm	mm	mm	mm	mm	mm	KN	Kg/m
C63	63.0	42.0	24.0	11.1	50.0	59.0	40.0	25.6	4.0	50.0	7.51
C100	100.0	55.0	30.5	16.0	-	73.0	50.0	30.0	6.0	10.0	12.31

钢厂（铸造厂）输送链
Conveyor chains for steel plant

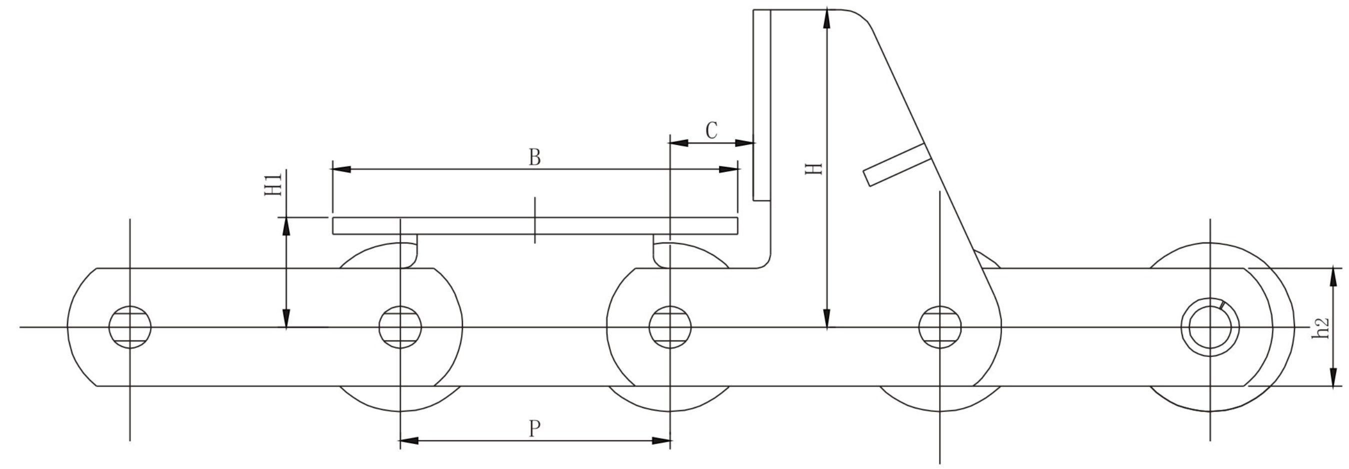


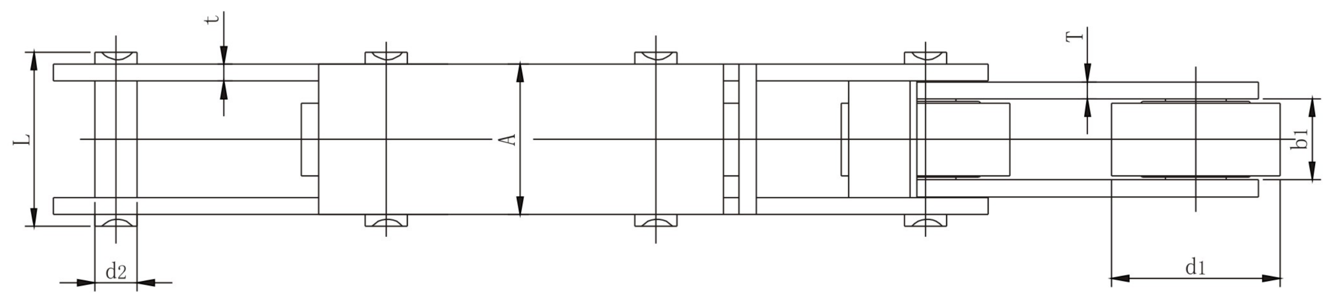




环球链号 Universal Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin Length	链板附板尺寸参数 Plate and attachment dimension					抗拉强度 Ultimate tensile strength	每米重量 Weight per meter
	P	d1 max	b1 min	d2 max	L max	h2 max	t/T	M	L1	L2	Q min	q ≈
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	KN	Kg/m
M450a-315	315.0	130.0	82.0	36.0	161.5	105.0	12.0	1545.0	1383.0	1250.0	4 5 0	131.6

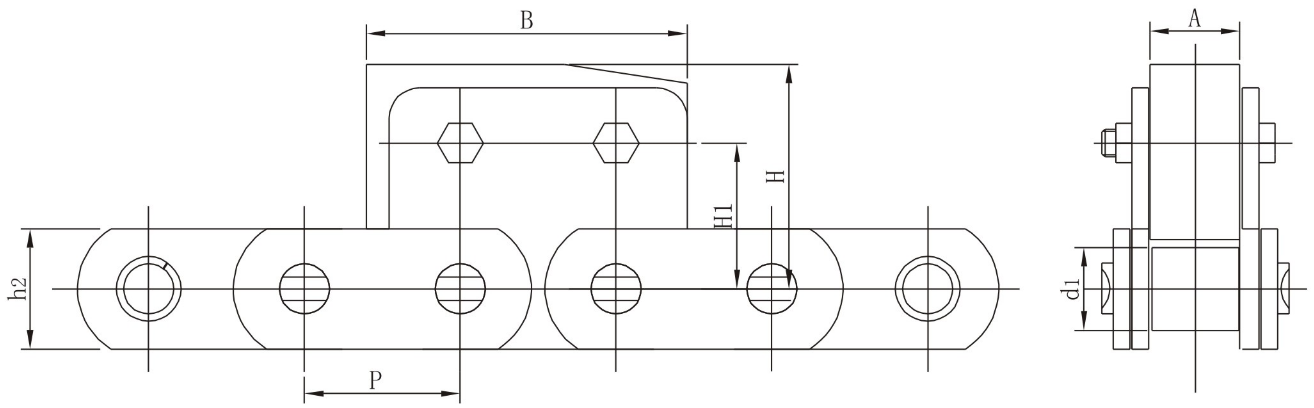
钢厂（铸造厂）输送链
Conveyor chains for steel plant

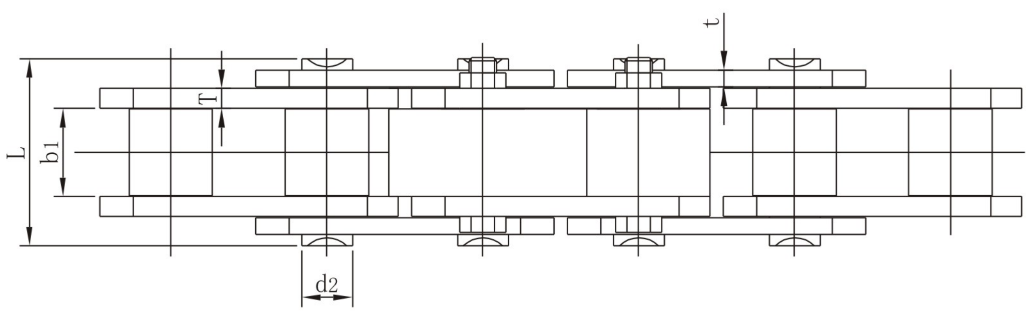




环球链号 Universal Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin Length	链板附板尺寸参数 Plate and attachment dimension							抗拉强度 Ultimate tensile strength	每米重量 Weight per meter
	P	d1 max	b1 min	d2 max	L max	h 2 max	t/T	A	B	C	H1	H	Q min	q ≈
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	KN	Kg/m
KM P160	160.0	100.0	48.0	25.0	101.0	72.0	10	90.0	240.0	50.0	65.0	188.0	315.0	36.4

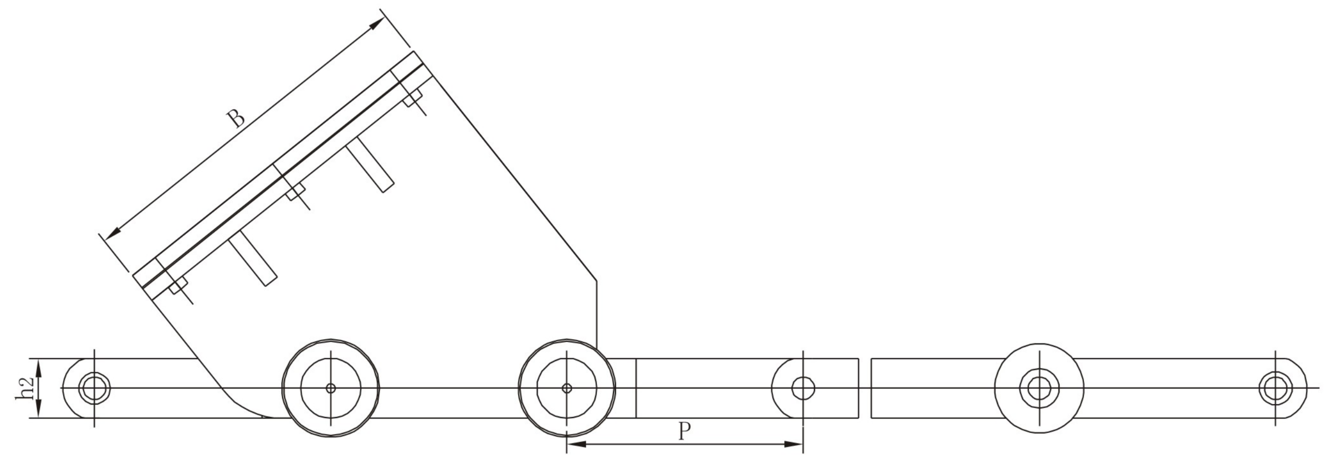
钢厂（铸造厂）输送链
Conveyor chains for steel plant

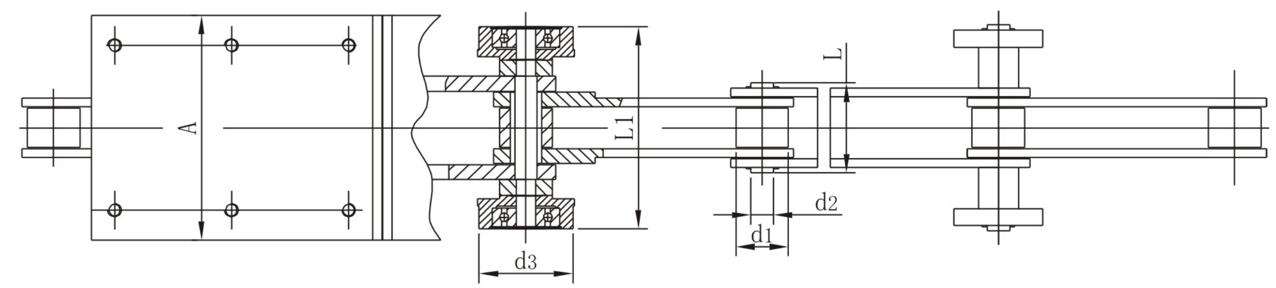




环球链号 Universal Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin Length	链板附板尺寸参数 Plate and attachment dimension						抗拉强度 Ultimate tensile strength	每米重量 Weight per meter
	P	d1 max	b1 min	d2 max	L max	h2 max	t/T	A	B	H1	H	Q min	q ≈
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	KN	Kg/m
C76.2	76.2	48.26	45.72	29.24	100.0	63.88	10/12	45.0	151.0	69.1	104.1	280.0	27.77

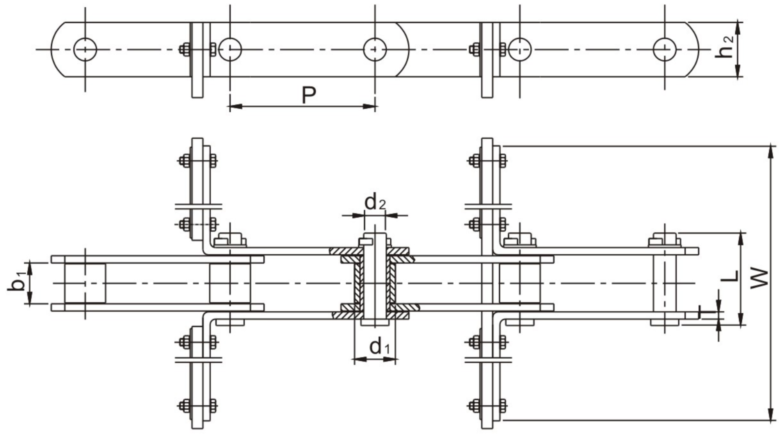
钢厂（铸造厂）输送链
Conveyor chains for steel plant



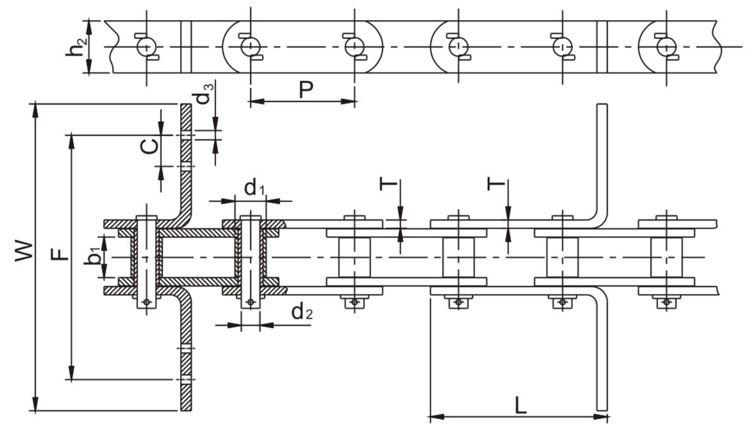


环球链号 Universal Chain No.	节距 Pitch	滚子直径 Roller diameter		内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin Length		链板附板尺寸参数 Plate and attachment dimension			抗拉强度 Ultimate tensile strength	每米重量 Weight per meter
	P	d1 max	d3 max	b1 min	d2 max	L max	L' max	h2 max	A	B	Q min	q ≈
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	KN	Kg/m
C315	315.0	70.0	125.0	56.0	30.0	122.0	273.5	80.0	300.0	480.0	450.0	23.78

粮食加工机械用链
Conveyor chains for food-stuff machine

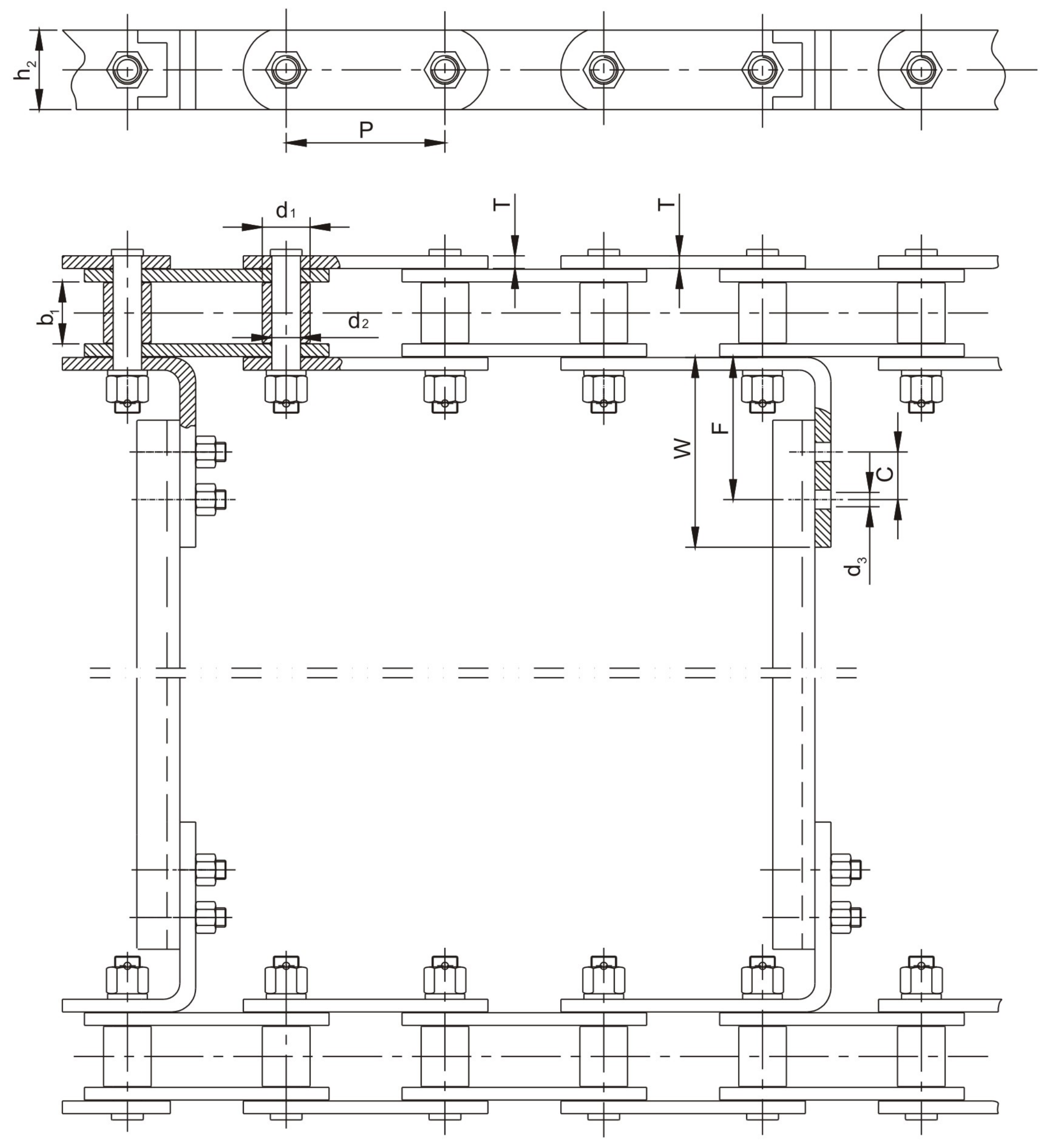


节距 Pitch	内节内宽 Width between inner plates	滚子直径 Roller diameter	链板高度 Plate depth	链板厚度 Plate thickness	销轴直径 Pin diameter	销轴长度 Pin length	刮板长度 Scraper plate length	抗拉强度 Ultimate tensile strength
P	b_1	d_1	h_2	T	d_2	L	W	Q
mm	mm	mm	mm	mm	mm	mm	mm	kN
160	45	45	60	8	25	102	480	315



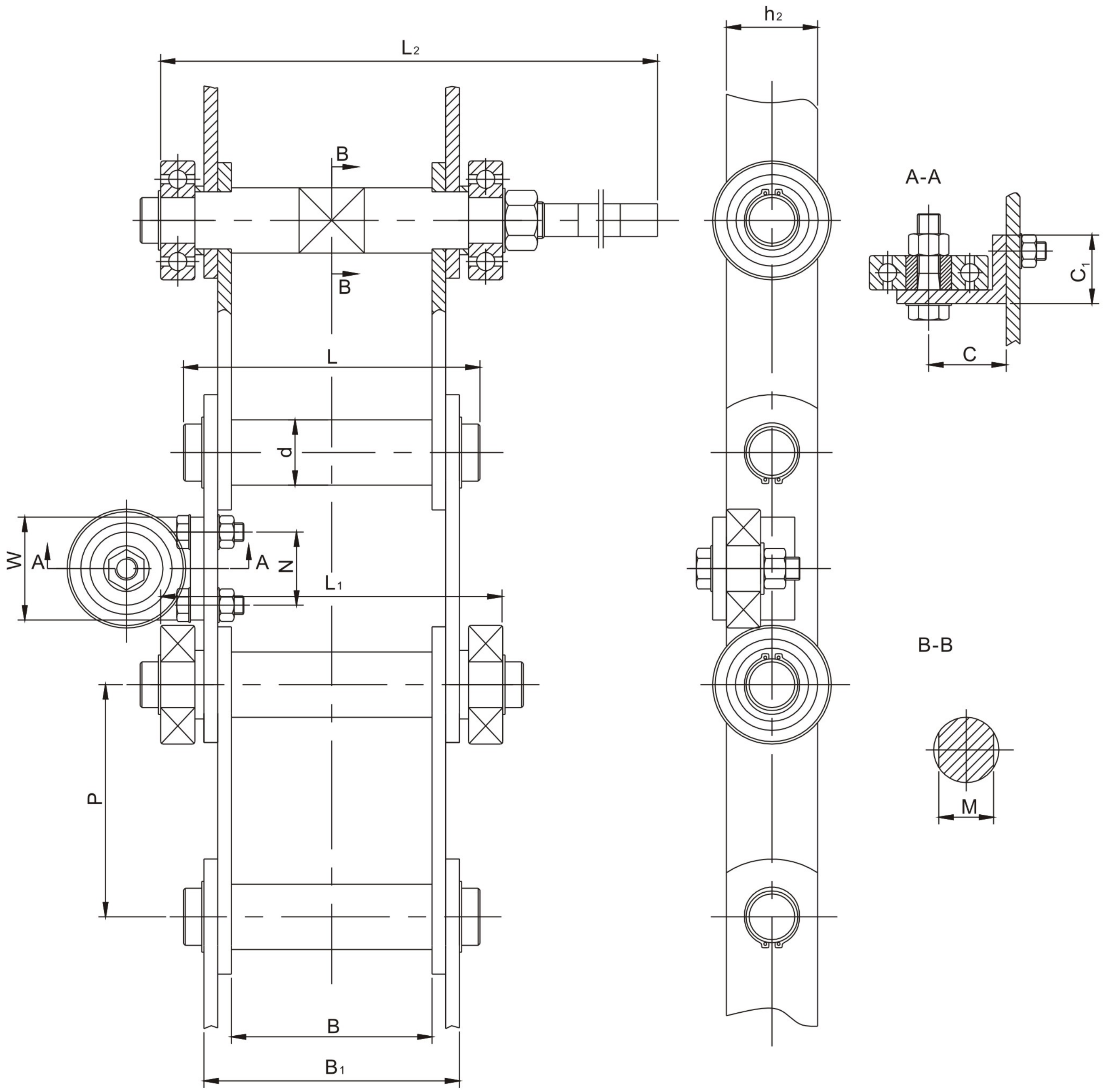
链号 Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	链板高度 Plate depth	链板厚度 Plate thickness	销轴直径 Pin diameter	附件尺寸 Attachment dimensions					抗拉强度 Ultimate tensile strength
	P	d_1	b_1	h_2	T	d_2	d_3	C	F	W	L	Q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN
GSS75	75	30	30	40	6	12	9	20	140/190	180/230	135	78.4
GSS100	100	38	39	50	8	18	9	30	235/315	295/375	170	215.6
GSS125	125	40	52	55	10	20	9	100	400/530	460/590	200	274.4

粮食加工机械用链
Conveyor chains for food-stuff machine



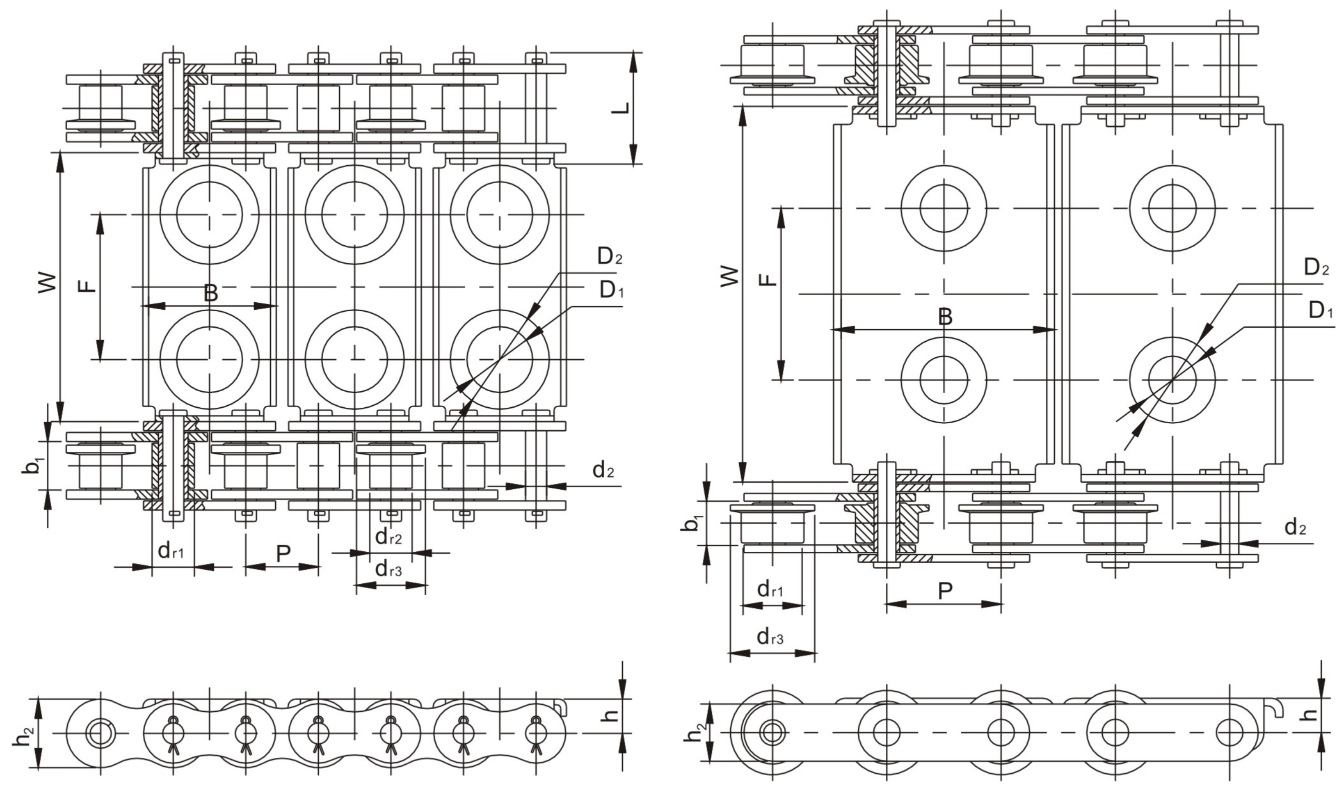
链号 Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	链板高度 Plate depth	链板厚度 Plate thickness	销轴直径 Pin diameter	附件尺寸 Attachment dimensions				抗拉强度 Ultimate tensile strength
	P	d_1	b_1	h_2	T	d_2	d_3	C	F	W	Q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN
HGSS100	100	38	39	50	8	20	12	30	89.5	119.5	215.6
HGSS125	125	40	52	65	10	28	14	40	130	160	274.4

喷涂线输送链
Conveyor chains for spray plated production line



P	B	B_1	d	L	L_1	L_2	M	C	C_1	W	N	h_2	轴承 bearing
101.60	86	112	28.58	130	150	270	24	34	30	45	32	40	6304

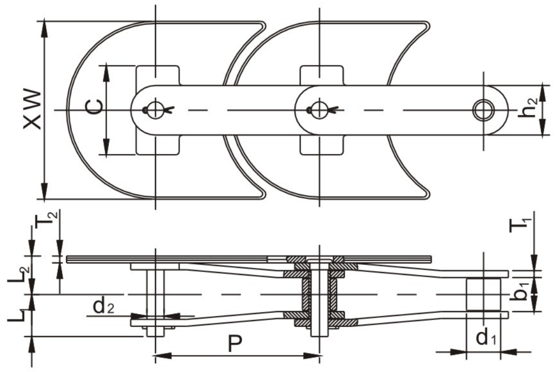
乳胶链
Conveyor chains used for rubber production



链号 Chain No.	节距 Pitch	内节内宽 Width between inner plates	滚子直径 Roller diameter			内链板高度 Inner plate depth	销轴直径 Pin diameter	销轴长度 Pin length	附板尺寸 Attachment dimension					
	P	b_1 min	d_{r1} max	d_{r2} max	d_{r3} max	h_2 max	d_2 max	L max	W	B	D_1	D_2	F	h
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
24ARJ	38.10	25.22	22.23	22.23	36.20	36.00	11.10	58.00	141	70	34.50	52	76	18
P60RJ	60.00	21.30	-	33.00	44.30	30.20	9.45	51.00	197	116	25.00	45	90	18

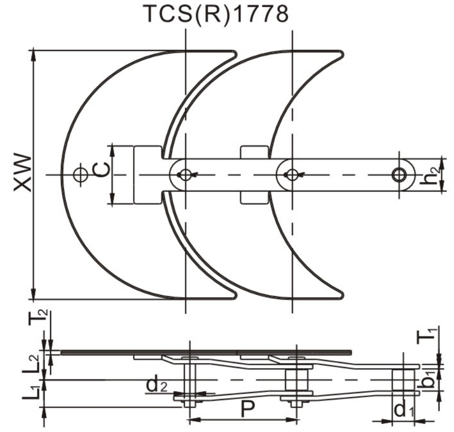
弧形平顶链
Curved movement top chains

TCS(R)826 TCS(R)1143



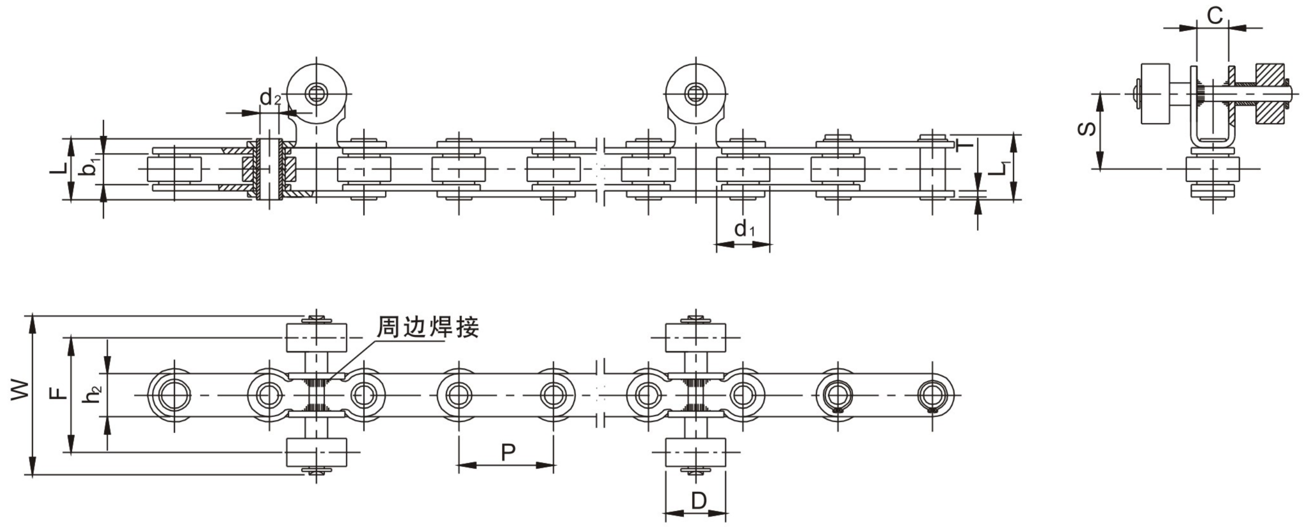
链号 Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	链板高度 Inner plate depth	链板厚度 Plate thickness	销轴直径 Pin diameter	销轴长度 Pin length	附件尺寸 Attachment dimension			
	P	d_1	b_1	h_2	T_1	d_2	L_1	T_2	L_2	XW	C
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
TCS826 (TCR826)	76.20	15.88 (44.45)	15.80	23.00	3.20	7.94	19.50	3.20	17.90	82.60	41.30
TCS1143 (TCR1143)	76.20	15.88 (44.45)	15.80	23.00	3.20	7.94	19.50	3.20	17.90	114.30	41.30

TCS(R)1778



链号 Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	链板高度 Inner plate depth	链板厚度 Plate thickness	销轴直径 Pin diameter	销轴长度 Pin length	附件尺寸 Attachment dimension			
	P	d_1	b_1	h_2	T_1	d_2	L_1	T_2	L_2	XW	C
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
TCS1778 (TCR1778)	76.20	15.88 (44.45)	15.80	23.00	3.20	7.94	19.50	3.20	21.10	177.80	41.30

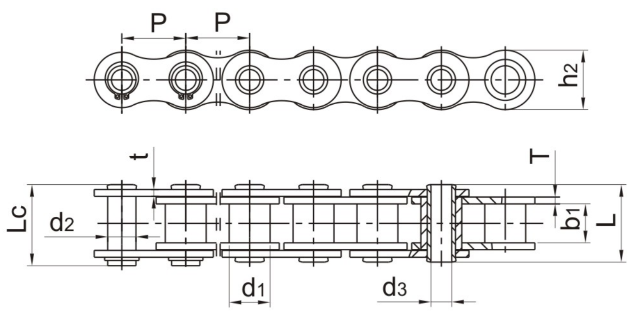
空心销轴双向滚子链
Hollow pin chains with double direction roller



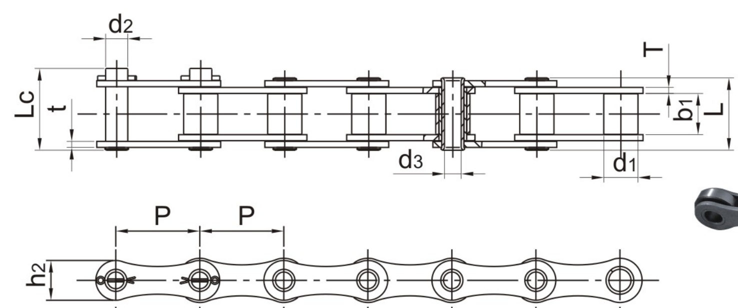
节距 Pitch	内节内宽 Width between inner plates	滚子直径 Roller diameter	链板高度 Inner plate depth	链板厚度 Plate thickness	空心销轴尺寸 Hollow pin dimension			附件尺寸 Attachment dimension					抗拉强度 Ultimate tensile strength
P	b_1 min	d_1 max	h_2 max	T	d_2 min	L max	L_1 max	C	S	D	F	W max	Q min
mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN
50.80	15.80	28.58	23.20	3.26	10.10	32.60	34.30	17.00	40.30	32.00	62.50	85.00	38.50

空心销轴链
Hollow pin conveyor chains

I型
type I



II型
type II



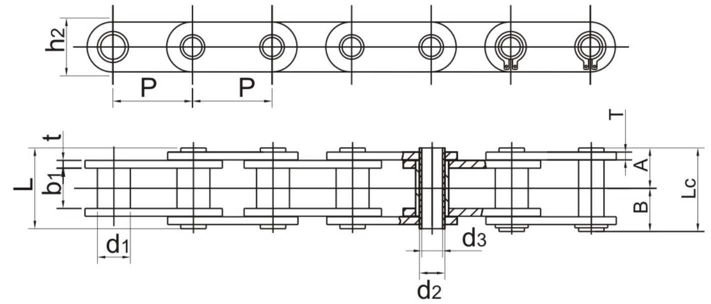
环球链号 Universal Chain No.	节 距 Pitch	套筒直径 Bush diameter	内节内宽 Width between inner plates	销轴尺寸参数 Pin dimension						链板厚度 Plate thickness	内链板高度 Inner plate depth	抗拉强度 Ultimate tensile strength	型 号 Type
	P	d1 max	b1 min	d2 max	d3 min	A	B	L (A+A)	Lc (A+B)	t/T	h2 max	Q min	
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	KN	
40HP	12.70	7.95	7.95	5.68	4.00	8.10	9.40	16.2	17.5	1.50	11.70	13.2	I
50HP	15.875	10.16	9.53	7.24	5.12	10.3	11.7	20.6	22.0	2.00	14.60	20.6	I
60HP	19.05	11.91	12.70	8.37	5.99	12.90	14.3	25.8	27.2	2.40	17.50	31.4	I
80HP	25.40	15.88	15.88	11.24	8.02	16.30	17.80	32.6	34.1	3.20	23.00	53.0	I
*081HRNP	12.70	7.75	3.30	5.54	3.55	5.10	6.10	10.2	11.2	1.10	10.5	10.0	I
12BHP	19.05	12.07	11.68	8.09	6.00	11.35	12.55	22.7	23.9	1.90	16.0	14.0	I
#P38.1HB	38.10	20.00	8.00	11.0	8.00	9.75	10.35	19.5	20.1	2.00	17.0	28.0	II
#P50.8HB	50.80	30.00	11.00	12.0	8.11	13.50	14.35	27.0	27.85	3.00	26.0	50.0	II

*镀 镍 滚 子 链 ： 表 中 套 筒 直 径 d1为 滚 子 直 径
Nickel-plated Roller chains:d1 in the table indicate the external diameter of the roller

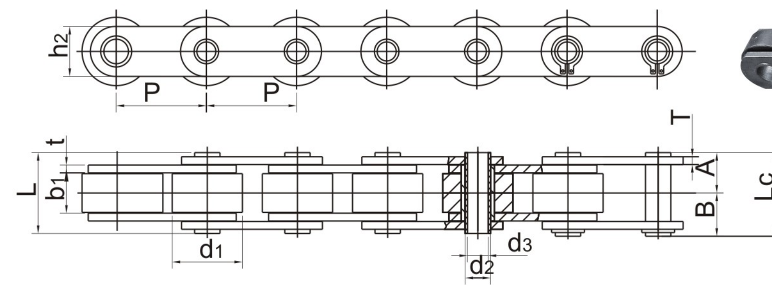
#滚 子 链 ： 表 中 套 筒 直 径 d1为 滚 子 直 径
Roller chains:d1 in the table indicate the external diameter of the roller

空心销轴链
Hollow pin conveyor chains

I型
type I



II型
type II

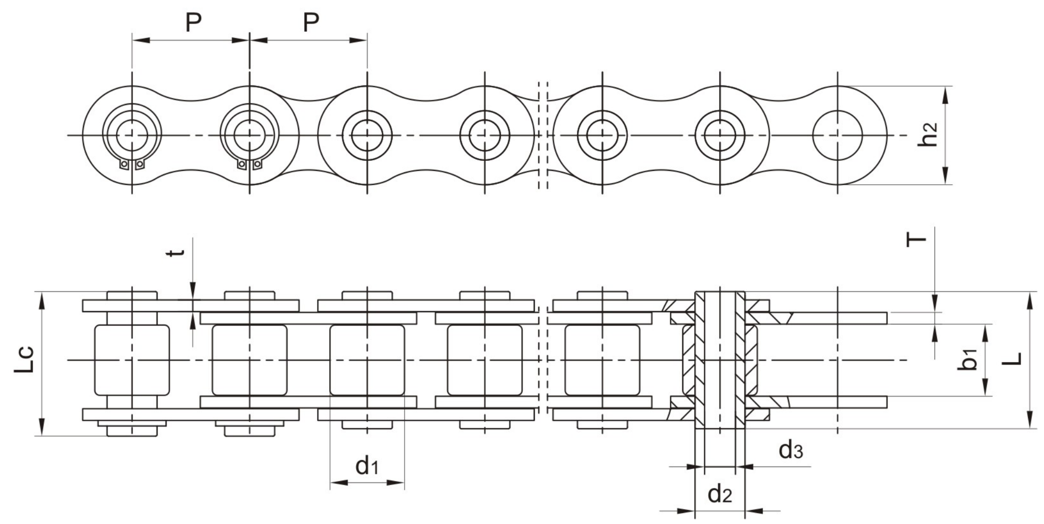


环球链号 Universal Chain No.	节 距 Pitch	套筒直径 Bush diameter	内节内宽 Width between inner plates	销轴尺寸参数 Pin dimension						链板厚度 Plate thickness	内链板高度 Inner plate depth	抗拉强度 Ultimate tensile strength	型 号 Type
	P	d1 max	b1 min	d2 max	d3 min	A	B	L (A+A)	Lc (A+B)	t/T	h2 max	Q min	
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	KN	
C2040HP	25.40	7.95	7.95	5.68	4.00	8.10	9.40	16.2	17.5	1.5	11.70	13.2	I
#C2042HP		15.88											II
C2050HP	31.75	10.16	9.53	7.24	5.12	10.3	11.7	20.6	22.0	2.0	14.60	20.6	I
#C2052HP		19.05											II
C2060HP	38.10	11.91	12.70	8.37	5.99	12.90	14.3	25.8	27.2	2.4	17.50	31.4	I
#C2062HP		22.23											II
C2080HP	50.80	15.88	15.88	11.24	8.02	16.30	17.80	32.6	34.1	3.2	23.00	53.0	I
#C2082HP		28.58											II
#P76.2HB	76.20	47.60	18.50	18.30	12.41	24.45	25.65	48.9	50.1	5.0	40.0	132.0	II
#P101.6HB	101.6	66.70	26.00	25.00	20.31	31.50	32.90	63.0	64.4	8.0/6.0	50.0	150.0	II
#P101.6HBa	101.6	66.70	30.70	32.00	20.70	43.60	45.00	87.2	88.6	12.7/10.0	60.0	500.0	II

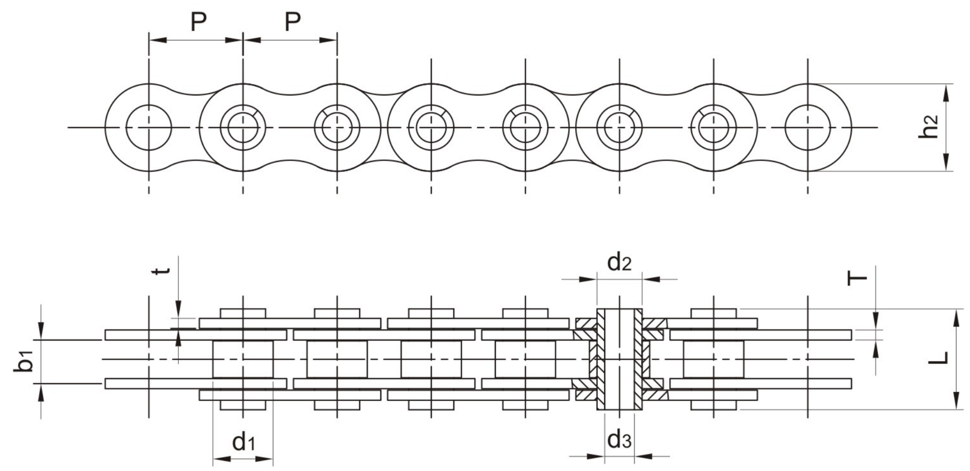
#滚 子 链 ： 表 中 套 筒 直 径 d1为 滚 子 直 径
Roller chains:d1 in the table indicate the external diameter of the roller

空心销轴链
Hollow pin conveyor chains

A型
type A



B型
type B



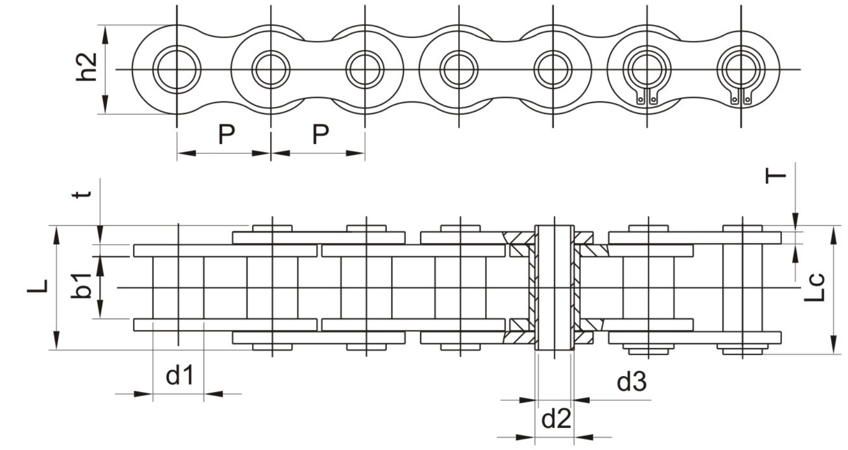
环球链号 Universal Chain No.	节距 Pitch	套筒直径 Bush diameter	内节内宽 Width Between Inner Plates	销轴直径 Pin diameter		销轴长度 Pin Length		内链板高度 Inner plate depth	链板厚度 Plate thickness	抗拉强度 Ultimate tensile strength	型号 Type
	P	d1 max	b1 min	d2 max	d3 min	L max	Lc max	h2 max	t/T	Q min	
	mm	mm	mm	mm	mm	mm	mm	mm	mm	KN	
10BHR	15.875	10.16	6.5	7.6	5.0	17.0	/	14.72	1.7	15	B
12BHR	19.05	12.07	11.86	8.03	5.41	22.5	23.8	15.8	1.9	25	A
12BHRa			11.70		5.0						

#滚 子 链： 表 中 套 筒 直 径 d1为 滚 子 直 径
Roller chains:d1 in the table indicate the external diameter of the roller

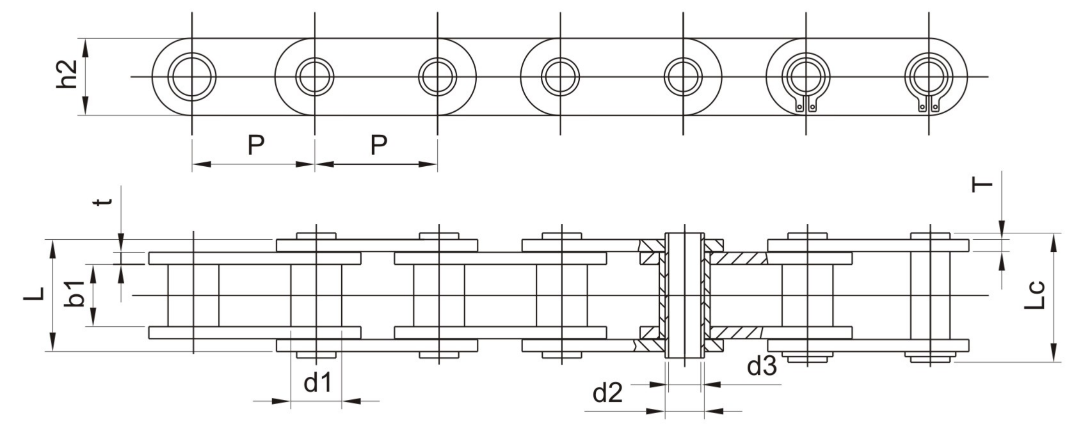
UNIVERSAL CHAINS

空心销轴链
Hollow pin conveyor chains

A型
type A



B型
type B

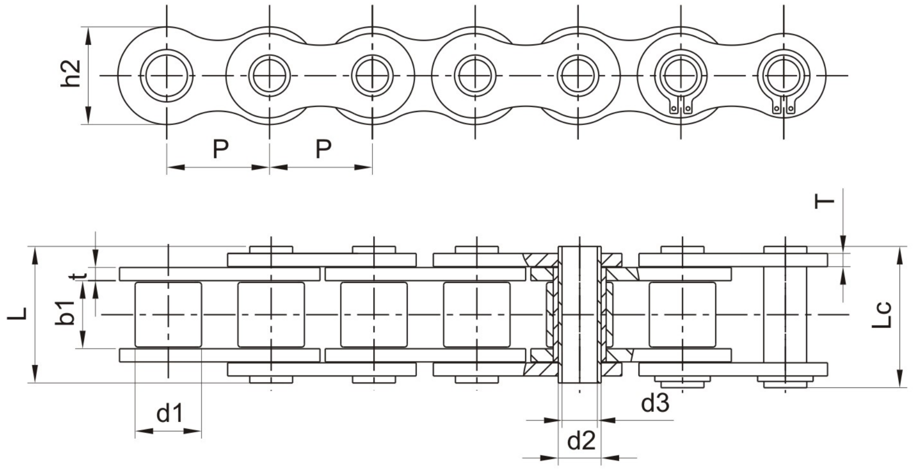


环球链号 Universal Chain No.	节距 Pitch	套筒直径 Bush diameter	内节内宽 Width Between Inner Plates	销轴直径 Pin diameter		销轴长度 Pin Length		内链板高度 Inner plate depth	链板厚度 Plate thickness	抗拉强度 Ultimate tensile strength	型号 Type
	P	d1 max	b1 min	d2 max	d3 min	L max	Lc max	h2 max	t/T	Q min	
	mm	mm	mm	mm	mm	mm	mm	mm	mm	KN	
08BHFb	12.70	8.51	9.5	6.55	5.0	18.15	/	11.81	1.6	11.1	A
P40HP	40	18.0	22.0	12.0	8.0	47.2	48.8	35.0	5.0	59	B
C60HP	19.05	11.91	12.61	8.33	6.0	25.8	27.5	18.08	2.4	26.9	B
80HPc	25.4	15.88	15.75	11.4	8.4	32.6	33.8	24.0	3.2	45	A

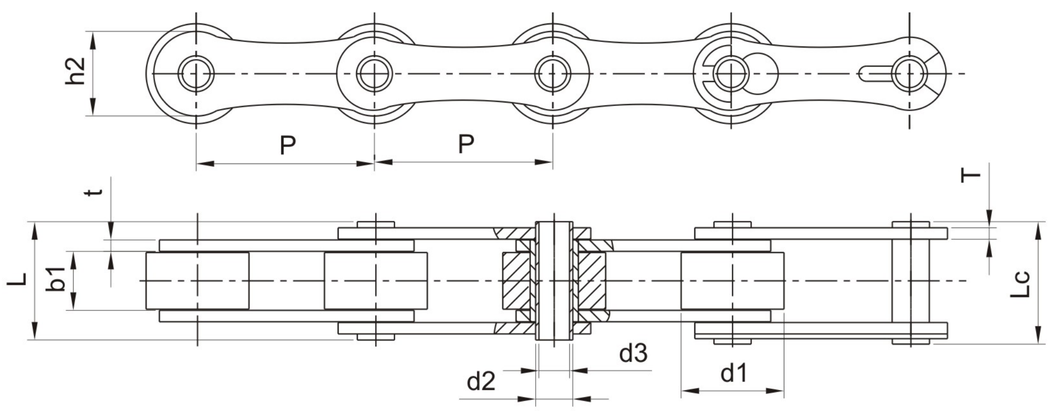
#滚 子 链： 表 中 套 筒 直 径 d1为 滚 子 直 径
Roller chains:d1 in the table indicate the external diameter of the roller

空心销轴链
Hollow pin conveyor chains

A型
type A

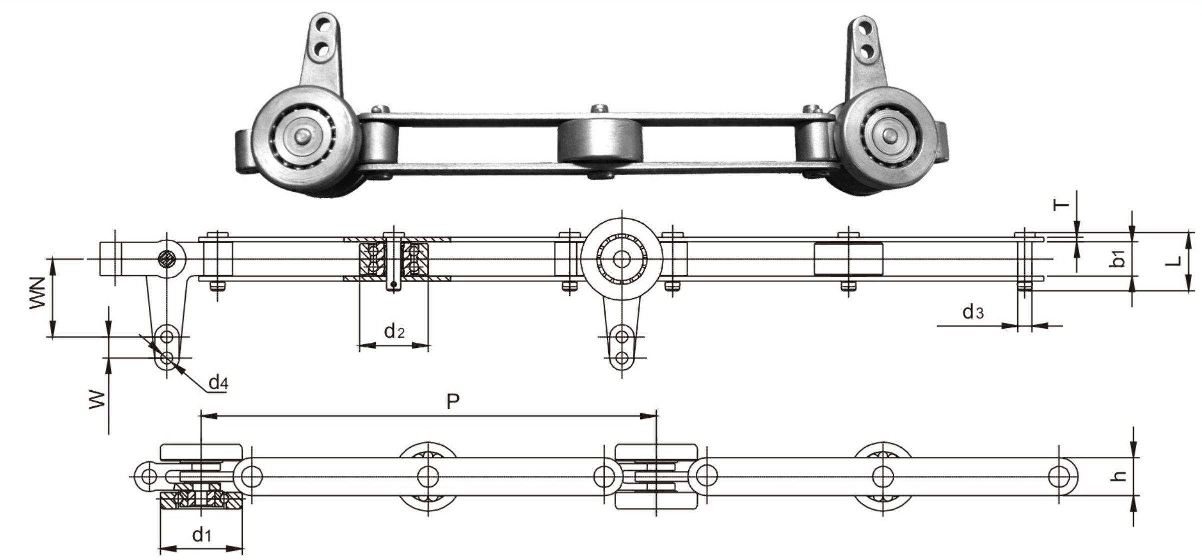


B型
type B

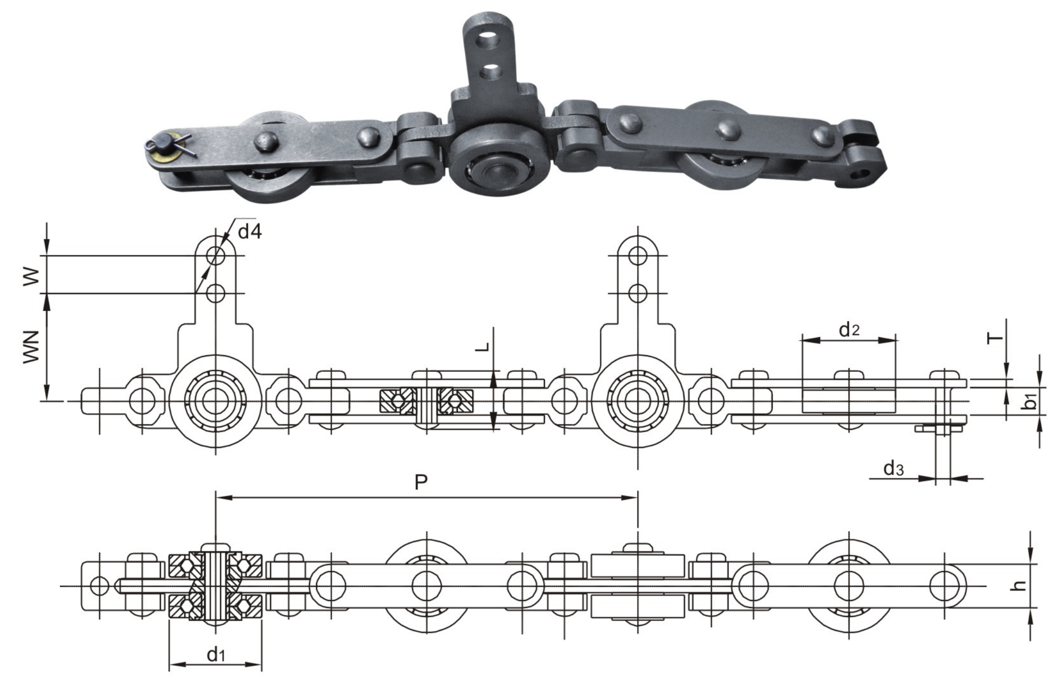


环球链号 Universal Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width Between Inner Plates	销轴直径 Pin diameter		销轴长度 Pin Length		内链板高度 Inner plate depth	链板厚度 Plate thickness	抗拉强度 Ultimate tensile strength	型号 Type
	P	d1 max	b1 min	d2 max	d3 min	L max	Lc max	h2 max	t/T	Q min	
	mm	mm	mm	mm	mm	mm	mm	mm	mm	KN	
10BHB	15.875	10.16	9.65	5.94	4.10	19.4	20.5	14.72	1.7	17	A
C2052HB	31.75	19.05	9.53	7.24	5.13	20.6	22.1	14.73	2.0	17.92	A
P40HB	40.0	26.0	10.0	11.4	8.20	27.0	29.0	24.0	3.0	32	A
P50HB	50.0	20.0	14.0	9.0	6.2	28.5	30.3	20.0	2.5	20.42	A
P50.8HBa	50.8	30.0	10.0	11.7	8.10	26.6	27.8	26.0	3.0	60	B
P50.8HBb				11.4	8.20						
P63HB	63.0	30.0	10.0	11.7	8.10	26.6	27.8	26.0	3.0	50	B

悬挂输送链
Hanging conveyor chains

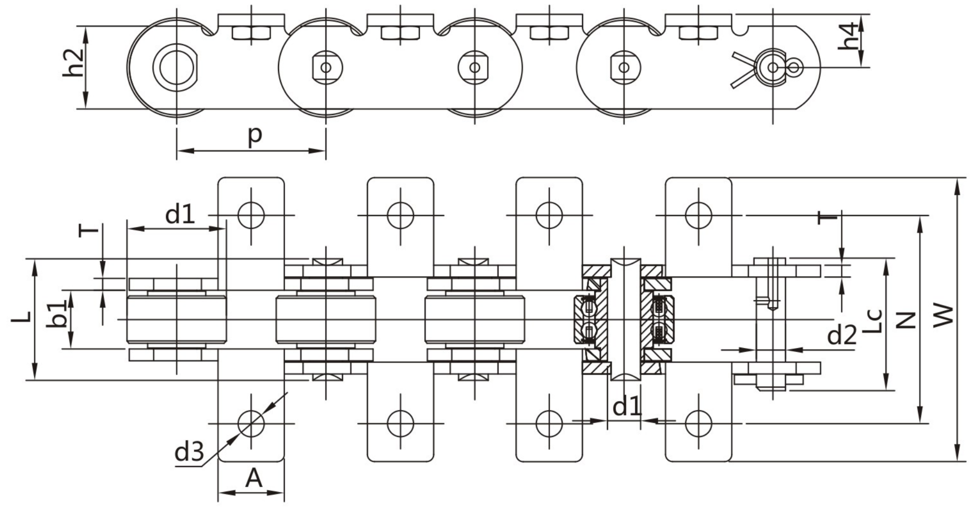


环球链号 Universal Chain No.	节距 Pitch	滚子直径 Roller diameter		内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	销板尺寸 Plate dimensions		附件尺寸 Attachment dimensions		
	P	d_1	d_2	b_1	d_3	L	h	T	W	d_4	NW
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
P304.8XG	304.8	55	46	22.8	9.8	40	25.6	3.2	14	7.9	52

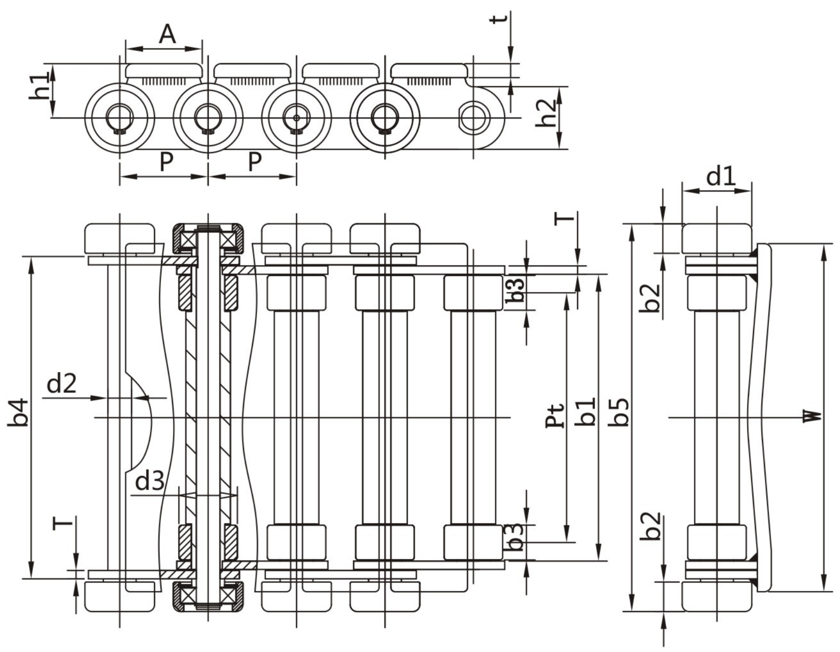


环球链号 Universal Chain No.	节距 Pitch	滚子直径 Roller diameter		内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	销板尺寸 Plate dimensions		附件尺寸 Attachment dimensions		
	P	d_1	d_2	b_1	d_3	L	h	T	W	d_4	WN
	mm	mm		mm	mm	mm	mm	mm	mm	mm	mm
P152.4XG	152.4	33.3		9.9	6.4	22.1	15.9	3	13.5	6.5	38.8

造纸工业链
Conveor chains for paper industry

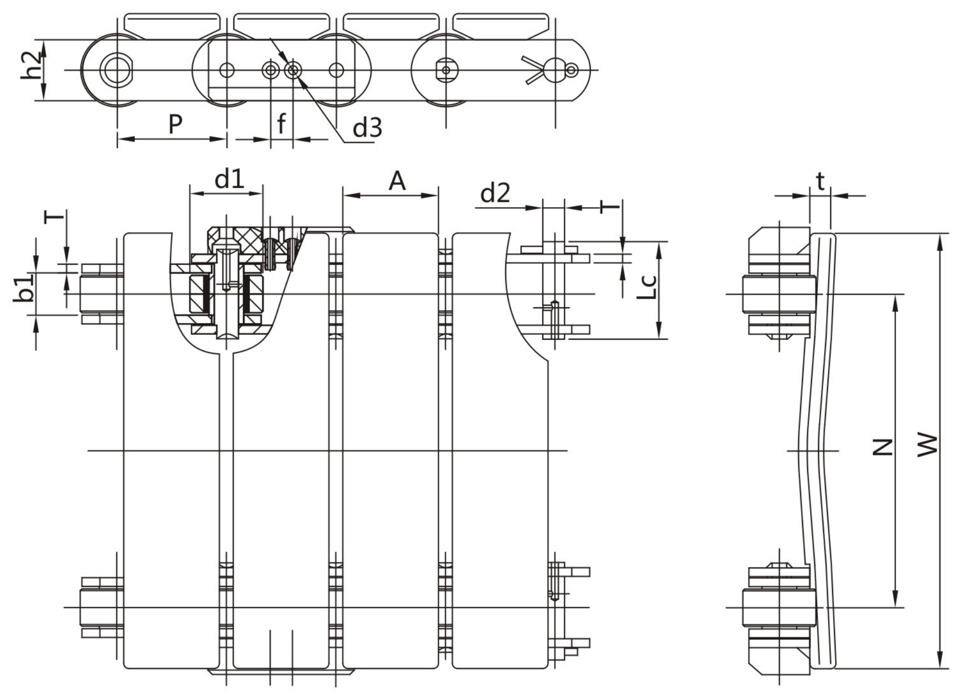


环球链号 Universal Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length		附件尺寸 Attachment dimension					链板高度 Inner plate depth	链板厚度 Plate thickness	抗拉强度 Ultimate tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	d3	A	W	N	h_4	h_2 max	T	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN
FLP63e	63	42	24.3	14	51.35	56	11	28	120	88	22.5	35	5	60

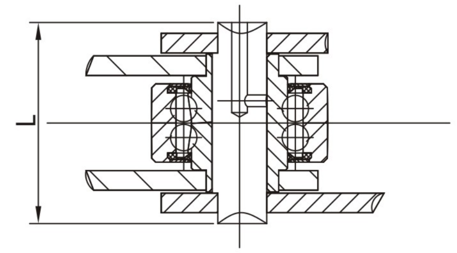


环球链号 Universal Chain No.	节距 Pitch	滚子尺寸 Roller diameter		内节内宽 Width between inner plates	销轴直径 Pin diameter	滚轮尺寸 middle Roller dimension			附件尺寸 Attachment dimension				链板高度 Lnner plate depth	链板厚度 Plate thickness	抗拉强度 Ultimate tensile strength
	P	d1 max	b2	b1 min	d2 max	Pt	d3 max	b3	h1	A	W	t	h2 max	T	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN
FLP63.5-F	63.5	50	21.2	206	17	180	42	25	39	55	250	10	45	6	160

造纸工业链
Conveor chains for paper industry



滚轮结构
Type



环球链号 Universal Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length		附件尺寸 Attachment dimension					链板高度 Inner plate depth	链板厚度 Plate thickness	抗拉强度 Ultimate tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	d3	A	W	N	f	h_2 max	T	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN
FLP63a-4LKG2	63	42	24. 3	14	51. 35	55. 5	5. 2	55	248	180	12. 8	35	5/15	70. 4
FLP63b-4LKG2		45												